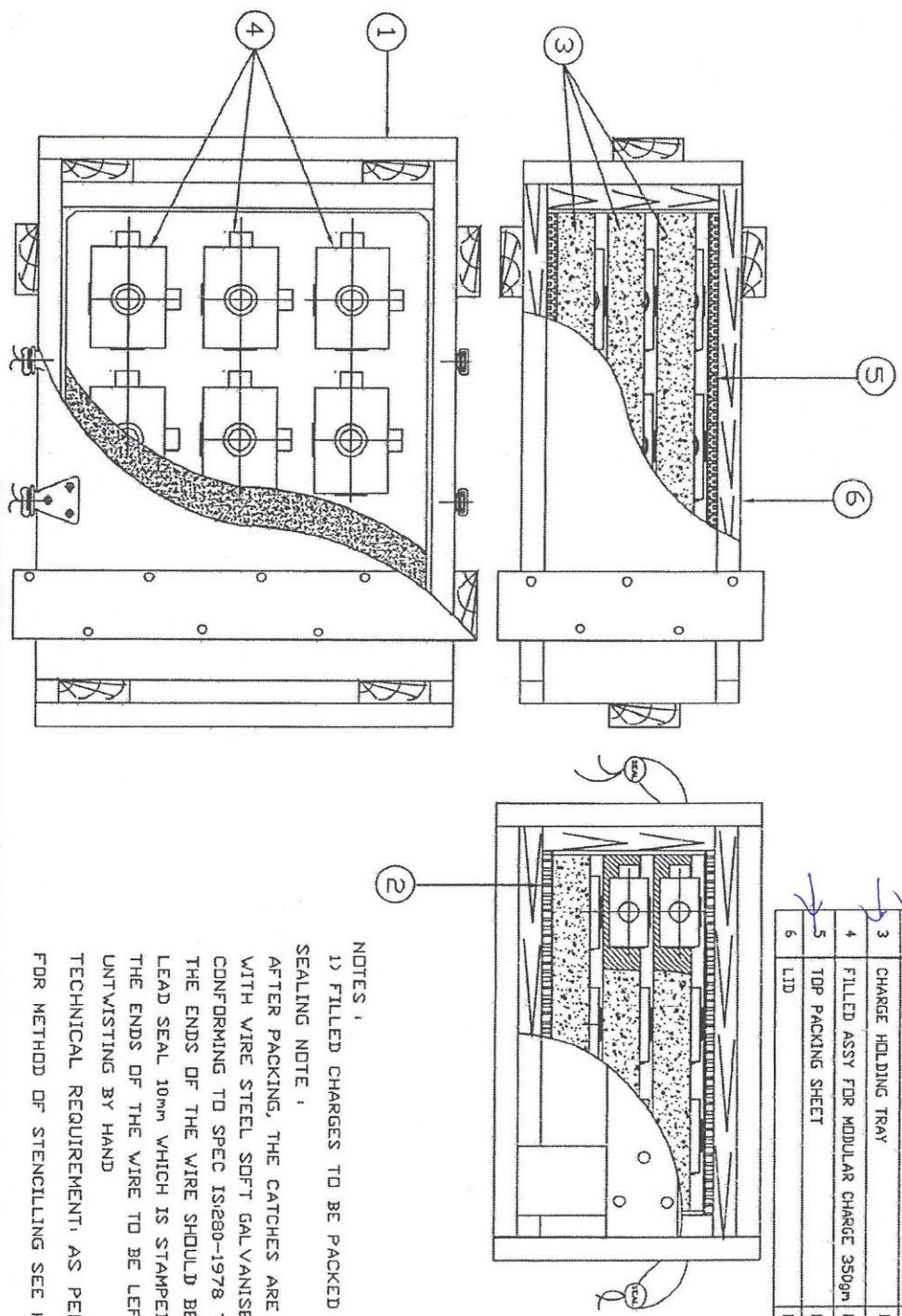


DRAWING CONVENTIONS CONFORM TO ISI SPECIFICATION
DIMENSIONS ARE IN MM

LIST OF COMPONENTS

S.No.	DESCRIPTION	DRG.No.	DELTA No.	NO.OFF
1	BOX FOR MODULAR CHARGE 350gm(EMPTY)	HEMRL DRG. HE/CAST 078	1	1
2	BOTTOM PACKING SHEET	HEMRL DRG. HE/CAST 078	2	1
3	CHARGE HOLDING TRAY	HEMRL DRG. HE/CAST 078	3	3
4	FILLED ASSY FOR MODULAR CHARGE 350gm	HEMRL DRG. HE/CAST 038	-	27
5	TOP PACKING SHEET	HEMRL DRG. HE/CAST 078	4	1
6	LID	HEMRL DRG. HE/CAST 078	5	1



NOTES :
1) FILLED CHARGES TO BE PACKED AS SHOWN IN THE DRG
SEALING NOTE :

AFTER PACKING, THE CATCHES ARE TO BE SECURED AS SHOWN WITH WIRE STEEL SOFT GALVANISED Ø1.0 OR Ø1.25 X 160L CONFORMING TO SPEC IS:280-1978 TO BE PASSED THROUGH HOLES. THE ENDS OF THE WIRE SHOULD BE TWISTED & SEALED WITH LEAD SEAL 10mm WHICH IS STAMPED WITH INSPECTOR MONOGRAM, THE ENDS OF THE WIRE TO BE LEFT LONG ENOUGH TO ENABLE UNTWISTING BY HAND

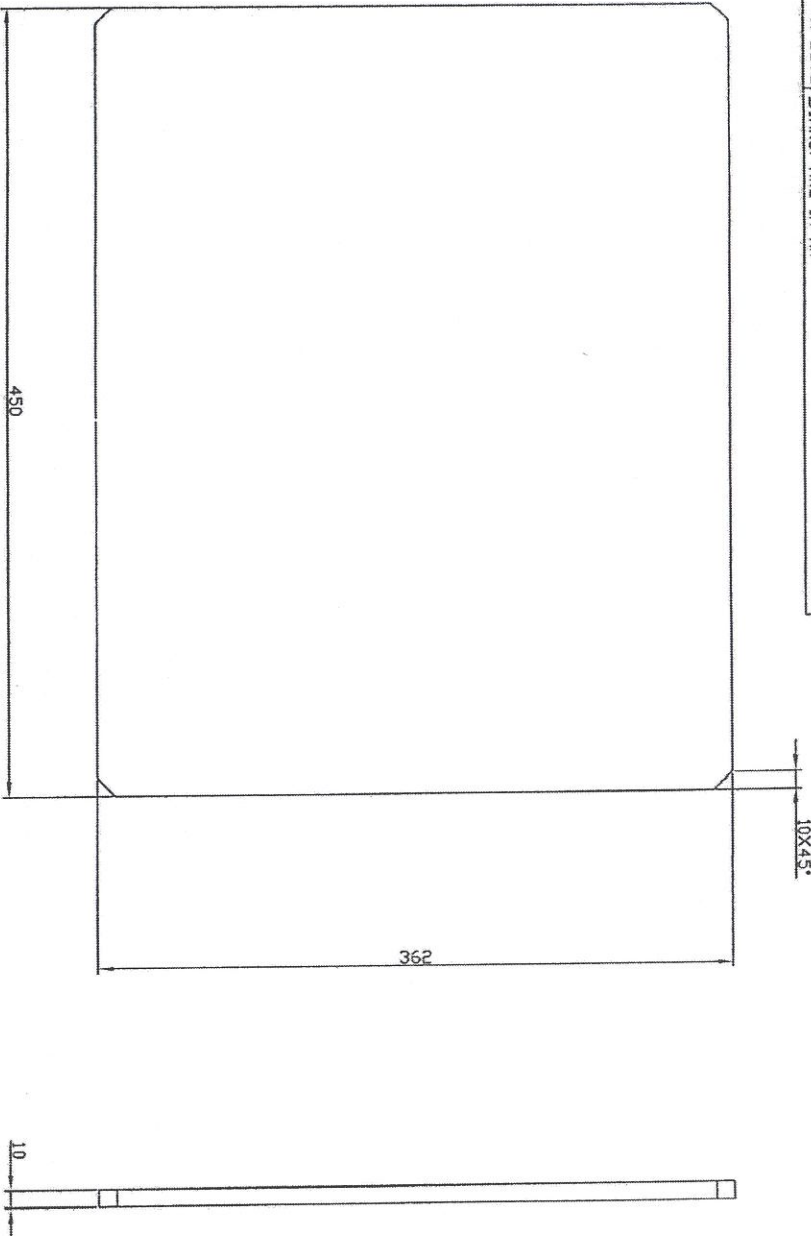
TECHNICAL REQUIREMENT, AS PER SPEC IA948 (old)
FOR METHOD OF STENCILLING SEE HEMRL DRG HE/CAST 078 SHT 2

DRN. A/S	CHD.	TRD.	CDMP.	ASST DRG
OPMAN	SCALE INTS	ESTIMASSI		HEMRL PUNE-411021
APPROVED	GAUGE SCHED.	DATE: 15-02-2008		
DATE	AUTHORITY	ZONE	AHSP D.D	PROTECTIVE FINISH : NA
DRGSEALED				

METHOD OF PACKING FOR ARRANGEMENT DRG SHOWING PACKING OF MODULAR CHARGES 350gm (FILLED)

HEMRL DRG. HE/CAST 078
PART NO. 18 SHTS. SHTNO. 1
DISCATNO.
AHSP.

DRAWING CONVENTIONS CONFORM TO ISSPECIFICATIONS
 ON LVL DIMS. ARE IN MM

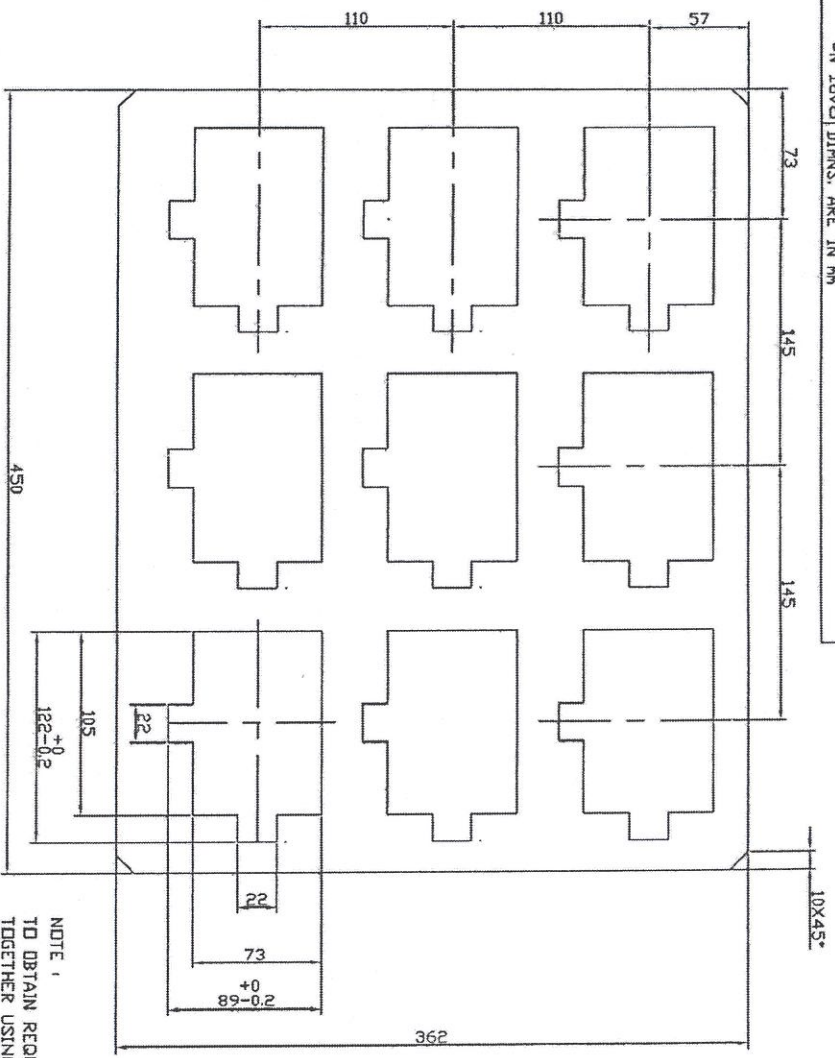


DRN. ALS	CHD.	TRD.	COMP.	ASSY.DRG HEMRL DRG HE/CAST 078 SHI 1
C D/MAN	<i>SPV</i> B/C D.D.	SCALE - NTS	EST MASS:	DESIGNER'S REF
APPROVED	<i>[Signature]</i> FOR DIRECTOR	GALUGE SCHD.	DATE: 07-03-2008	HEMRL DRG HE/CAST 078
MATEL. EXPANDED LINKED POLYETHYLENE FOAM TO 1 IND/HE/1023 (PRDV) DC ND. 3857 HE				DET No. 2
PROTECTIVE FINISH: NA				SHI/ SHI.No.
DRGSEALED				PART ND

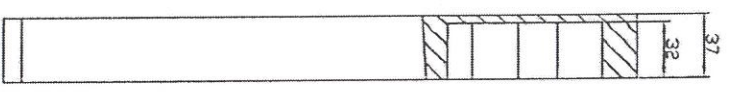
BOTTOM PACKING SHEET

U.S.CAT.No.
 AH.S.P.

DRAWING CONVENTIONS CONFORM TO ISSPECIFICATIONS
 ON L&P/1 DIMS. ARE IN MM



NOTE 1
 TO OBTAIN REQUIRED THICKNESS SHEETS TO BE PASTED
 TOGETHER USING FEVICOL SR 998 OR SUITABLE ADHESIVE MATERIAL



DRN. ALS	CHD.	TRD.	COMP.	ASSY/DRG. HEMRL DRG HE/CAST 078 SHT 1
C DIMAN	SAN	SCALE--1:2.5		
APPROVED	BY C.D.D.	EST MASS.		
		GAUGE SCHD.		
		DATE: 07-03-2008		
MATERIAL: EXPANDED LINKED POLYETHYLENE FOAM				
TD: IND/ME/1023 (PROV) DC NO. 3857 ME				
PROTECTIVE FINISH: NA				
DESIGNER'S REF	HEMRL DRG HE/CAST 078			
DET No. 3	SHTS: SHT.NG.			
PART NO				
D.S.CAT.No.				
AH.S.P.				

CHARGE HOLDING TRAY

DRGSEALED

R. NO. DATE AUTHORITY

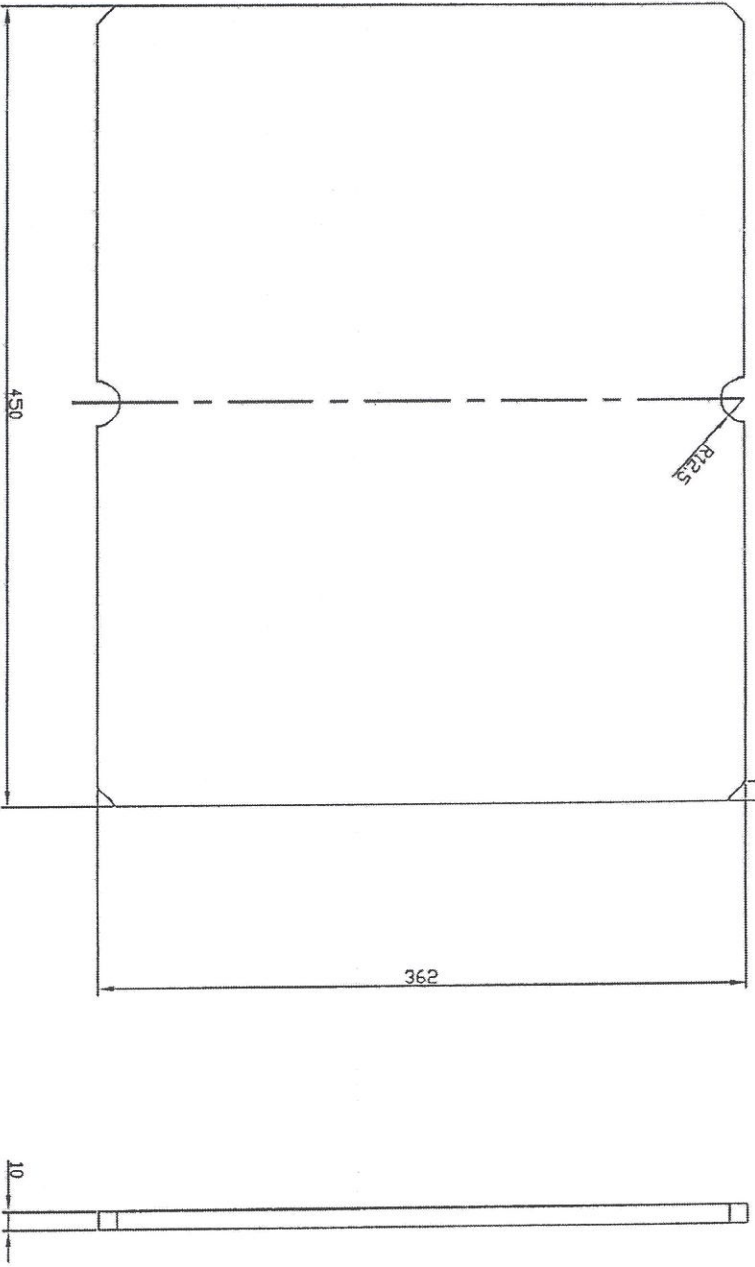
REVISION ZONE

AHSP SIGN.

DATE

DATE

DRAWING CONVENTIONS CONFORM TO IS SPECIFICATIONS
 ON LBRD DIMS. ARE IN mm



R. NO.	DATE	AUTHORITY	REVISION	ZONE	AHSP SIGN.	DD	DRN. ALS	CHD.	TRD.	COMP.	ASSY/DRG. HEMRL DRG HE/CAST 078 SH1 1	
							C. D/MAN	<i>SPV's</i>	SCAL. E- NT'S		DESIGNER'S REF	
DRG. SEALED							APPROVED	<i>[Signature]</i>	EST. MASS.			HEMRL DRG HE/CAST 078
							MATL. EXPANDED LINKED POLYETHYLENE FOAM	FOR DIRECTOR	GAUGE SCHD.			DET No. 4
							TD, IND/ME/2023 (PROV) DC NO. 3857 ME	DATE: 07-03-2008				SHTS. 1
							PROTECTIVE FINISH- NA					SHT. No.
												PART NO.
												D.S.CAT. NO.
												AHSP.

TOP PACKING SHEET

