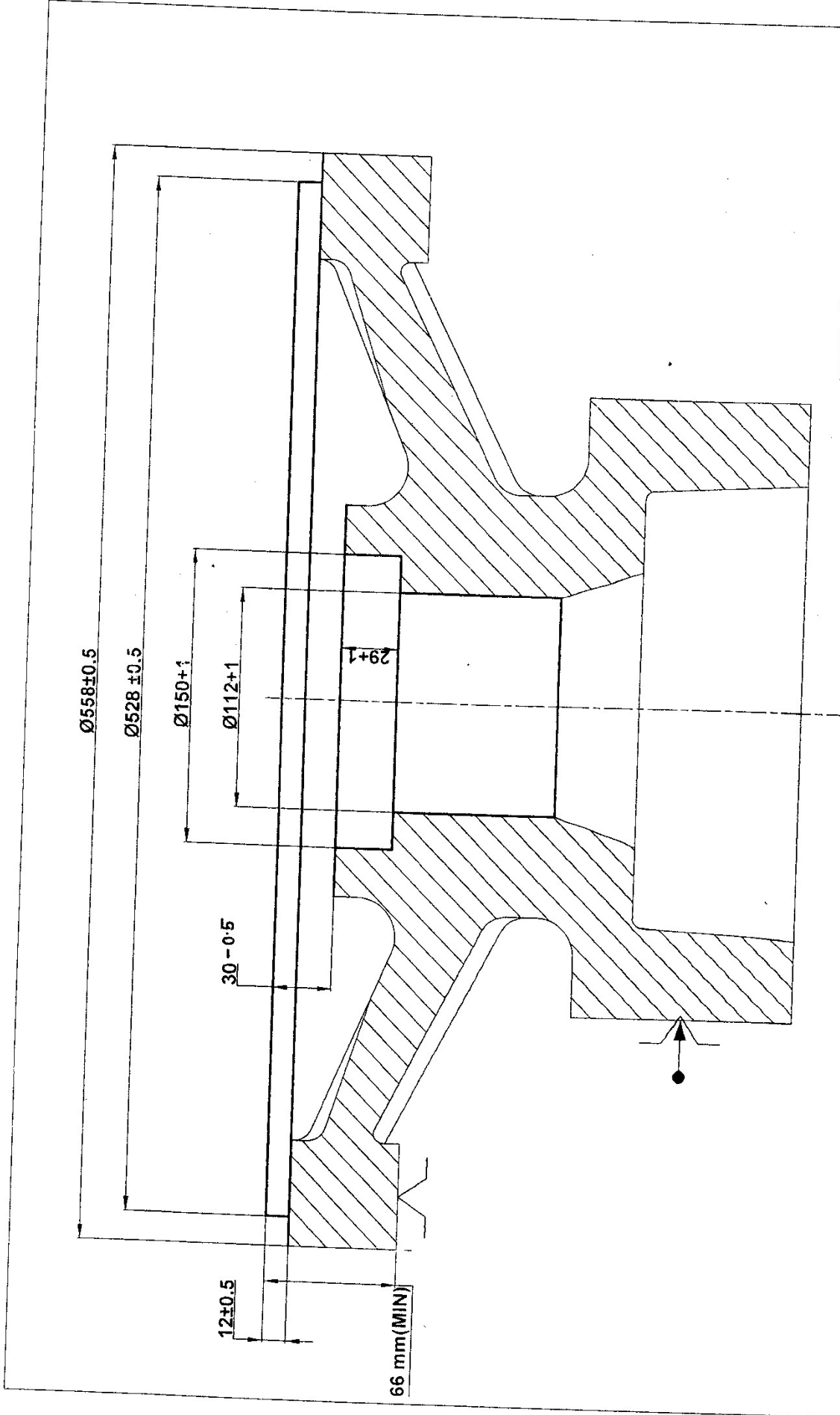


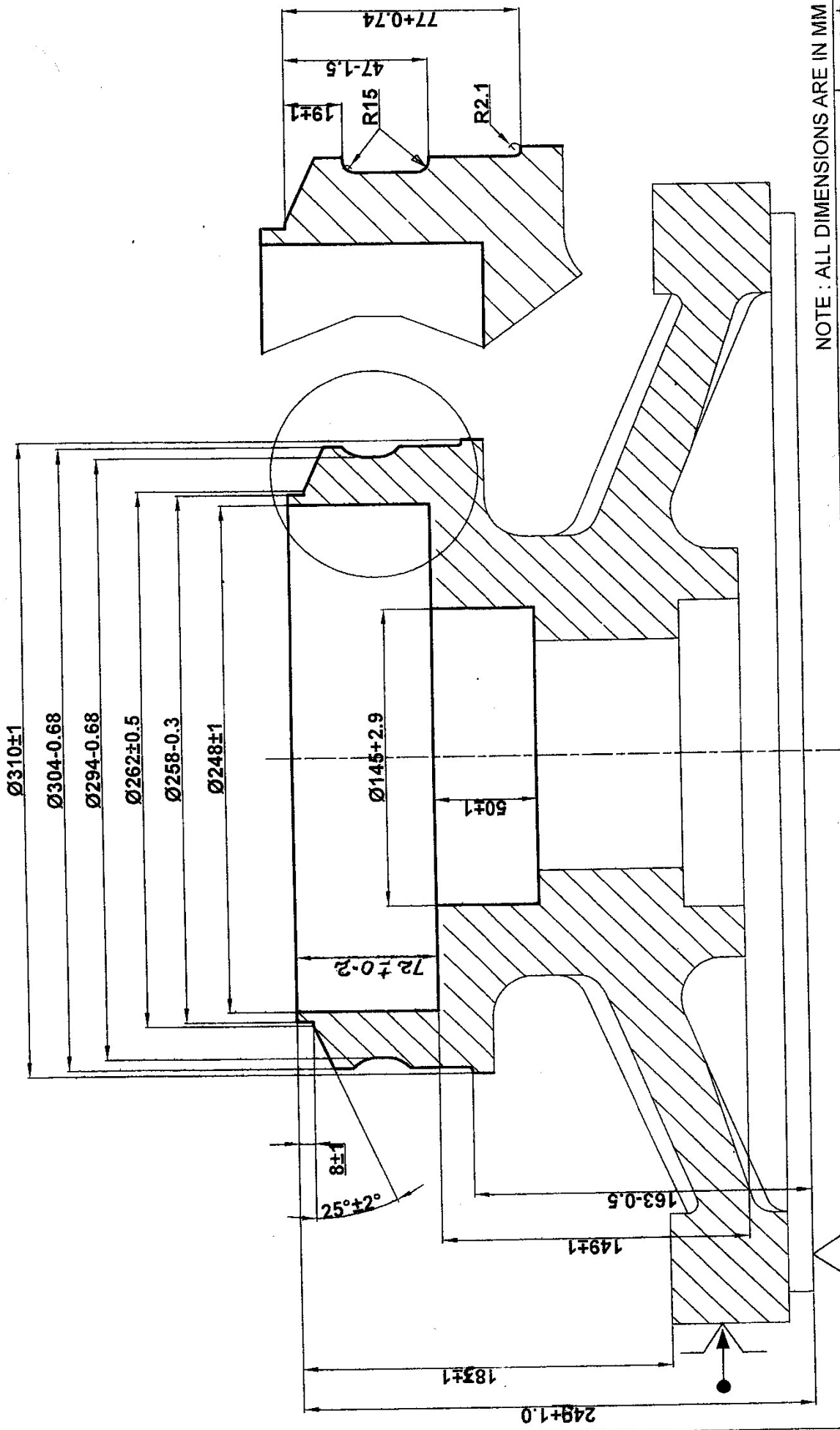
NOTE : ALL DIMENSIONS ARE IN MM

DRG NO. : 172.54.001-1 ( HUB )			
OPN NO. : 00 - CASTING			
MATERIAL : STEEL ( SPECIAL )			
HARDNESS : MEDIUM			
SHEETNO. :			NOT TO SCALE
<i>S. Parameswaran</i> S.P. PARAMESWARAN / JWM	<i>Imran Khan</i> IMRAN KHAN / AWM	<i>P. Nadamuni Reddy</i> P. NADAMUNI REDDY / HOS	
PREPARED	CHECKED	APPROVED	



NOTE: ALL DIMENSIONS ARE IN MM

DRG NO. : 172.54.001-1 (HUB)			
OPN NO. : 05 - TURNING - 1			
MATERIAL : STEEL (SPECIAL)			
HARDNESS : MEDIUM			
SHEET NO. :			NOT TO SCALE
<i>S. Parameswaran</i>	<i>P. Nadamunireddy</i>	<i>Imran Khan</i>	
S. PARAMESWARAN / JMW	P. NADAMUNIREDDY / HOS	IMRAN KHAN / AWM	
PREPARED	CHECKED	APPROVED	



DRG NO. : 172.54.001-1 ( HUB )	
OPN NO. : 10 - TURNING - 2	
MATERIAL : STEEL ( SPECIAL )	
HARDNESS : MEDIUM	
SHEETNO. :	

S. PARAMESWARAN / JWM	P. NADAMUNI-REDDY / HOS	IMRAN KHAN / WM
PREPARED	CHECKED	APPROVED
		NOT TO SCALE

