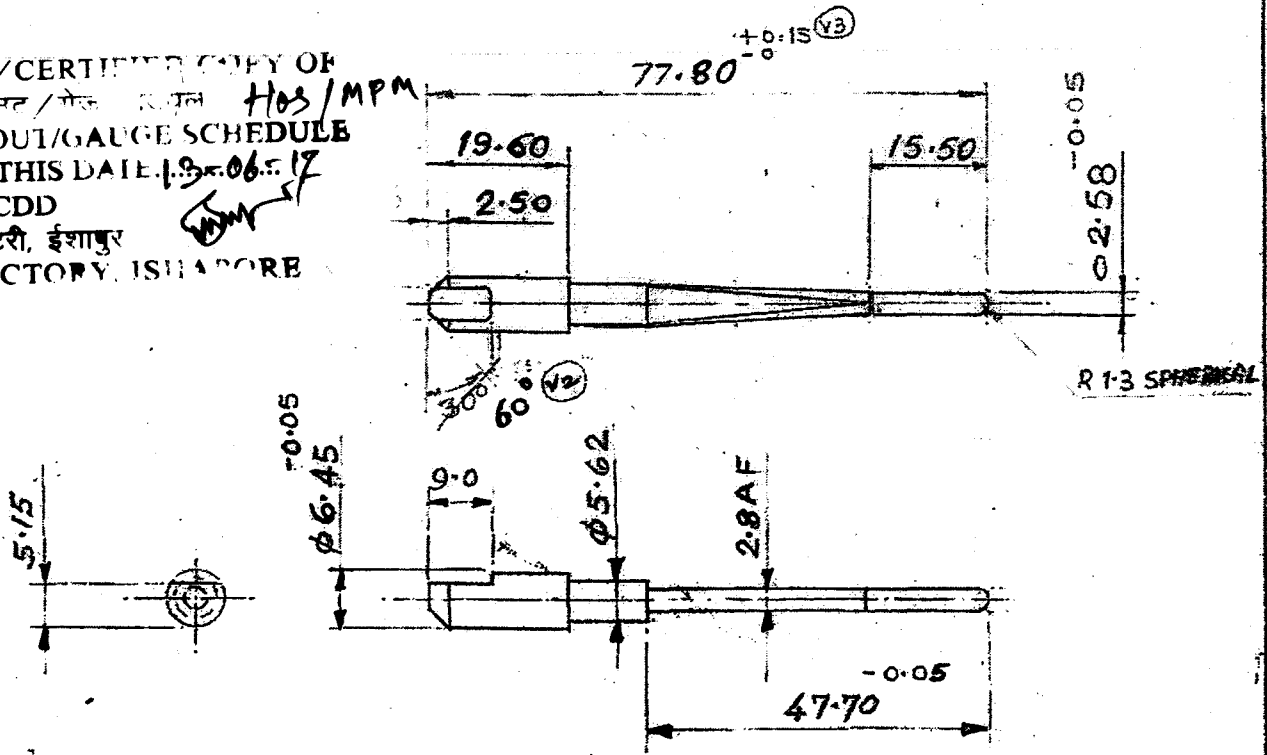


DRG. No. **PAG-0024**

मापित प्रति / CERTIFIED COPY OF
 ड्रग लेआउट / गेज शेड्यूल
 DRG LAYOUT/GAUGE SCHEDULE
 केनाक / AT THIS DATE: 13.06.17
 एम डी डी / CDD
 एफकेल फैक्टरी, ईशापुर
 RIFLE FACTORY, ISHAPORE



AMEND. MATL. BS: 970 PT.-I, 83 Gy. 817-M40
 'Z' CONDITION.

ALT. MATL.: THROUGH MIM ROUTE ✓

HARDNESS :- 400 - 450 VPN

UNSPECIFIED TOL. ARE AS PER FINE IS: 2102

ABOVE		6	30	120	315
UP TO AND INCLUDING	6	30	120	315	1000
FINE	±0.05	±0.1	±0.15	±0.2	±0.3

SURFACE FINISH:-

PHOSPHATED TO SPECN. JSS-0465-01
 1988 CLASS II OIL FINISH

PART No.	NOMENCLATURE	No. OFF.	MATL.	HRD.	STD.	SIZE	REMARKS
GLN TOL NOT SPECIFIED	298/Y3 TOL. +0.15 ADDED ON DIMN. 77.80			27	04.9.10		
LINEAR DIMENSIONS	131/Y1 TO BE NICKEL PLATED FOR HARDENING INSTEAD OF PHOSPHATING			27	07.7.94		FOR G. M. G. C. F. Y.
ANGULAR DIMENSIONS	(A) MATL. AMEND. LT. NO. 1501/WB/PPC/PUMP GUN/24.92			28	28.7.94		1992 NAME DATE APPROV
RO UNFINISHED	INDEX AMENDMENTS			28	28.7.94		DRN. 18.7.92
ROUGH				28	28.7.94		ICKD. 8.3.94
SMOOTH				28	28.7.94		PASSED
FINISH				28	28.7.94		SEC. MIS. FIM
	FIRING PIN						SCALE 1:1
	12 BORE MODIFIED PUMP ACTION GUN						DRG. No. PAG-0024
	RIFLE FACTORY, ISHAPORE.						SHEET 1

REFERENCE GCF DRG. NO.:- SG-020

MIM