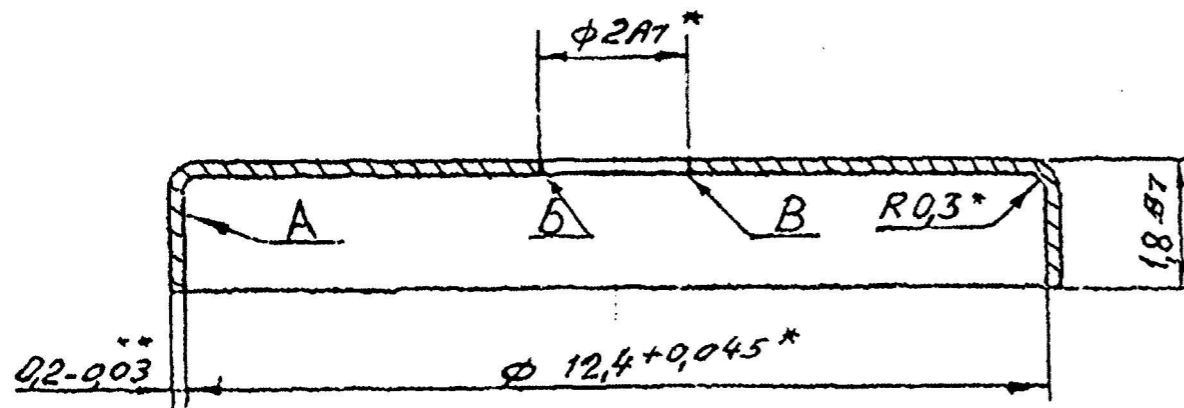




EEKI

50
2040



1. Alternate material is band 08kH-3-0,2 GOST 503-81.
2. *Dimensions ensured by tools.
3. **Dimensions for reference.
4. ^{Finish} Perform surface A and B ~~once slamped~~ in one setting.
5. Coating Cu3.Sn3.
6. The following is allowed :
 - a) Coating- Alloy Cu Zn(70%)3μSn 3μ;
 - b) Unevenness of edges within the limits of dimension 1,898;
 - c) Presence of burrs (except edge B), corrugations as against the standard sample established by manufacture and agreed by customer representative at manufacturing plant;
 - d) Reduction in the thickness of copper or brass under ^{layer} upto 1MKM, provided the total thickness of coating upto 6MKM _(micron) and porosity as per the requirements of GOST 9,301-78.
7. Other requirements are as per GOST B 84-264-81.
8. IS 513-2008 Gr CR 3 OR Gd 1 CS OF BS 1449 SECTION 1.1:1991

DATE	AUTHORITY	REVISION.	SIG. AHSP.	SIG. D.O.
05-01-2011	DGQA S O Sec 1 Chap 10 para 40	Drg.scan, clean & edit without change & m/c replaced in supersession of existing dilapidated copy of same No.		
08-11-10	DCI 37271-A	INDIGENOUS MATL ADDED AS NOTE NO 8		
24-9-87	DCI 34241-A	DRG PROV. SEALED.		

3-0105875		A3-BF-032A	
APPROVED <i>[Signature]</i> FOR COA(A)		EMB. 635.063	
AHSP:-CQA(A) KIRKEE		CAP	
SIGN	DOC NO	SIGN	DATE
DRAWN			
EDIT/CHKD			
F/M, DC			
DIV. OFFR			
NAME	SIGN	DATE	

SHEET WEIGHT SCALE

A	0.2g	10:1
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TOTAL SHEETS

ORDNANCE FACTORY PROJECT HYDERABAD

Band 08kH-BH-3-0.2
GOST 503-81 (steel)