

DS CAT No.

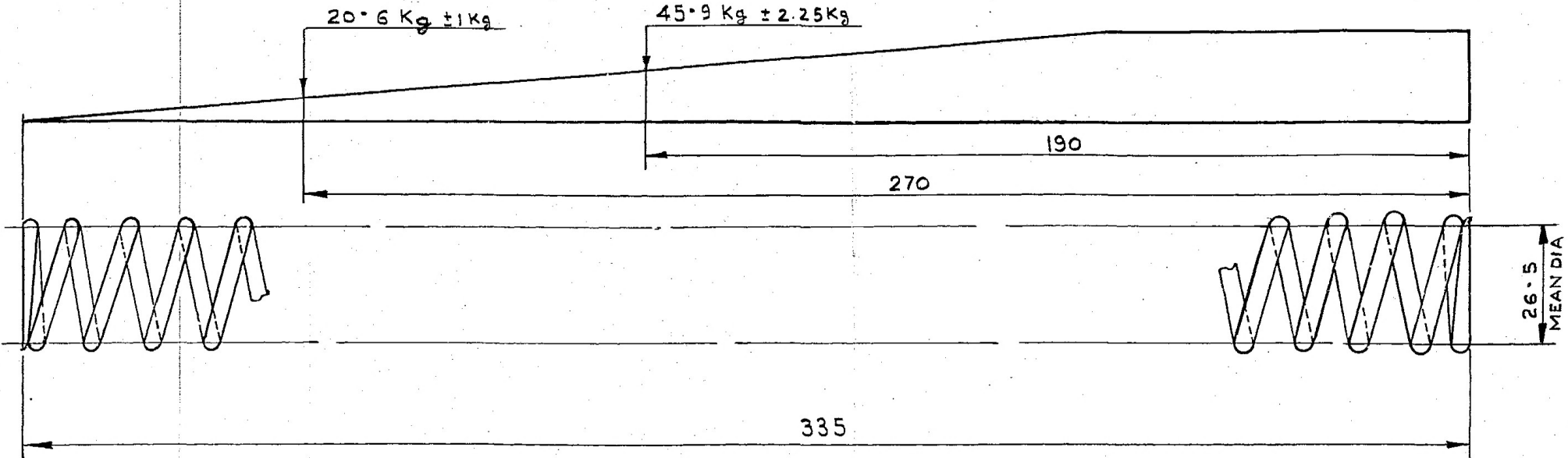
5360-040397

DRG CONVENTIONS CONFORM TO IS : 696

DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED

TOLERANCES FOR UNTOLERANCED LINEAR DIMENSIONS

ABOVE	-	6	30	120	315	1000	2000	4000
UP TO	6	30	120	315	1000	2000	4000	-
TOLS	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3



NOTE :- COMPRESSION TEST AS PER BS : 1726 Pt 1 1964 100% FOR FIRST 20 SPRINGS & 10% FOR REMAINING PRODUCTION OR AS ORDERED BY AHSP.

SPRINGS SHOULD CONFORM TO BS : 1726 Pt 1 CATEGORY III CLASS 'B'

WIRE DIA ..... 3.5mm

No OF EFFECTIVE COILS.....26

WOUND ..... LH

ONE COIL AT EACH END TO BE CLOSED IN & GROUND SQUARE WITH THE AXIS LEAVING 3/4 COIL NON EFFECTIVE AT EACH END.

24-5-08	19127-W	MATL., DSCAT No. & NOMEN. AMENDED.		
2-3-07		SCANNED & PRINTED WITHOUT CHANGE		
DATE	AUTHORITY	ZONE	AMENDMENTS	SIG AHSP
PREV DC Nos:- 17827-W, 18121-W, 18825-W & 18844-W Dt. 03-01-04				

DRAWN:- M K	CHD:-	ASSY DRG:- IFL 127 MA
SCANNED:- RC	CHD:- ops	DATE:-
	AHSP	SCALE:- 1:1
	DO	ESTD mass:-
MATERIAL:- IS : 4454 Pt I, 2001, Gdc "SH" Or "DH"		
PROTECTIVE FINISH:- TO BE PHOSPHATED TO SPEC JSS : 0465-01 : 1988. CLASS II. FINISH (j)		
<b>SPRING, HELICAL, COMPRESSION</b>		

<b>CQA(W), JABALPUR</b>	
DESIGN No. <b>ILG-177</b>	
PART No. <b>IFL 8102</b>	
DS CAT No. <b>5360-040397</b>	

DRG SEALED:- 18844-W Dt. 03-01-04

DO CQA(W)

**स्प्रिंग, हेलिकल, कम्प्रेशन**