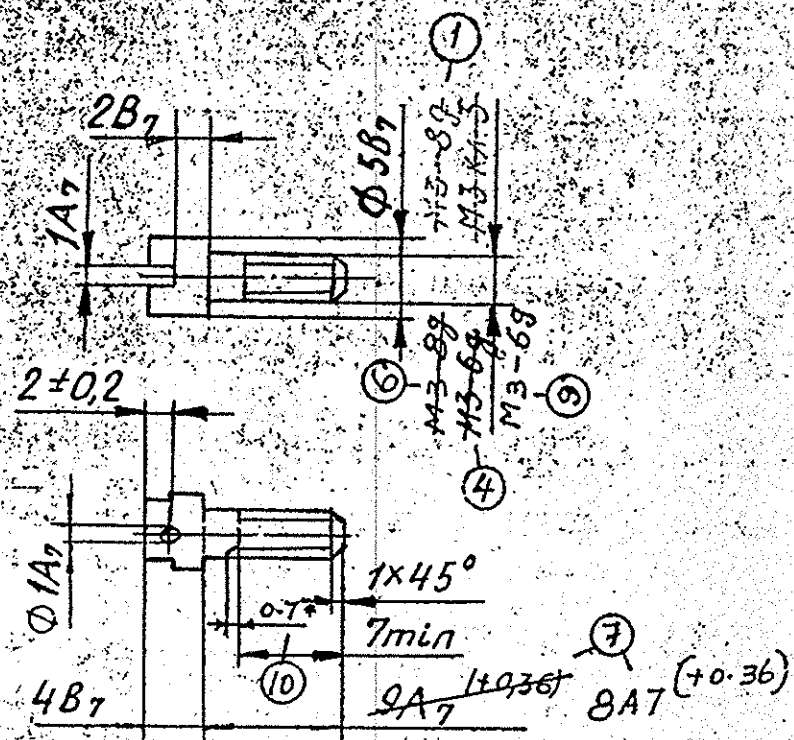


2A42.06.023

5	498T-84	Buyer	08018
6	607T-84	Buyer	08018
8	615T-84	Buyer	08018
7	689T-85	Buyer	06018
10	711T-85	Buyer	06018
9	713T-85	Buyer	06018
Q	57/2A42-11 VH	Buyer	03008

▽ 1/4 (V)
 Rz40 (V)



⑧ HRA 65.5...70

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⑤

Sheet 34

SCREW

30XICA 05T 3-98-80

Scale 2:1. Material: steel 40X 00T 3-98-80. Mass: 0.001

- ⑤ (1) 1. HRC $\begin{matrix} 37 & 40-5 \\ 38.5 & \text{to } 45.5 \end{matrix}$ Test hardness on reference sample
- 2. Inner corners $R \approx 0.4$ mm
- 3. Round off sharp edges to $R \approx 0.4$ mm
- 4. Coating: cadmium plating (layer of 3μ); accelerated phosphating with chromate treatment $F = 0.02$
- 5. Stamp K and W on the lot tag
- ⑩ 6. * DIM. IS ENSURED BY TOOL

FINAL DRG. FOR MFR. AT OFT

DATE 09-07-91

UP-DATED *[Signature]*

CHECKED *[Signature]*

F/M-PROJ *[Signature]*

SC T-CORR. VERIFIED: *[Signature]* 10.0281

DGM / PROJ. *[Signature]* 20/07/91

2A42.06.023

SCREW

BUHMI

30XICA ⑤

CTM016-0040X

00T3-98-80

2:1	0,001	2:1
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