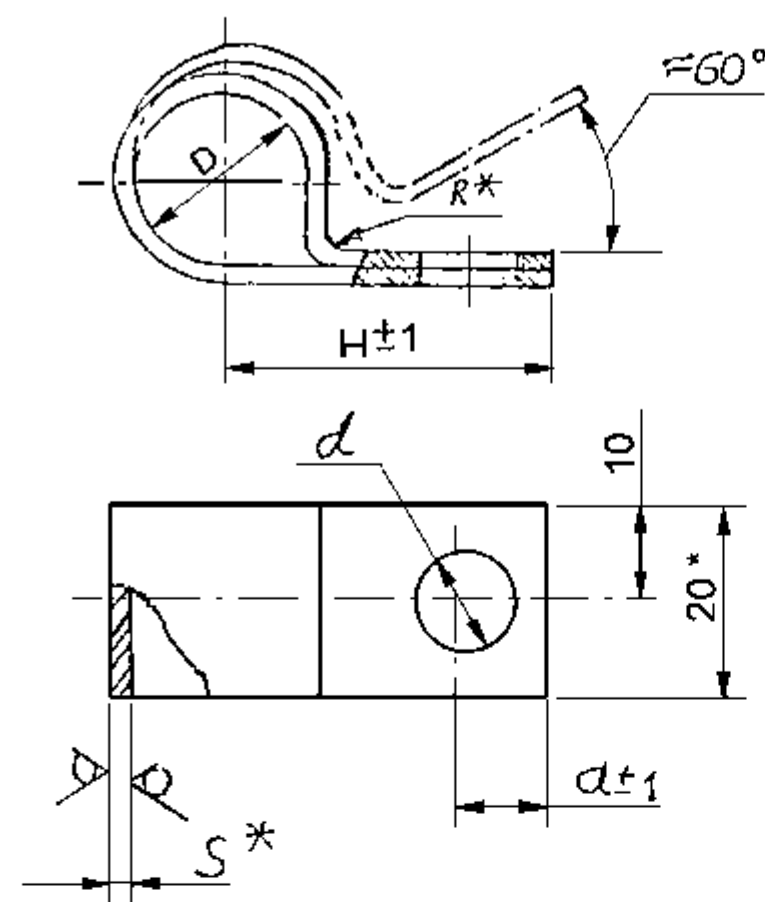


672-54-9



DESIGNATION	WIRE DIA mm	D, mm	d, mm	H, mm	α , mm	S, * mm	R, mm	MASS, Kgs.
672-54-9	4	3,5	7			0,5		0,0074
-01			9					
-02	6	5,5	7			0,8		0,008
-03						0,5		0,003
-04			9					
© (E) -05			7					
-06	8	7,5	9			0,8		0,008
-07			7					
-08			9	25	8	0,5		0,005
-09			7					
-10	10	9,5	9			0,8		0,008
-11			7			0,5	2	0,005
-12			7			0,8		0,009
-13	12	11,5	9					
-14			7			0,5		0,007
© -15			7					0,016
DS CAT PART No. LV2/ICVs 5340-017034 -16	15	14	9	41	11	0,8		0,014
-17			13					0,026
-18						1,5		
-19	18	17	7					0,010
-20			9					
-21	20	19		30				0,011
-22	24	23						0,013
DS CAT PART No. LV2/ICVs 5340-017033 -23	27	26			8	0,8		0,015
DS CAT PART No. LV2/ICVs 5340-017032 -24	30	29	7	35				0,017
-25	32	31					4	0,018
-26	36	35		40				0,019
-27	42	41		45				0,023

TECHNICAL CONDITIONS

1. Substitute for material- steel 08kn, 10kn, 10, GOST 1050-74
2. Unspecified limit deviations of sizes ± 0.5 mm.
3. *Sizes are given for reference.
4. Coating: Zinc plated 9 microns thick chromotized.
Remove hydrogen embrittlement.
- ⑤ EQ. MATERIAL:- Gde 'D' To IS: 513-86.
- ⑥ EQ. MATERIAL:- Cold rolled steel strip Gr 'D' or 'DD' To IS: 4030-74.
- ⑦ EQ. MATERIAL:- Cold rolled steel strip Grade 'D' killed steel To IS:- 4030-73 For 672-54-9-05 and 672-54-9-15.
- ⑧ EQ. MATERIAL:- Gde 'D' To IS: 513-94 (For 672-54-9-05).

01005-1cv 18.10.85 24.10.85 01005-1cv	⑤	EQ. MATERIAL ADDED.
18.10.85 06.08.85 00818 11.10.2000 00717-1cv	⑥	DS CAT PART No. ADDED.
00818 11.10.2000 00717-1cv	⑦	EQ. MATERIAL ADDED.
00818 11.10.2000 00717-1cv	⑧	EQ. MATERIAL ADDED.
0063-1cv 01.06.90	⑨	Gde 'D' TO IS: 513-86 ADDED AS EQ. MATERIAL.
0063-1cv 01.06.90	⑩	AMENDMENTS

NEAREST EQ. MATERIAL

BAND 10-M-HT-2-S, GOST 503-81

ORGL MATERIAL:-

ALL SHARP EDGES & CORNERS TO BE ROUNDED OFF

DRG. NOT TO BE SCALED
SCALE:

DATE: 27-2-91

DRN.

TCD.

CHD.

APPD.

WT: (Kg)

SEE TABLE

ALL THREADS TO CONFORM TO SPECIFICATION

TOLERANCE ON DIMENSIONS UNLESS OTHERWISE SPECIFIED

STAMP OR ETCH, PART No. MANUFACTURER'S NAME & YEAR OF MFR.

USED ON:
675-05-Sb2

672-54-9

CLAMP

CONTROLLERATE OF QUALITY ASSURANCE
(INFANTRY COMBAT VEHICLES)THE ABBRIVATIONS AND SYMBOLS ARE
BASED ON RUSSIAN SPECIFICATIONS.

ALL DIMENSIONS ARE IN mm.