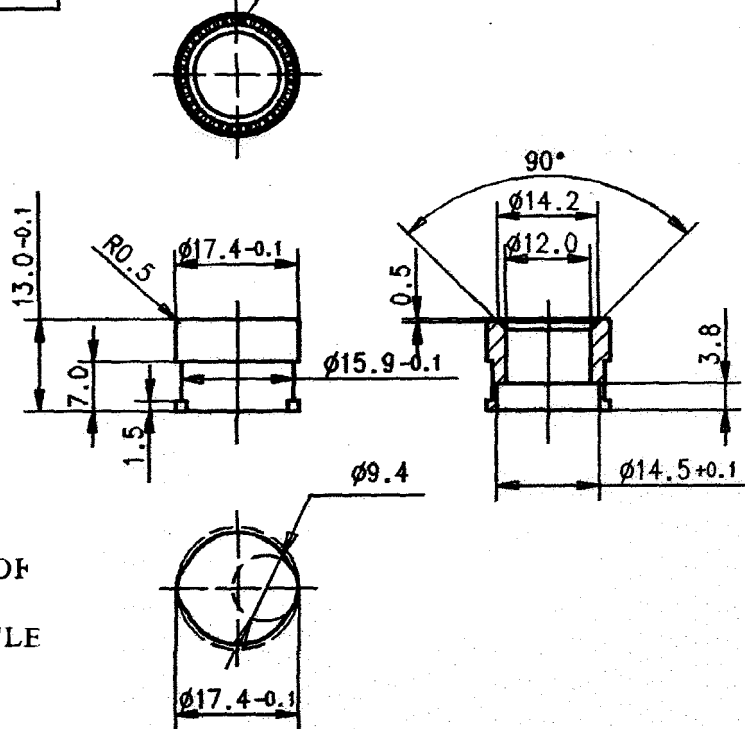


CLASS OF DEVIATION	DEVIATION FOR LINEAR DIMENSIONS. (I.S. 2102)			
	ABOVE	0.5	6.0	30
	UPTO & INCLUDING	6.0	30	120
MEDIUM		±0.1	±0.2	±0.3

0.5 mm. x 0.5 mm DEEP SERATION (36 NO)



HOS/MPM

CERTIFIED COPY OF
ORG/LAYE GAUGE SCHEDULE
AT HIS DATE. 24/2/16.
U. C. / COD
RIFLE FACTORY, ISHAPORE

MATERIAL :-- STEEL BS:970 PT 1 1983 GRADE 070 M55 (EN-9)
TREATMENT :-- HRD. & TEND. 350-400 H.V.
SURFACE FINISH :-- EXTERNAL PORTION BLACK PTFE COAT.
MATT FINISH

ALT. MAT. :- THROUGH MIM ROUTE (ALSI/SAE 4340, MIM 4340 OR EQUIVALENT)

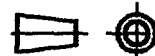
- NOTE:- 1. ALL DIMENSIONS ARE IN MILLI METRE.
2. NO TOOL MARK IS ACCEPABLE ON FINISH COMP.
3. ALL UNTOLERATED DIMENSIONS ARE TO BE STRICTLY MAINTAINED AS PER IS:2102 MEDIUM CLASS

ASSY. DRAWING NO. -

INDIAN ORDNANCE FACTORIES
RIFLE FACTORY
ISHAPORE

CAP SPRING RETURN
0.32" PISTOL

SCALE
2:1



2013	NAME	DATE
DESIGNED	A.K. DAS	13-8-13
DRAWN		
CHECKED		
APPROVED		12/9/13

DRAWING NUMBER
PS32-602

SHEET- 1 OF- 1

J. G. M. / C. B. D.
SIGN

ALT. MAT. ADDED
S. FINISH CHANGED
AMENDMENTS

24-02-16
15-01-16
DATE

10C/023/16
10C/022/16
DC/RFI/NO

24/02/16