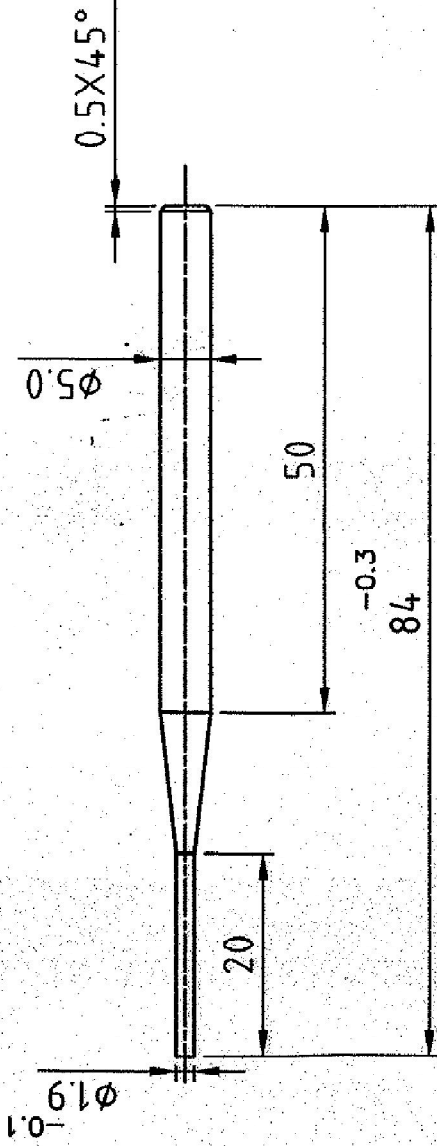


7006-K 0090

DIMENSIONS ARE IN mm.
 UNTOLERATED DIMNS. AS PER IS : 2102 (MED)
 MARK DRAWING No.

NOTE: - REMOVE ALL SHARP CORNERS



MATERIAL: - BS 970 PT.1 SEC. 2 Gr. 070 M55. (En-9)

TREAT: HARD & TEMP, 400-470 VFN.

FINISH: - SURFACE TO BE GROUND AS PER SPECIFICATION
 IS:10719 - 1983. GRADE AS SHOWN.

E		D		C		B		A			
PART NO.		DRIFT		NO OFF		MATERIAL		TREATMENT		REMARKS	
Se. K. a DGM/WP (NODAL OFFICER FOR TAR)		SIGNATURE & DATE SK		SUB: DRIFT						SCALE NTS	
TRACED		FOR:		OF:		DES. REF. NO.		DRG. No.:		STORE DRG. NO.	
DRAWN		OFFICER/PRODN.		TAR-RB-K-9004		ORDNANCE FACTORY TIRUCHIRAPPALLI-16.				K-9004	
CHECKED		OFFICER/D&DO		APPROVED ON.						OPERATION NO.	
HOS/D&DO		APPROVED ON.								SHEETS: 1	
OFFICER/PRODN.		APPROVED ON.								SHEET No.: 1	
OFFICER/D&DO		APPROVED ON.									
AMENDMENTS		SIG. & DATE									