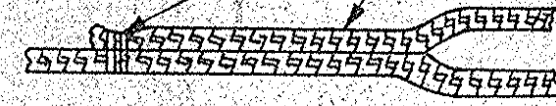


FREE ENDS OF CORD AGE AT THE LOOP TO BE HEAT STIFFENED AND STITCHED BY HAND  
 NO. OF STITCHES. TWO OR THREE THROUGH & THROUGH.  
 THREAD SEWING NYLON HEAVY TO SPECN. IS: 4229/1992

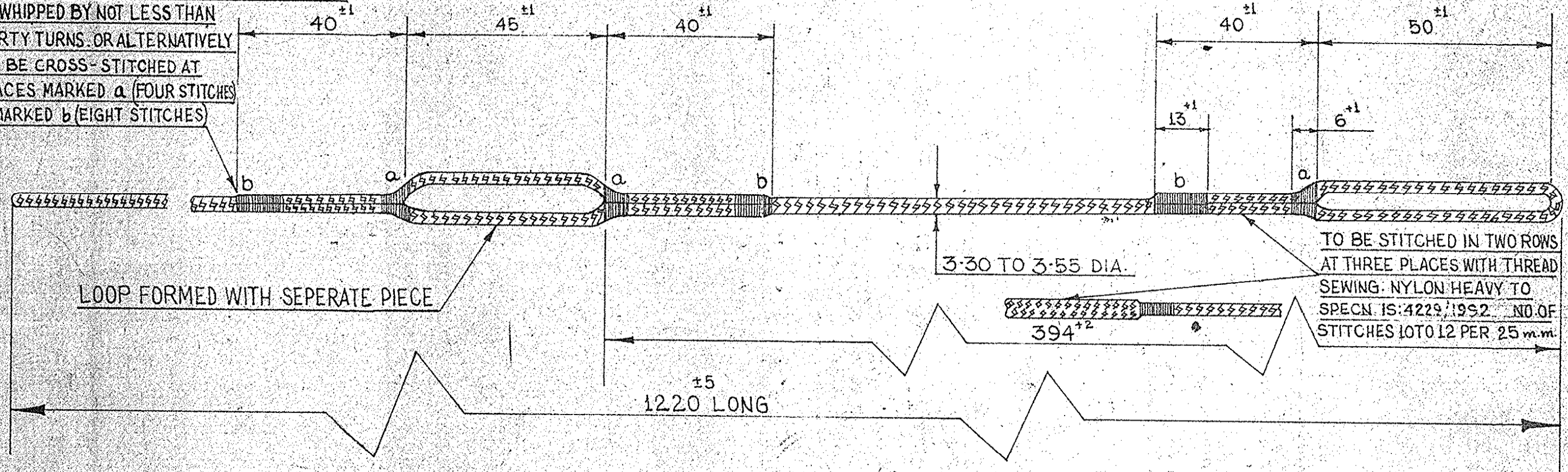
TO BE MACHINE STITCHED BY DOUBLE STITCHING IN ZIG ZAG METHOD 10 TO 12 STITCHES PER 25 m.m.  
 THREAD SEWING NYLON HEAVY TO SPECN. IS: 4229/1992



ALTERNATIVE METHOD OF FABRICATION.

TO BE WHIPPED WITH THREAD SEWING NYLON HEAVY TO SPECN. IS: 4229/1992 IN 3 PLACES MARKED (a) AS SHOWN AFTER STITCHING NOT

LESS THAN TEN TURNS. PORTIONS MARKED (b) TO BE WHIPPED BY NOT LESS THAN THIRTY TURNS OR ALTERNATIVELY MAY BE CROSS-STITCHED AT PLACES MARKED a (FOUR STITCHES) & MARKED b (EIGHT STITCHES)



TO BE STITCHED IN TWO ROWS AT THREE PLACES WITH THREAD SEWING NYLON HEAVY TO SPECN. IS: 4229/1992. NO. OF STITCHES 10 TO 12 PER 25 m.m.

MATERIAL:- CORD NYLON HB/4020-000114.  
 1785 N BREAKING LOAD TO  
 PROV. SPECN. NO. JSS 4020-9/1984

11/9/03

			DATE	NAME	ASSY.	1005-001760	CQA(SA) ICHAPUR  APPROVED DT-19.2.71 NEG. RE-TRACED DESIGNER'S REF. CISA/335/1. DS. CAT. NO. 1005-001761
			DGN.		MATERIAL:- AS STATED.		
			DRN.		DIMENSIONS ARE IN MILLIMETRES.		
			CHD.				
			TRD.	5-1-94	O. Ortha M. Banloni		
23850-SA	13.6.97	B-1 C-1 E-6	SPECIFICATION AMENDED.		D.C. 16253 - SA, Dt. 10.3.80.		
22697-SA	1-11-94		PROFORMA CONVERTED FROM A2 TO A3 SIZE, NEG. RETRACED AND DRG. RE-SEALED.		SCALE:- 1:1.		
			PREVIOUS D.C. NOS. 10781-SA, 11821-SA, 15297-SA, 16253-SA, 17266-SA.		SEALED:-		
8	7	6	AUTHY.	DATE	ZONE	BRIEF RECORD	SIG.

CORD NYLON