

8

7

6

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1

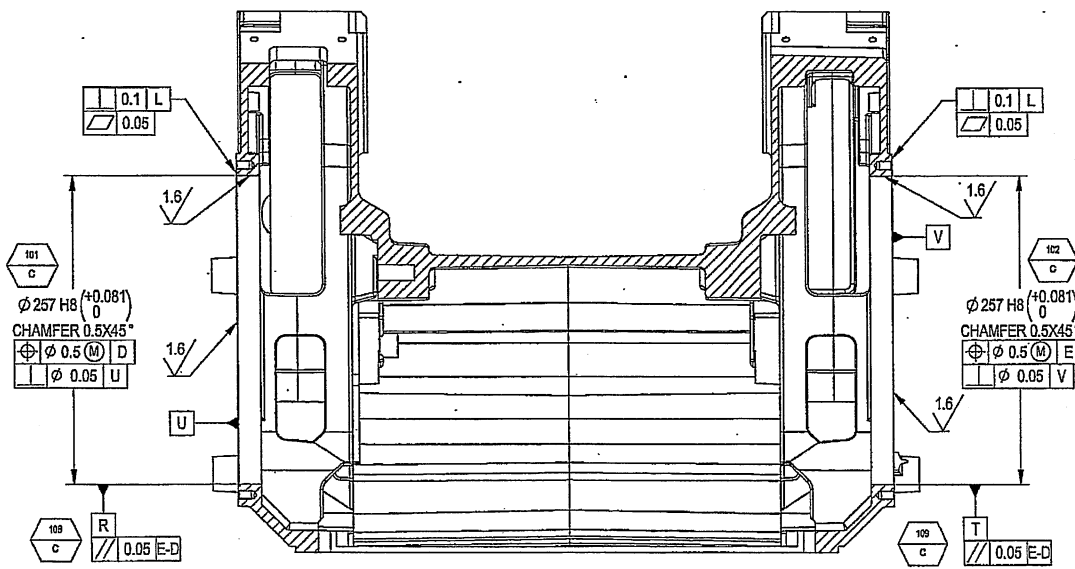
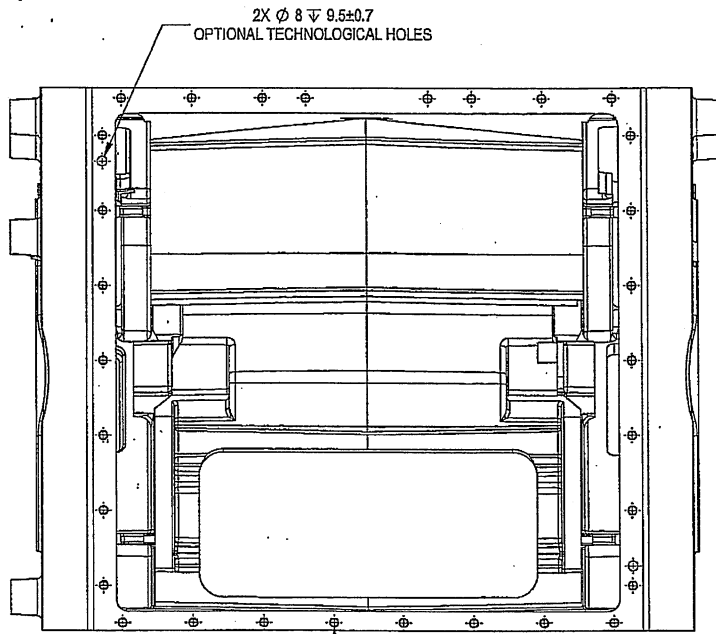
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SHEET REV STATUS  
ALL SHEETS ARE THE SAME REVISION

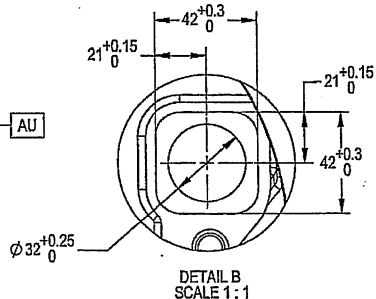
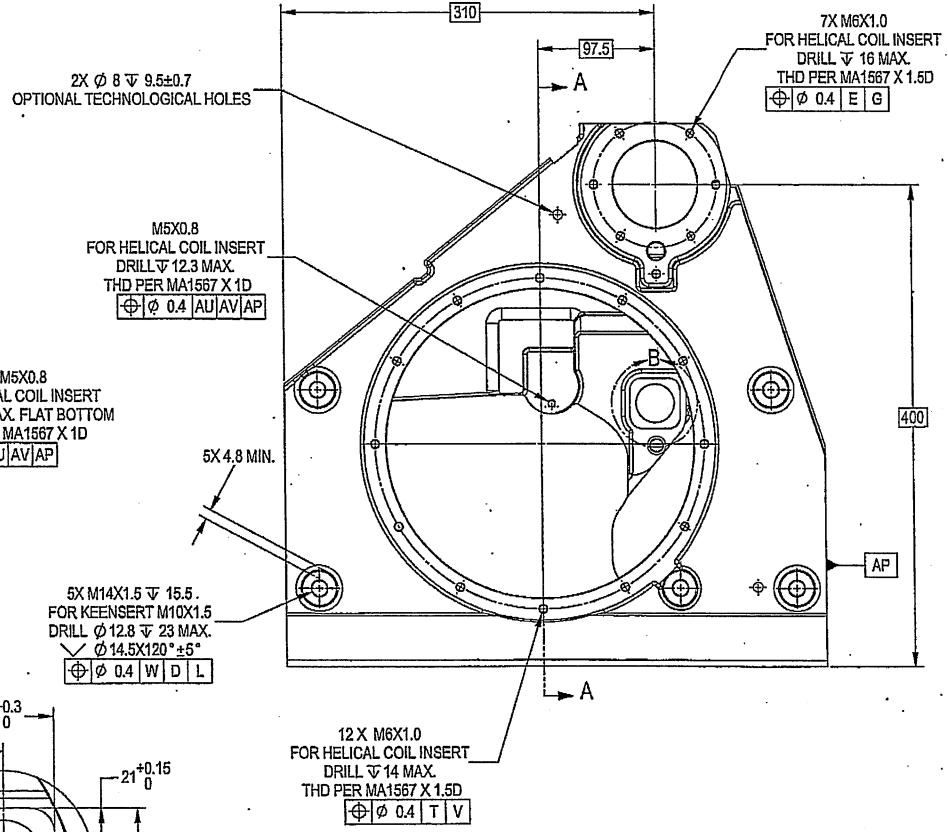
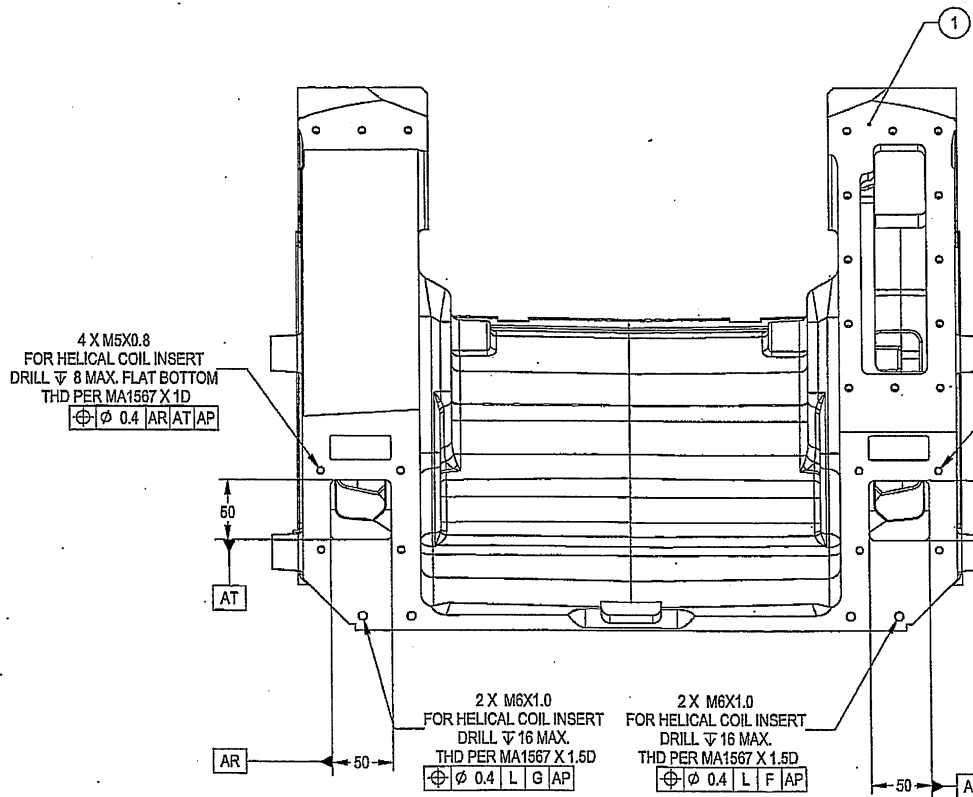
REV		ECO	DESCRIPTION	DATE	APVD
01			Issue	18-Aug-17	O. Sarman
02			Revised	08-Apr-18	L. Gokulatharan
03			Revised	28-Jun-18	S. Ramani

NOTES:

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: SEE FN 1.  
(BASE MATERIAL: ALUMINIUM ALLOY SAND CASTING A357.0 T6 PER AMS-A-21180 CL12).
3. DEBURR AND REMOVE SHARP EDGES APPROX. 0.3X45°.
4. GENERAL TOLERANCES ACCORDING TO ISO 2768-m.
5. QUALITY ASSURANCE PROVISIONS:  
5.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.  
5.2 MAJOR CHARACTERISTICS NRS 101 TO 112.
6. PARENTHEetical FIGURES ARE FOR REFERENCE ONLY.
7. PACKAGING AND PACKING:  
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH COMMERCIAL PRACTICE.
8. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER, CHARACTERS 1.5 MM MIN. HIGH.



30 X M6X1.0  
FOR HELICAL COIL INSERT  
DRILL  $\sqrt{13}$  MAX. FLAT BOTTOM  
THD PER MA1567 X 1.5D  
 $\varnothing 0.4$  F M L



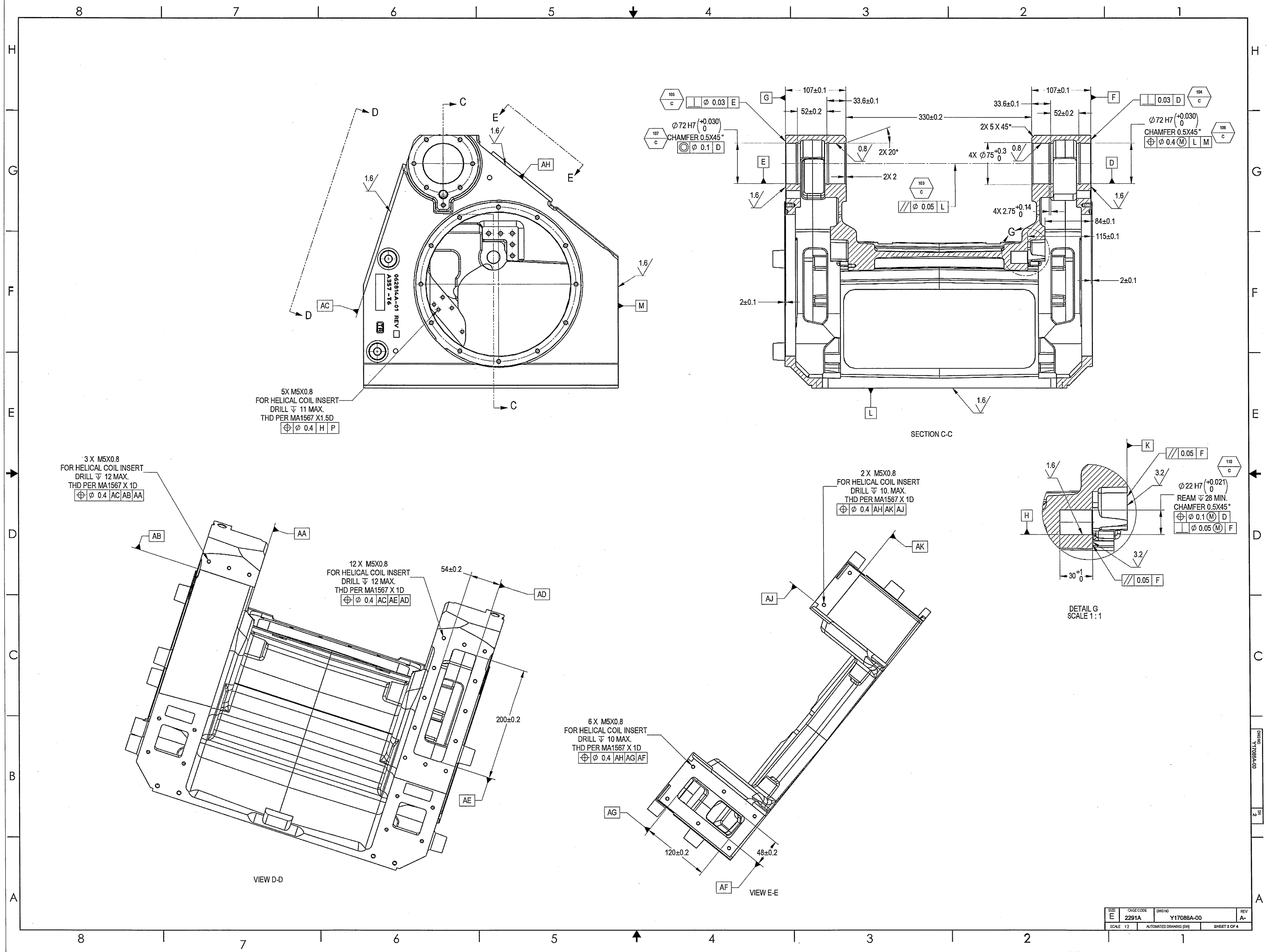
(WEIGHT APPROX.: 25.31 Kg.)

3.2 / 0.8 / 1.6

UNLESS OTHERWISE SPECIFIED		SIGNATURE		DATE		ORDNANCE FACTORY	
DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009		DRAWN		DATE		TRICHURAPPALLI	
TOLERANCES		CHECKED		TITLE		FOR: CASING MAIN FINISHED	
LINEAR	ANGULAR	HOSDDO		OF: 12.7MM SRCG			
1:1 ANGLE PROJECTION	OFFICER/PRODN	OFFICER/PRODN		OFFICER/PRODN			
	OFFICER/DOC	OFFICER/DOC		OFFICER/DOC			
	OFFICER/QAD	OFFICER/QAD		OFFICER/QAD			
		SCALE 12		AUTOMATED DRAWING (SW)		SHEET 1 OF 4	

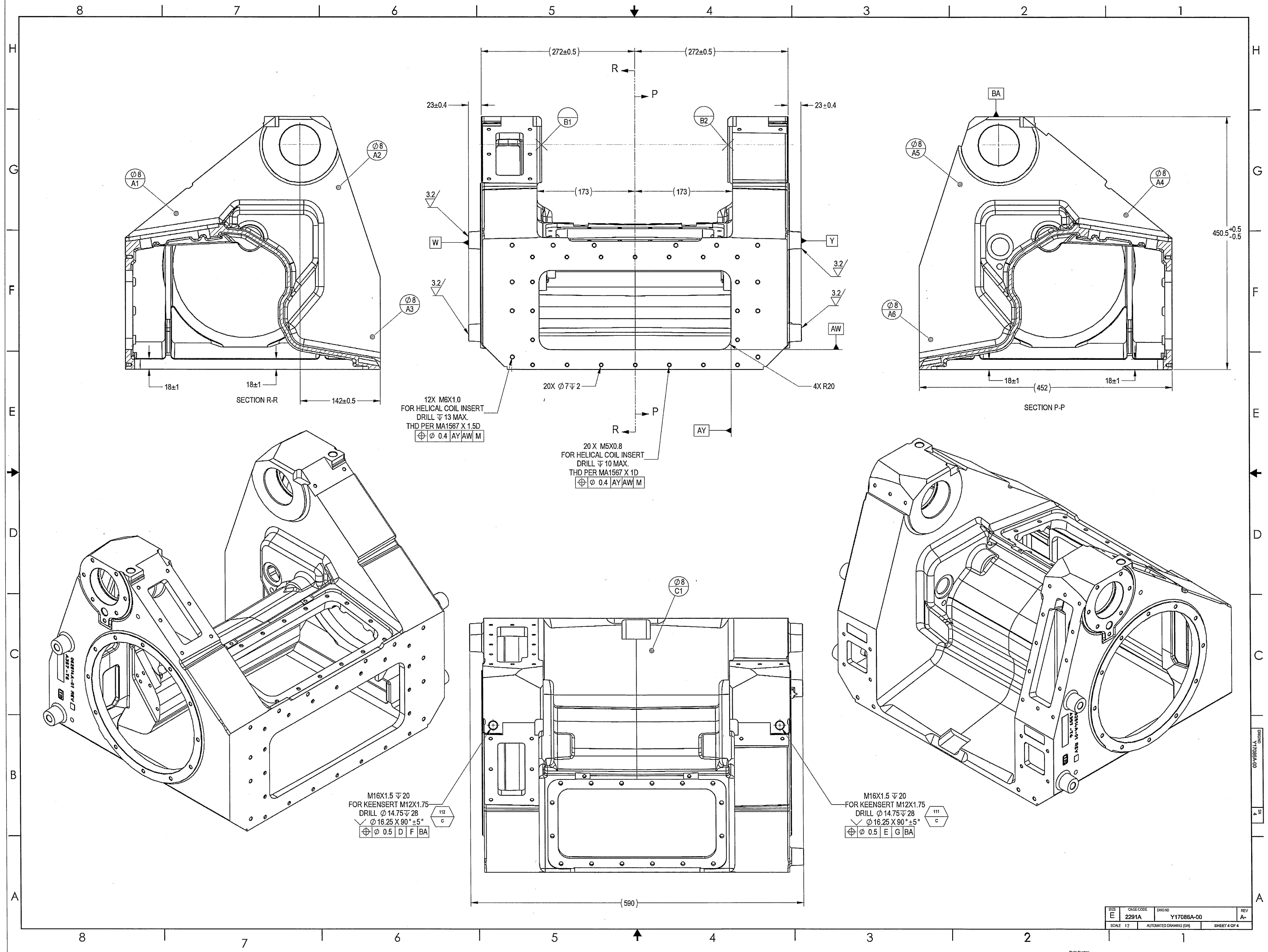
PROJECT OFFICER

PLJ Contd



SIZE	E	DWG CODE	2291A	DWG NO	Y17086A-00	REV	A-
SCALE	1:2	AUTOMATED DRAWING (DWG)		SHEET 2 OF 4			





SIZE	SCALE	DWG NO	REV
E	1:1	Y17086A-00	A-
2291A		Y17086A-00	
SCALE	1:1	ALTERNATE DRAWING (SW)	SHEET 4 OF 4

PLM Control

OFT

ASSEMBLY PARTS LIST

Assembly Parts List For: Y17086A-00

Rev: A-

Status: Released

Description: CASING, MAIN

FN	CMD	PART NUM	ECO	DESCRIPTION	MB	QTY	U/M	REF. DES./REMARKS	MFG. PN / CUSTOMER	LA	LI
1	CS	062814A-01		CASING CASTING, MAIN	P	1	Each				