



MATERIAL :- (A) STEEL ALLOY 080M36 OR 080M 40 (EN-8) OR 070M55 (EN-9) AS PER BS 970.
 (B) COMMERCIALY AVAILABLE PLASTIC / NYLON(BLACK/GREY COLOUR)

FINISH :- CADMIUM PLATING TO A AVERAGE THICKNESS OF 0.012mm AND CHROMATE PASSIVATED TO SPEC.
 IS: 1572-1986 P-2 AND CLASSIFICATION Fe/Cd-8 CA.

PROCESS : FABRICATION / PLASTIC MOLDING.

VISUAL INSPECTION : SMOOTH SURFACE, NO TOOL MARKS.

NOTE : BEFORE MOLDING/FIXING OF HANDLE, COMPLETE METALLIC PORTION TO BE PLATED AS PER FINISH PROCESS.

PACKING : EACH SPIKE SHOULD BE IN A POLYETHYLENE BAG.

12 SUCH BAGS SHOULD BE PACKED IN A CARTON/CCBC.

SCALE :- 1:1	QTY :- N/C	DR.	C.P.DAL
DIMENSIONS IN MM	GROUP - HDS	CHO.	M/ROTI
TOL - AS PER IS 2102(PART 1):1993	APPROVED		
MATERIAL :- AS ABOVE	PROJ. DIR. / GP. DIR.		
THICKS :- AS ABOVE	DRG. NO.		
HEAT TREATMENT :-	ACR/01.6.01.04-25 (PROV)		
0 / C HEAD	SHEET 1 OF 1		
GROUP	SHEET 1 OF 1		
REF NO.	DATE	ZONE	AUTHORITY
			BRIEF RECORD

SPIKE
 HEAVY DROP PARACHUTE
 (P-7, PLATFORM)
 SYSTEM FOR
 IL-76 AIRCRAFT