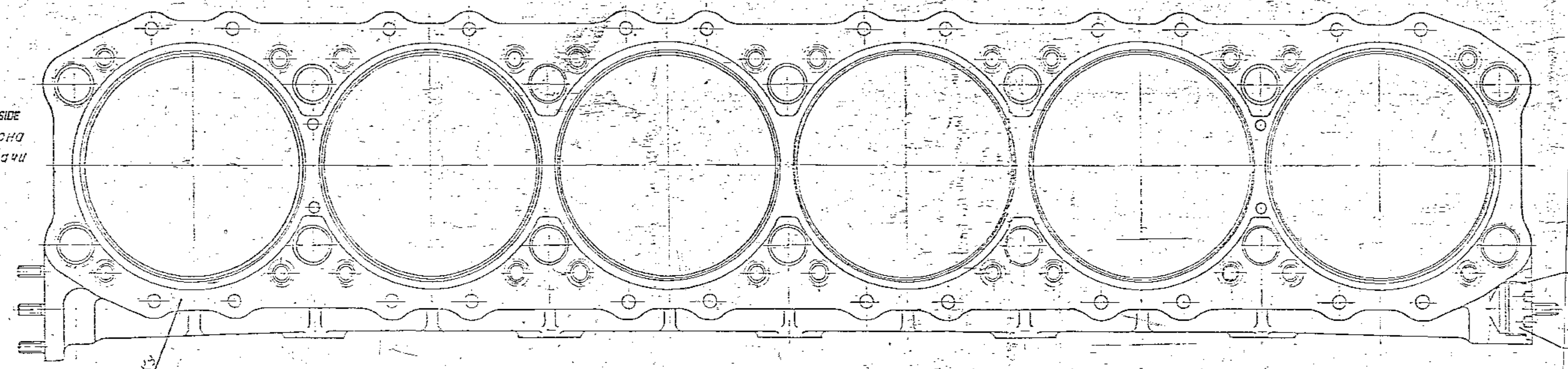


1. Испрессовать водой под давлением 0,25 МПа (2,5 кг/см²) ... 0,30 МПа (3 кг/см²) при температуре 60... 70 °С в течение 3 минут.  
 Разрешается прессовать до постановки штифтов и штифтов.

1. TO BE SUBJECTED TO HYDROSTATIC TEST - 0,25 Mpa (2,5 Kg/Cm²) ... 0,30 Mpa (3 Kg/Cm²) AT TEMPERATURE 60° - 70°C FOR 3 MINS.
2. HYDROSTATIC TEST IS ALLOWED BEFORE THE SETTING OF STUDS AND PINS.

DRG INDICATED BASED ON RUSSIAN ORIGINAL ISSUE No. 1 (PK 03 - 065)

DRIVE SIDE  
 Сторона передачи



PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

EST. MASS 28,36 Kg. TO BE STAMPED OR MARKED WHERE INDICATED THUS # ( LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

DRW		MATERIAL	USBD CR
EPD			CS 303-03-1106
TCD			
APPO			
DATE	130-09-88	CONTROLLER OF QUALITY ASSURANCE HEAVY VEHICLES	
SCALE	1:2	AVADI	
DIMENSIONS IN mm		TOLERANCE ON DIMS UNLESS OTHERWISE STATED	TITLE
ALL THREADS CONFORM TO			CYLINDER JACKET RH ASSY.
ISSUE	DATE	NATURE OF AMENDMENTS	DRAWING NUMBER
			CS 303-03-1106



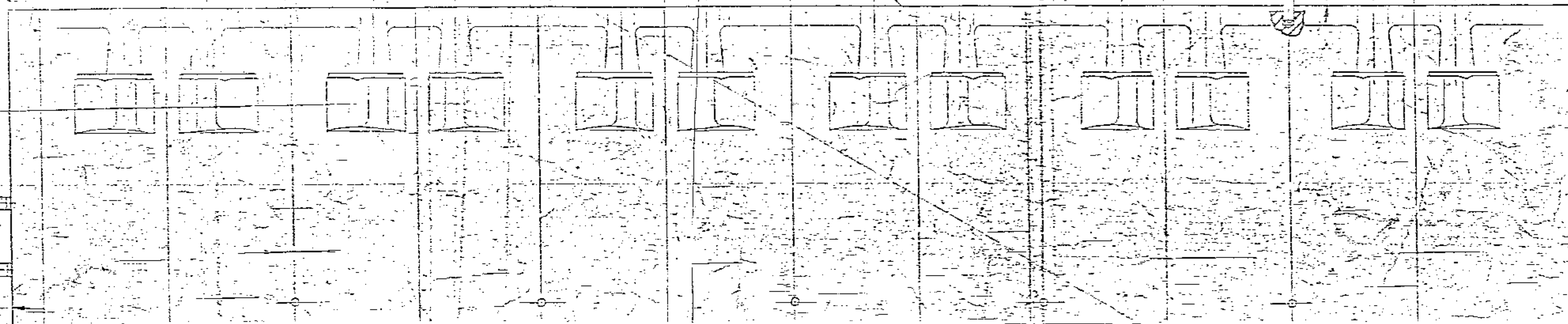








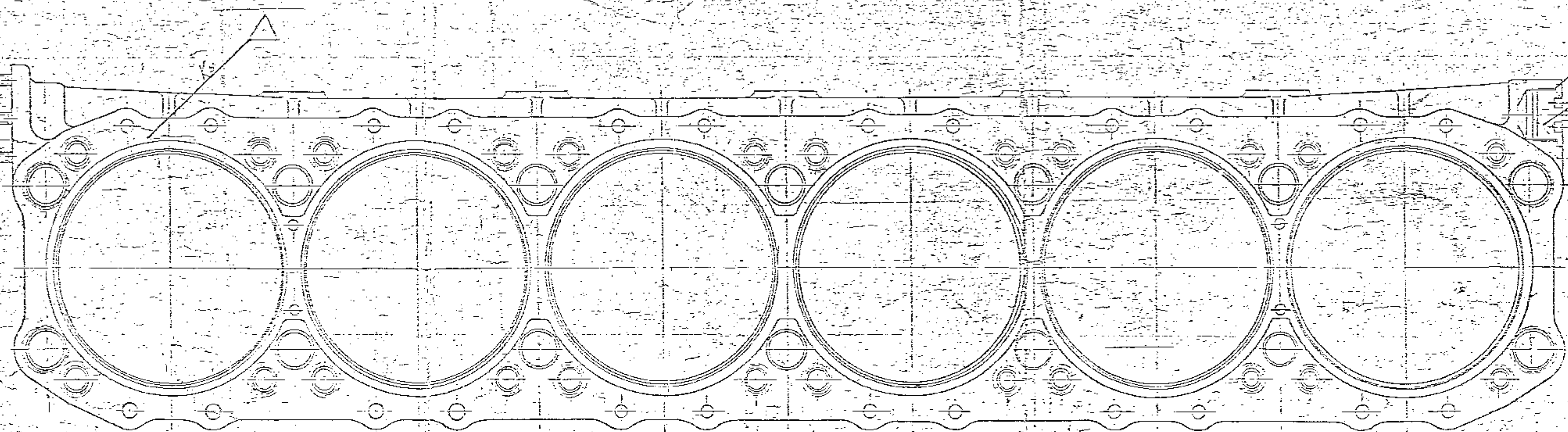
ORIGINAL (PUSH) ON RUSSIAN ORIGINAL ISSUE No. 111 (DOK 03-0023)



1. Определить воду под давлением 0,25 МПа (2,5 кг/см²) ... 0,30 МПа (3 кг/см²) при температуре 60... 70 °С в течение 3<sup>х</sup> минут. Разрешается прогревать до постановки штифтов и штифтов.

1. TO BE SUBJECTED TO HYDROSTATIC TEST PRESSURE 0,25 Mpa (2,5 Kg/Cm<sup>2</sup>) ... 0,30 Mpa (3 Kg/Cm<sup>2</sup>) AT A TEMPERATURE 60° - 70°C FOR 3 Mins.
2. HYDROSTATIC TEST IS ALLOWED BEFORE THE SETTING OF STUDS AND PINS.

DRIVE SIDE  
3000  
3000



PROT. SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

EST. MASS 28,36 Kg  
 TO BE STAMPED OR MARKED WHERE INDICATED THIS # LETTERS)  
 ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

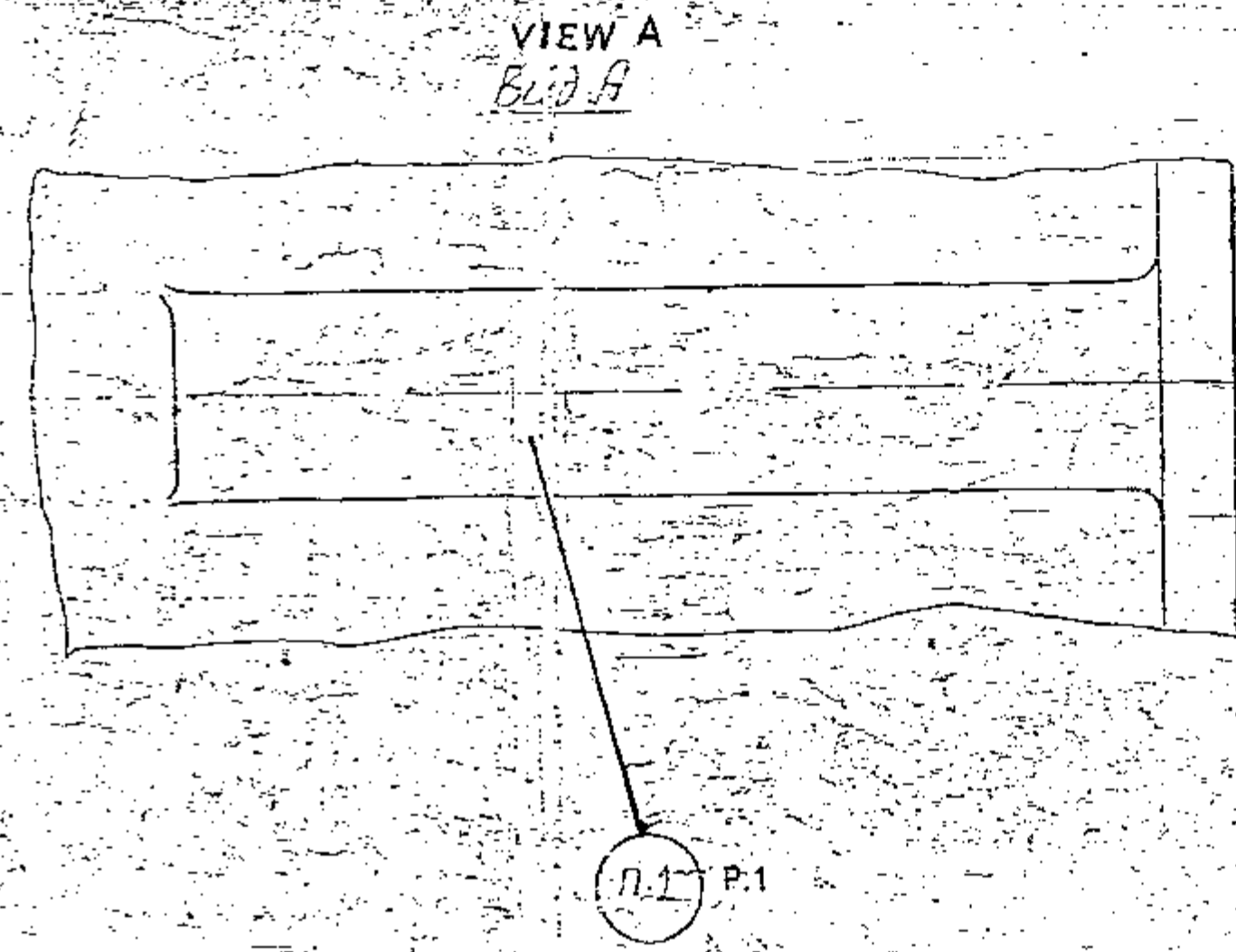
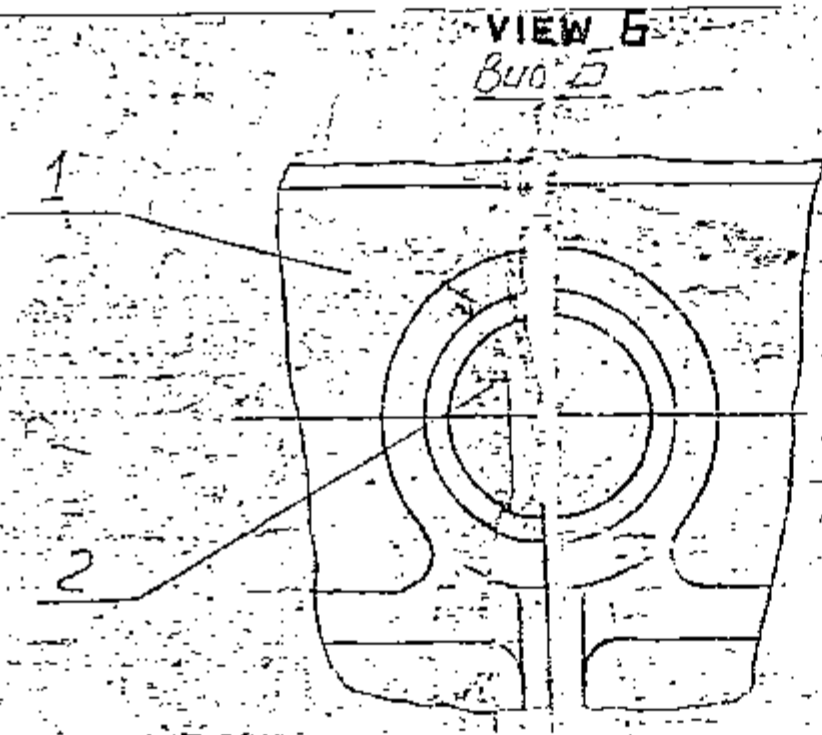
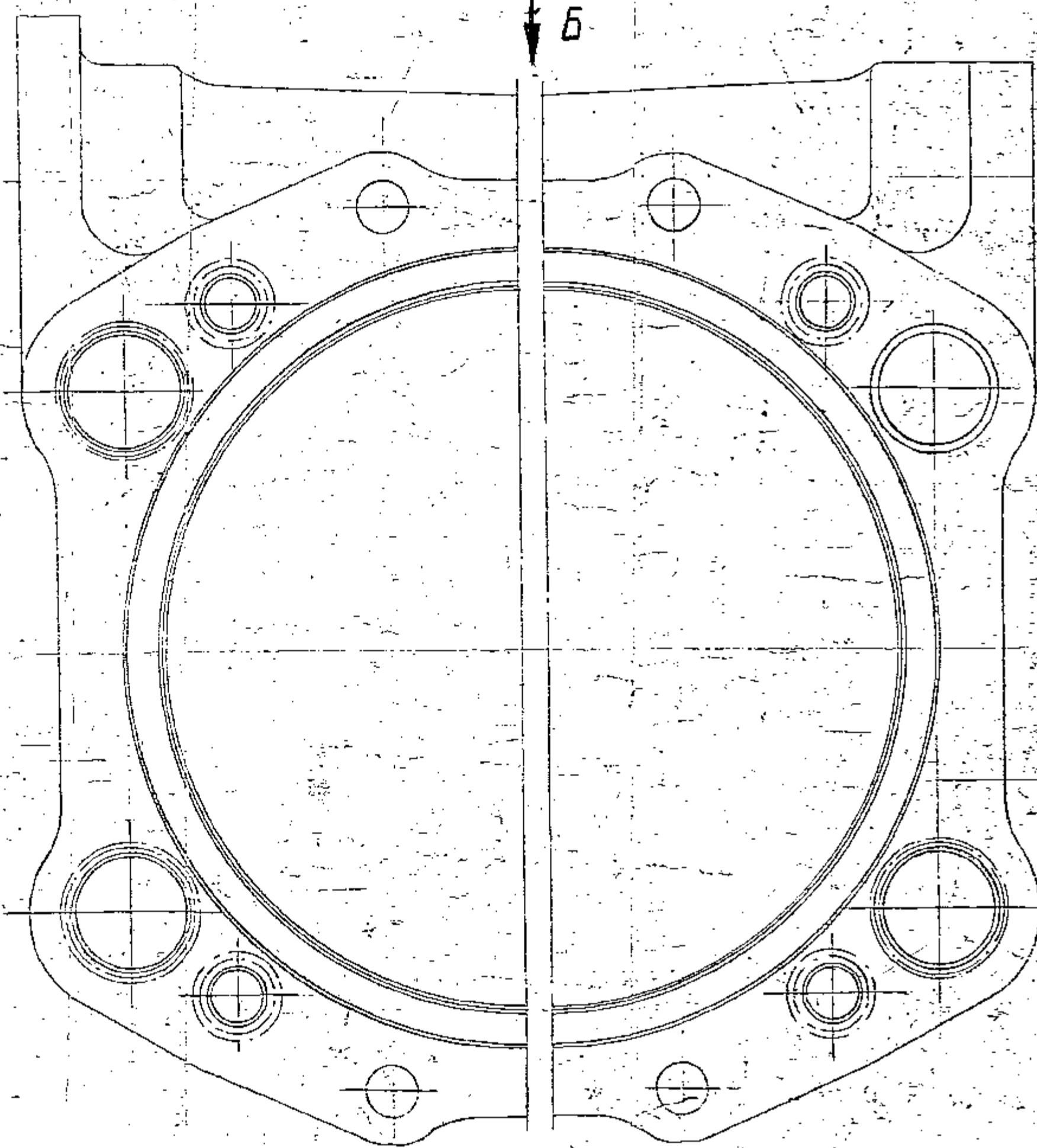
DRW	—	MATERIAL	USED ON: СБ 303-01-16 сБ
DES	—	CONTROL	CONTROLLERATE OF QUALITY ASSURANCE HEAVY VEHICLES AVAGI
APPD	—	DATE	30-09-88
SCALE	1:2	CONFORMS BY	—
TOLERANCE OR DIMS UNLESS OTHERWISE STATED	—	TITLE	CYLINDER JACKET L.H. ASSY
ALL THREADS CONFORM TO	—	D S CAT NUMBER	—
ISSUE	DATE	NATURE OF AMENDMENTS	FORMING NUMBER СБ 303-02-16 сБ



DRAWING NUMBER  
**СБ 303-05-6 СБ**

1. Маркировать, выбитым способом.  
 2. Остальное - см. СБ 303-06-18 СБ.

1. TO BE MARKED BY PUNCHING.  
 2. FOR OTHER REQUIREMENTS, SEE СБ 303-06-18 СБ.



DRIVE SIDE  
 Створона передачи  
 А →

PILOT SAMPLE SHOULD BE APPROVED BY A H.S.P. BEFORE BULK PRODUCTION.

EST. WT.	TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)
—	( )
ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.	

DRN	CHD	TCD	APPE	DATE	SCALE	DIMENSIONS IN mm.	TOLERANCE ON DIMNS UNLESS OTHERWISE STATED IS 2102-69	ALL THREADS TO CONFORM TO
				30-09-88	1:1			
MATERIAL			USED ON			CONTROL RATE OF QUALITY ASSURANCE (HEAVY VEHICLES)		
			СБ 303-02-16			A V A D I		
TITLE							CYLINDER JACKET L.H	
ISSUE					DATE		NATURE OF AMENDMENTS	
							D S CAT NUMBER	
							DRAWING NUMBER	
							СБ 303-05-6 СБ	

