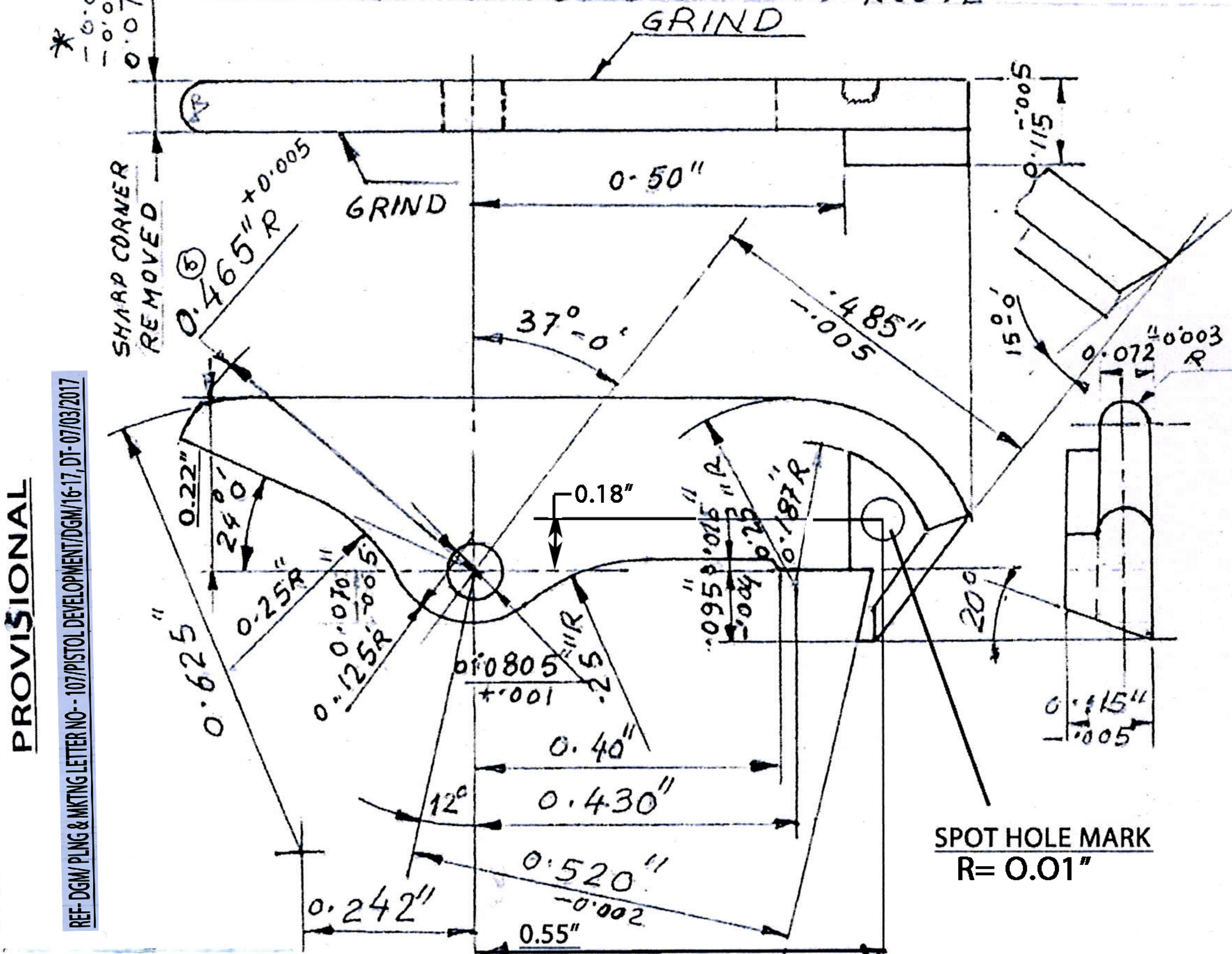


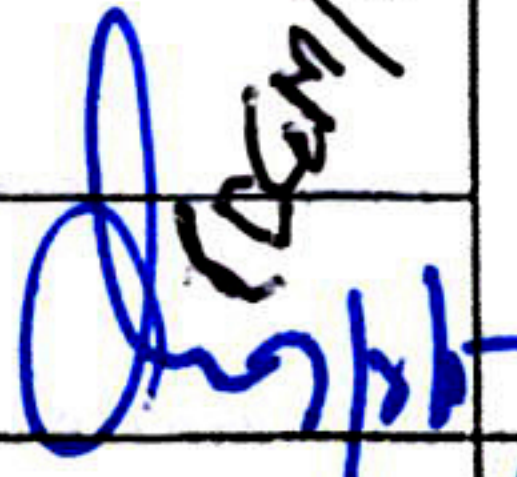
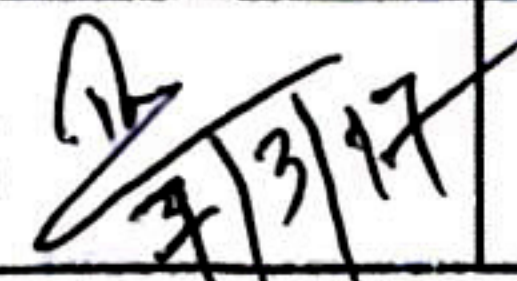
001
003
72. SUPPLY OF COMPONENTS WITHOUT NICKEL PLATING & THROUGH
MATL. INJECTION MOULDING (MIM) ROUTE.



MATL:- BS: 970/En42 1955, TREAT- HRD & TEMP. TO 400-500 V.PN.

FINISH:- POLISHED & PHOSPHATING TO SPECN WPN/GEN/3 CLASS II

<u>CTM-0121/3</u>	SURFACE TREATMENT OPERATION VIZ: BLACK CHROMIUM PLATING THICKNESS OF DEPOSITION 5 TO 7 MICRON ON COMP.
<u>CTM-0121/2</u>	SURFACE TREATMENT OPERATION viz. ELECTROLESS NICKEL PLATING WITH BLACK REFLECTIVE DEPOSIT PH 7 TO 7.5 , THICKNESS 8 TO 12 MICRON
<u>CTM--121/1</u>	SURFACE TREATMENT OPERATION viz. NICKEL PLATING WITH COPPER UNDERCOAT WITH SPECN BS:1224 1970 FOLLOWED BY LACQUERING WITH BALCKISH TIN JOB PALLADIUM BLACK NICKEL PH 5.2 TO 5.6 THICKNESS OF 5 TO 6 MICRON
DRG NO.	PROTECTIVE FINISH

		SCHEDULE NO :		COMPT- 0.32" PISTOL (MODIFIED)	STORE DRG. No. <u>CTM-0119</u>	
		SCALE=	PROJECTION : THIRD ANGLE			
		DRAWN BY : S.B. 07/03/17		<u>EXTRACTOR</u> <u>FOR 0.32" MODIFIED PISTOL</u>		
		TRACED BY :				
		CHECKED BY :				
		APPROVED BY : 		DRG. NO. :- <u>CTM-0121/1 TO CTM-0121/6</u>		
DT. & SG.	DESCRIP	CONCURRED BY: JWM/ 		M / C :	NO. OF SHTS. : 1	
AMENDMENTS		DATE:	SIGN.: 	G. & S. FY. COSSIPORE	SHT. NO. : 1.	