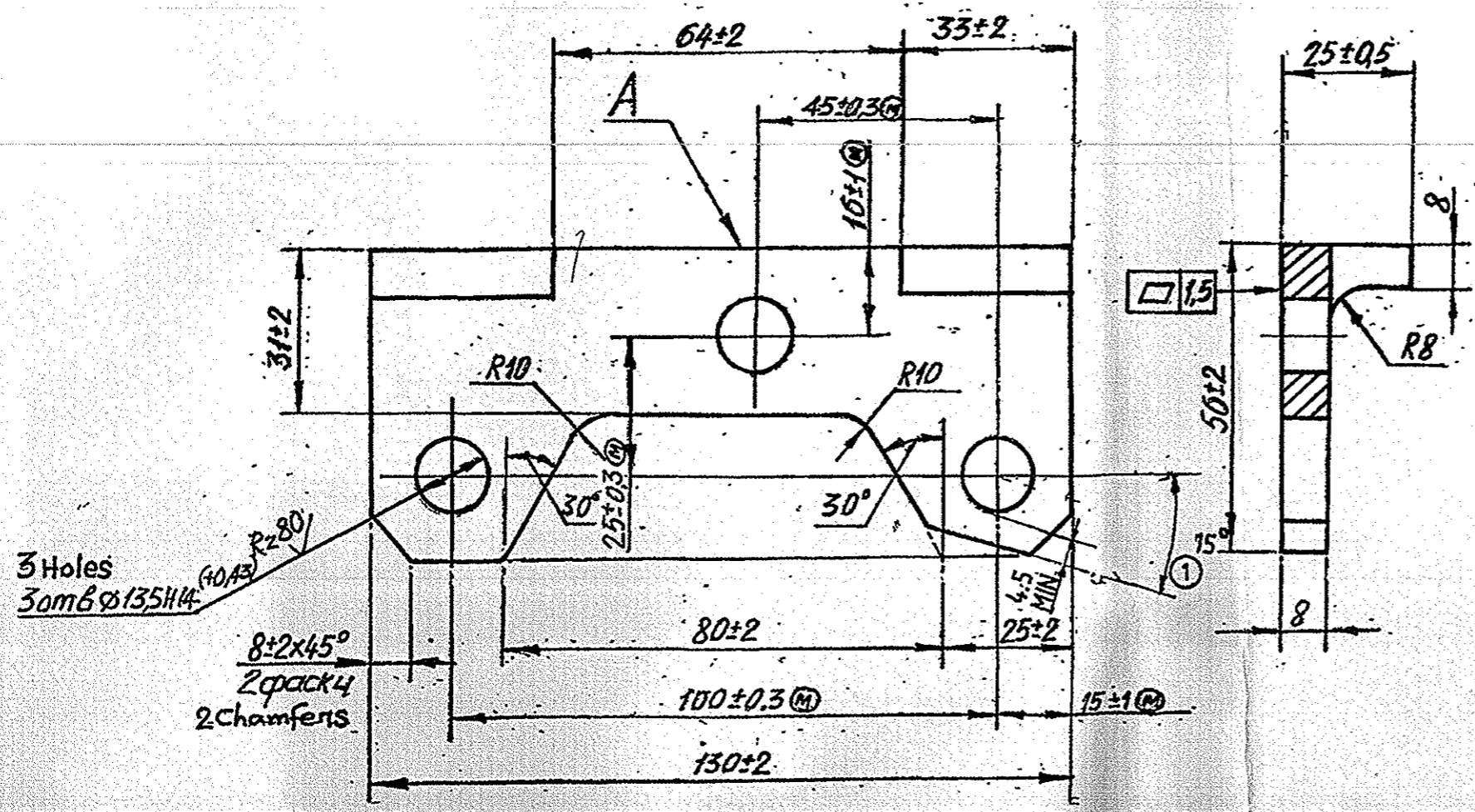


DRAWING NO.
175.63.037-A/IC

MODIFICATIONS & ADDITIONS		
ISSUE	MODIFICATIONS & 'N' OF 'A'	SIGN.

V(V)



1. Alternate material : steel of grades 20Л-I and 25Л-I GOST 977-75
2. Requirements to casting are as per 172 Ty 10, on acceptance of components, cast against molten model's
3. Remains from gates are allowed on surface A to a height upto 2mm
4. Other requirements as per 520 Ty. 1
5. PILOT SAMPLE SHOULD BE APPROVED BEFORE BULK SUPPLY

MATERIAL	MASS	
STEEL 15Л-I GOST 977-75	0.36 Kg	
ALT. MATERIAL		SCALE
STEEL 20Л-I & 25Л-I GOST 977-75		NTS
DRAWN	CHECKED	APPROVED

USER APPROVAL	DRAWING NO. 175.63.037-A/IC
	NOMENCLATURE: BRACKET L.H.
	HEAVY VEHICLES FACTORY AVADI, CHENNAI