

INSULATION TO BE REMOVED AND ELECTRICAL WIRE MULTISTRAND ELECTRICAL INSULATION TO BE REMOVED AND SOLDERED TO ITEM 2 WITH INSULATION CABLE

PHENOL FORMALDEHYDE TO SPEC JSS: 9330-05-2002 OR SP-16

INSULATION TO BE REMOVED AND ELECTRICAL WIRE MULTISTRAND ELECTRICAL INSULATION TO BE REMOVED AND SOLDERED TO ITEM 3 WITH INSULATION CABLE

900 +VE SIDE

ENSURE ONLY SATISFACTORY FITMENT

NOTES:-

1. DIA OF COPPER WIRE WITH PVC INSULATION : 1.9
2. NUMBER OF STRANDS : 16 TO 19
3. DIA OF EACH STRAND : 0.21
4. GAUGE NO. OF WIRE (INDIVIDUAL STRAND) : 35
5. LR OF WIRE : > 20 ML WITH 500 V MEGGER
6. CONNECTOR TO BE SOLDERED WITH WIRE, ONLY AFTER ASSEMBLY WITH CORE TO DRAW NASK 1068/9.
7. ASSEMBLY CENTRE CONTACT TO BE TAGGED WITH MARKING OF SERIAL NO AND MANUFACTURER'S LOGO

SI NO	DESCRIPTION	DRG NO.	QTY	REMARKS
03	CONNECTOR	NASK1068/B3 (PROV)	01	
02	CONTACT	NASK1068/B2 (PROV)	01	
01	BODY	NASK1068/B1 (PROV)	01	

LIST OF COMPONENTS

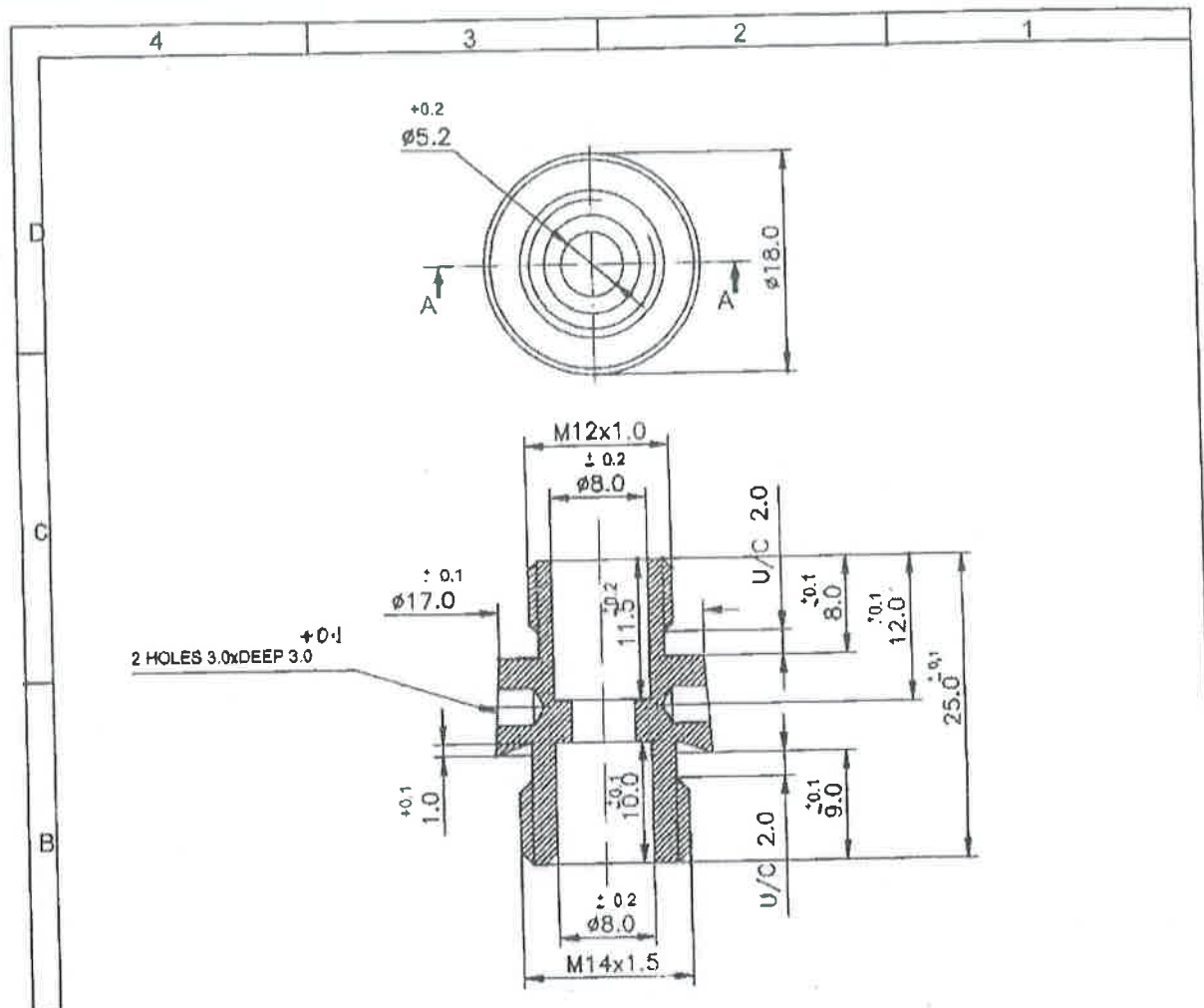
R.No	DATE	ZONE	BRIEF RECORD	AUTHORITY	INITIALS	PROTECTIVE FINISH	MATL SPEC	STORE SPEC. NO	GEN SPEC. IS: 2102	THREADS TO CONFORM IS: 4218	COMP	D.S CAT No	ASSY.DRG.LIST No.	ASSY.DRG. No 1068
10	APR 18		NOTE 7 ADDED	ARD 2547	Widh									
14	1.11		NOTE - 6 ADDED	ARD 2413										
02	06-09		APPROVED	DGNAI										



ASSY CENTRE CONTACT

DRG No. NASK1068/8 (PROVISIONAL)

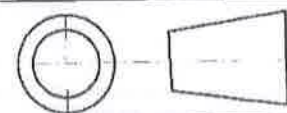
DATE GEN OF NAVAL ARMAMENT INSPECTION HQ, MoD (NAVY), N. DELHI

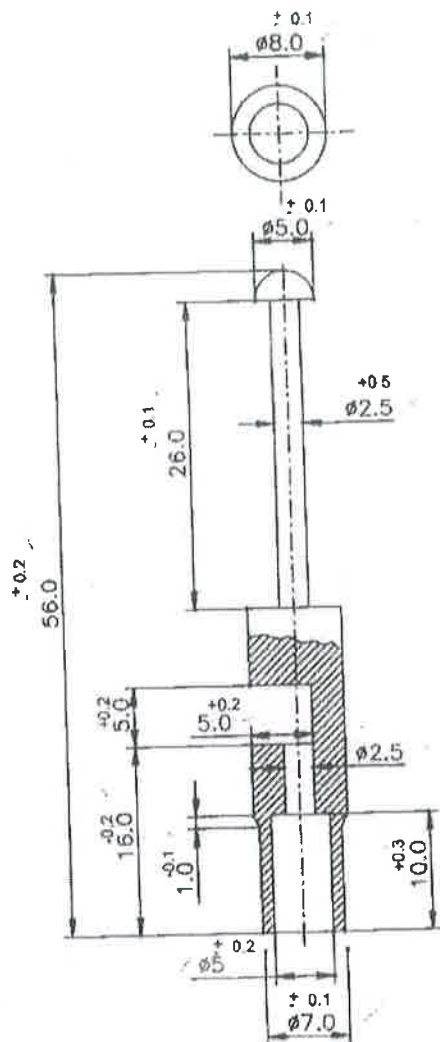


SECTION 'A-A'

PROTECTIVE FINISH: ZINC & CHROMATE COATING 20 MICRON THICK TO IS: 1573.

TRIM ON THIS LINE WHEN SUPPLIED TO TRADE

	13-2-14		PROTECTIVE FINISH AMENDED	ARD 2453	<i>[Signature]</i>
	08-09-09		DCA No ADDED	ARD 2396	<i>[Signature]</i>
	02-06-09		APPROVED	DGNAI	
R.No	DATE	ZONE	BRIEF RECORD	AUTHORITY	INITIALS
SCALE: 2:1	TOL.		DIMENSIONS ARE IN mm		ASSY DRG No. NASK 1068/8
DGN	DRN	DRN	TCD	COMP	CHD
PASSED	<i>[Signature]</i>	APPD.	<i>[Signature]</i>	THREADS CONFORM TO IS:4218	
MATL: STEEL	(PE3)-1991			GEN SPEC :- IS:2102	
MATL SPEC:- BS:970 (Pt.1)-83				STORE SPEC :-	
Gde 080 M40				STORE REF No.	
PROTECTIVE FINISH:- SEE DRG				GAUGE SCH No.	
				D.C.A No 5365182185	
<h1>BODY</h1>					
				DRG No. NASK 1068/8/1 (PROVISIONAL)	



PROTECTIVE FINISH : ELECTROPLATED COATING OF SILVER TO SPEC IS:1771-70
THICK - 0.02 mm

03-11-09		MATL SPEC AMENDED	ARD 2397	<i>[Signature]</i>	
08-09-09		DCA No ADDED	ARD 2396	<i>[Signature]</i>	
02-06-09		APPROVED	DGNAI		
R.No	DATE	ZONE	BRIEF RECORD	AUTHORITY INITIALS	
SCALE:- 2:1	TOL.		DIMENSIONS ARE IN mm	ASSY DRG No.NASK 1068/8	
DGN	DRN	Spd	TCD	COMP <input checked="" type="checkbox"/>	CHD <input checked="" type="checkbox"/>
PASSED <i>[Signature]</i>	APPD. <i>[Signature]</i>		THREADS TO CONFIRM IS:4218	DTE GEN OF NAVAL ARMAMENT INSPECTION IHQ,MOD (NAVY) N. DELHI	
MATL:- BRASS			GEN SPEC :- IS:2102		
MATL SPEC: IS: 4170			STORE SPEC :-		
Gde - Cu,Zn 40			STORE REF No.		
PROTECTIVE FINISH:- SEE DRG			GAUGE SCH No.		
			D.C.A No 5999049589		
CONTACT				DRG No.	
				NASK 1068/8/2	
				(PROVISIONAL)	

