

ITEM		LIST OF COMPONENTS		D.S. CATV	
	DESCRIPTION	PART NO.	QUANTITY	UNIT	PRICE
1	BODY	15V 5534	1	PCB	1.00
2	LIC	15V 5534	1	PCB	1.00
3	CATCH	15V 5534	1	PCB	1.00
4	INNER PLATE	15V 5534	1	PCB	1.00
5	HANDLE STRUT	15V 5534	1	PCB	1.00
6	HANDLE STRUT	15V 5534	1	PCB	1.00
7	HANDLE STRUT	15V 5534	1	PCB	1.00
8	HANDLE STRUT	15V 5534	1	PCB	1.00
9	PLATE HOOK	15V 5534	1	PCB	1.00
10	SUPPORT BOTTOM	15V 5534	1	PCB	1.00
11	STRENGTHENING BAND	15V 5534	1	PCB	1.00
12	CARRYING LINK	15V 5534	1	PCB	1.00
13	LIFTING BAND	15V 5534	1	PCB	1.00
14	STRENGTHENING PLATE	15V 5534	1	PCB	1.00

* YEAR OF MANUFACTURE
 † MANUFACTURER'S INITIALS OR
 RECORDED TRADE MARK.

PAINTING & PROTECTIVE TREATMENT
 11/16: 1079, 1080, 1081, 1082, 1083, 1084, 1085, 1086, 1087, 1088, 1089, 1090, 1091, 1092, 1093, 1094, 1095, 1096, 1097, 1098, 1099, 1100, 1101, 1102, 1103, 1104, 1105, 1106, 1107, 1108, 1109, 1110, 1111, 1112, 1113, 1114, 1115, 1116, 1117, 1118, 1119, 1120, 1121, 1122, 1123, 1124, 1125, 1126, 1127, 1128, 1129, 1130, 1131, 1132, 1133, 1134, 1135, 1136, 1137, 1138, 1139, 1140, 1141, 1142, 1143, 1144, 1145, 1146, 1147, 1148, 1149, 1150, 1151, 1152, 1153, 1154, 1155, 1156, 1157, 1158, 1159, 1160, 1161, 1162, 1163, 1164, 1165, 1166, 1167, 1168, 1169, 1170, 1171, 1172, 1173, 1174, 1175, 1176, 1177, 1178, 1179, 1180, 1181, 1182, 1183, 1184, 1185, 1186, 1187, 1188, 1189, 1190, 1191, 1192, 1193, 1194, 1195, 1196, 1197, 1198, 1199, 1200, 1201, 1202, 1203, 1204, 1205, 1206, 1207, 1208, 1209, 1210, 1211, 1212, 1213, 1214, 1215, 1216, 1217, 1218, 1219, 1220, 1221, 1222, 1223, 1224, 1225, 1226, 1227, 1228, 1229, 1230, 1231, 1232, 1233, 1234, 1235, 1236, 1237, 1238, 1239, 1240, 1241, 1242, 1243, 1244, 1245, 1246, 1247, 1248, 1249, 1250, 1251, 1252, 1253, 1254, 1255, 1256, 1257, 1258, 1259, 1260, 1261, 1262, 1263, 1264, 1265, 1266, 1267, 1268, 1269, 1270, 1271, 1272, 1273, 1274, 1275, 1276, 1277, 1278, 1279, 1280, 1281, 1282, 1283, 1284, 1285, 1286, 1287, 1288, 1289, 1290, 1291, 1292, 1293, 1294, 1295, 1296, 1297, 1298, 1299, 1300, 1301, 1302, 1303, 1304, 1305, 1306, 1307, 1308, 1309, 1310, 1311, 1312, 1313, 1314, 1315, 1316, 1317, 1318, 1319, 1320, 1321, 1322, 1323, 1324, 1325, 1326, 1327, 1328, 1329, 1330, 1331, 1332, 1333, 1334, 1335, 1336, 1337, 1338, 1339, 1340, 1341, 1342, 1343, 1344, 1345, 1346, 1347, 1348, 1349, 1350, 1351, 1352, 1353, 1354, 1355, 1356, 1357, 1358, 1359, 1360, 1361, 1362, 1363, 1364, 1365, 1366, 1367, 1368, 1369, 1370, 1371, 1372, 1373, 1374, 1375, 1376, 1377, 1378, 1379, 1380, 1381, 1382, 1383, 1384, 1385, 1386, 1387, 1388, 1389, 1390, 1391, 1392, 1393, 1394, 1395, 1396, 1397, 1398, 1399, 1400, 1401, 1402, 1403, 1404, 1405, 1406, 1407, 1408, 1409, 1410, 1411, 1412, 1413, 1414, 1415, 1416, 1417, 1418, 1419, 1420, 1421, 1422, 1423, 1424, 1425, 1426, 1427, 1428, 1429, 1430, 1431, 1432, 1433, 1434, 1435, 1436, 1437, 1438, 1439, 1440, 1441, 1442, 1443, 1444, 1445, 1446, 1447, 1448, 1449, 1450, 1451, 1452, 1453, 1454, 1455, 1456, 1457, 1458, 1459, 1460, 1461, 1462, 1463, 1464, 1465, 1466, 1467, 1468, 1469, 1470, 1471, 1472, 1473, 1474, 1475, 1476, 1477, 1478, 1479, 1480, 1481, 1482, 1483, 1484, 1485, 1486, 1487, 1488, 1489, 1490, 1491, 1492, 1493, 1494, 1495, 1496, 1497, 1498, 1499, 1500, 1501, 1502, 1503, 1504, 1505, 1506, 1507, 1508, 1509, 1510, 1511, 1512, 1513, 1514, 1515, 1516, 1517, 1518, 1519, 1520, 1521, 1522, 1523, 1524, 1525, 1526, 1527, 1528, 1529, 1530, 1531, 1532, 1533, 1534, 1535, 1536, 1537, 1538, 1539, 1540, 1541, 1542, 1543, 1544, 1545, 1546, 1547, 1548, 1549, 1550, 1551, 1552, 1553, 1554, 1555, 1556, 1557, 1558, 1559, 1560, 1561, 1562, 1563, 1564, 1565, 1566, 1567, 1568, 1569, 1570, 1571, 1572, 1573, 1574, 1575, 1576, 1577, 1578, 1579, 1580, 1581, 1582, 1583, 1584, 1585, 1586, 1587, 1588, 1589, 1590, 1591, 1592, 1593, 1594, 1595, 1596, 1597, 1598, 1599, 1600, 1601, 1602, 1603, 1604, 1605, 1606, 1607, 1608, 1609, 1610, 1611, 1612, 1613, 1614, 1615, 1616, 1617, 1618, 1619, 1620, 1621, 1622, 1623, 1624, 1625, 1626, 1627, 1628, 1629, 1630, 1631, 1632, 1633, 1634, 1635, 1636, 1637, 1638, 1639, 1640, 1641, 1642, 1643, 1644, 1645, 1646, 1647, 1648, 1649, 1650, 1651, 1652, 1653, 1654, 1655, 1656, 1657, 1658, 1659, 1660, 1661, 1662, 1663, 1664, 1665, 1666, 1667, 1668, 1669, 1670, 1671, 1672, 1673, 1674, 1675, 1676, 1677, 1678, 1679, 1680, 1681, 1682, 1683, 1684, 1685, 1686, 1687, 1688, 1689, 1690, 1691, 1692, 1693, 1694, 1695, 1696, 1697, 1698, 1699, 1700, 1701, 1702, 1703, 1704, 1705, 1706, 1707, 1708, 1709, 1710, 1711, 1712, 1713, 1714, 1715, 1716, 1717, 1718, 1719, 1720, 1721, 1722, 1723, 1724, 1725, 1726, 1727, 1728, 1729, 1730, 1731, 1732, 1733, 1734, 1735, 1736, 1737, 1738, 1739, 1740, 1741, 1742, 1743, 1744, 1745, 1746, 1747, 1748, 1749, 1750, 1751, 1752, 1753, 1754, 1755, 175

MATERIAL -
LID BODY & SUPPORT BOTTOM - 1/25 TO 1/12 THICK
STEEL PLATE TO ANY ONE OF THE FOLLOWING SPECIFICATIONS
(REFERENCE TO 1913)
1) 15-518-1956 COLD ROLLED & ANNEALED TYPE 'D'
BEST SURFACE

NOTES

[illegible]

PART SECTION ON &
THROUGH SIDE OF BOX

WHEREVER SPOT WELDING IS MENTIONED ON THE DRAWING, ONE OR TWO TACK WELDS ARE PERMITTED FOR LOCATIONAL ASSISTANCE DURING FABRICATION.

OF THE NEXT COAT

AMMUNITION, CONTAINER, BOX, C43A
STEEL, FOR AMMUNITION, CONTAINER, ASSEMBLY

[illegible] $\frac{w}{2}$

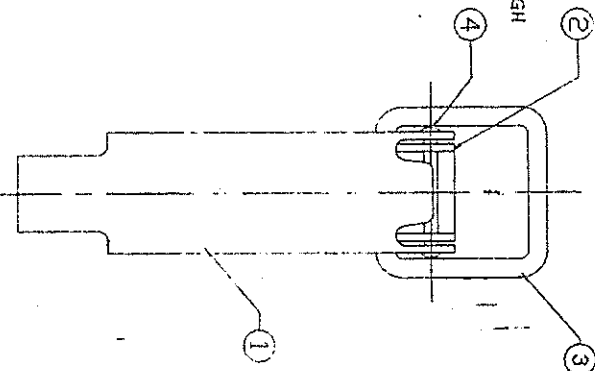
V 585 ASI

ON LTRV

DRG. CONVENTIONS CONFORM TO IS SPECIFICATIONS
DIMENSIONS ARE IN mm

F DC 36970-A

GEN. TOL. MEDIUM CLASS TO IS2102.

PASSED THROUGH
ITEMS 1, 2 &
RIVETED LOOSEASSEMBLED TO ITEM 1 & POINT
SECURELY WELDED BY GAS/FOI.

NOTE:
1) THIS CATCH IS USED IN BOX C4BA, C51A, C52A,
C44A, C53A, CARRIER 6A & 7A.

LIST OF COMPONENTS

S.No.	DESCRIPTION	DESIGNER'S REF.	PART No.	QTY
1	CATCH PIECE	COA(A)/AMIN/3281 DE 1	ISV 2406	1
2	CHANNEL	COA(A)/AMIN/3281 DE 2	ISV 2009	1
3	LINK	COA(A)/AMIN/3281 DE 3	ISV 2080	1
4	PIN HINDE STEEL WIRE DIA 3.16 286 LONG IS 280-1978. 1/4 HARD BRIGHT FINISH			1

R. NO.	DATE	AUTHORITY	REVISION	ZONE	ASHP	D.O.
13-07-2004	13-07-2004	DC 36970-A	DRG SEALED & COMPONENTS STANDARDISED.			

DRW. JUC	CHD. <i>[Signature]</i>	TRD. <i>[Signature]</i>	COMP. <i>[Signature]</i>
APRD. <i>[Signature]</i>	ORCD. <i>[Signature]</i>	SCALE: NTS	EST. MESS.
FOR COA(A)	DATE: 07-10-2004		

DESIGNER'S REF	COA(A)/AMIN/3281
PART NO	ISV 585 A
D.S. CATTN.	
ASHP: COA(A) KIRKEE	

CATCH C-1

BASED ON OFS/1561

25
26

Technical drawing of a mechanical part, likely a link, showing two views: a side view (top) and a front view (bottom).

Side View (Top):

- Overall length: 16
- Distance from left end to first hole: 25.5
- Distance from first hole to second hole: 14.5
- Distance from second hole to right end: 12.5
- Top flange width: 1.60
- Bottom flange width: 1.0
- Bottom flange thickness: 1.0

Front View (Bottom):

- Overall width: 92
- Distance from left end to first hole: 73
- Distance from first hole to second hole: 14.5
- Distance from second hole to right end: 5
- Distance from left end to first hole: 5
- Distance from first hole to second hole: 4
- Distance from second hole to right end: 1
- Distance from left end to first hole: 3.5
- Distance from first hole to second hole: 5
- Distance from second hole to right end: 9.5
- Distance from left end to first hole: 9.5
- Distance from first hole to second hole: 7
- Distance from second hole to right end: 9.5
- Distance from left end to first hole: 8
- Radius of first hole: R5
- Radius of second hole: R4
- Radius of third hole: R6.5

Note: HOLE TO SUIT LINK (SHEET 6)

Labels: 125, 1

MATERIAL:
STEEL PLATE 1/2" SPEC. 100513-1986 COLD ROLLED AND
ANNEALED TYPE D, BEST SURFACE.

TOLERANCE ON UNTOLEFANDED DIMENSION ± 0.005
TECH. REQUIREMENT :- AS PER SPEC. NO. IA 1169 (b)

CATCH, PIECE

10

NOT APPLICABLE

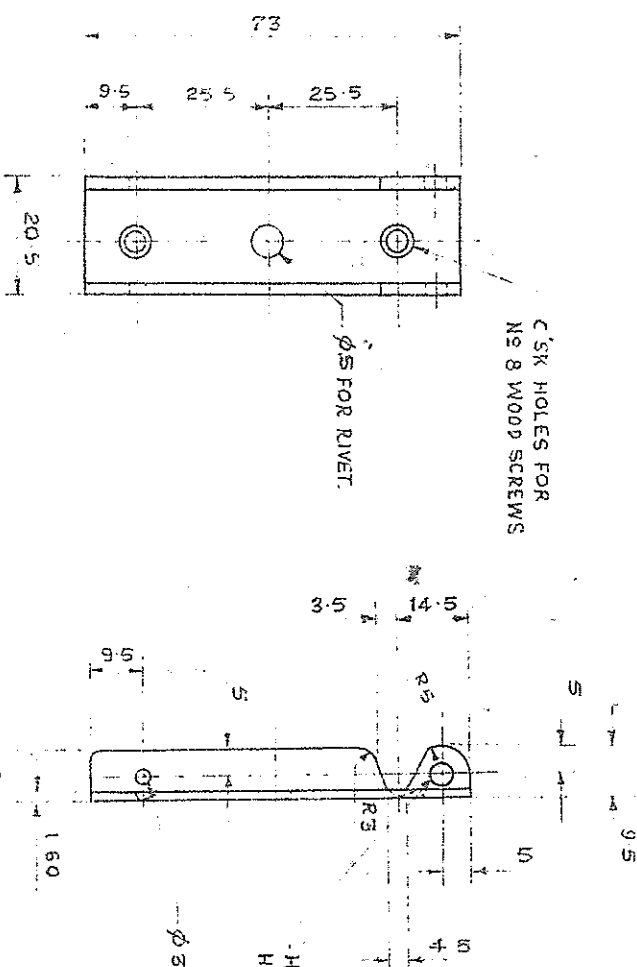
AHSP:- CQ A/A) KIBKE

2 ASI

DCI 19879-A

DRAWING CONVENTIONS CONFORM TO DIS SPECIFICATIONS

TECHNICAL REQUIREMENT
AS PER SPEC. NO. 1A.1169 (n)



NOTE:-

TOLERANCES ON UNTOLERANCED DIMENSION ± 0.5
TO BE RUSTPROOFED BY ANY APPROVED PROCESS

THE C/SK HOLES FOR WOOD SCREWS TO BE ELIMINATED, WHEN CATGAS ARE PROCURED FOR STEEL PACKAGES

MATERIAL:-

STEEL PLATE TO SPEC. 15:543:1986
(THIRD REVISION) (AMENDMENT THREE)
(REAFFIRMED IN 1992) COLD ROLLED & ANNEALED TYPE D BEST SURFACE

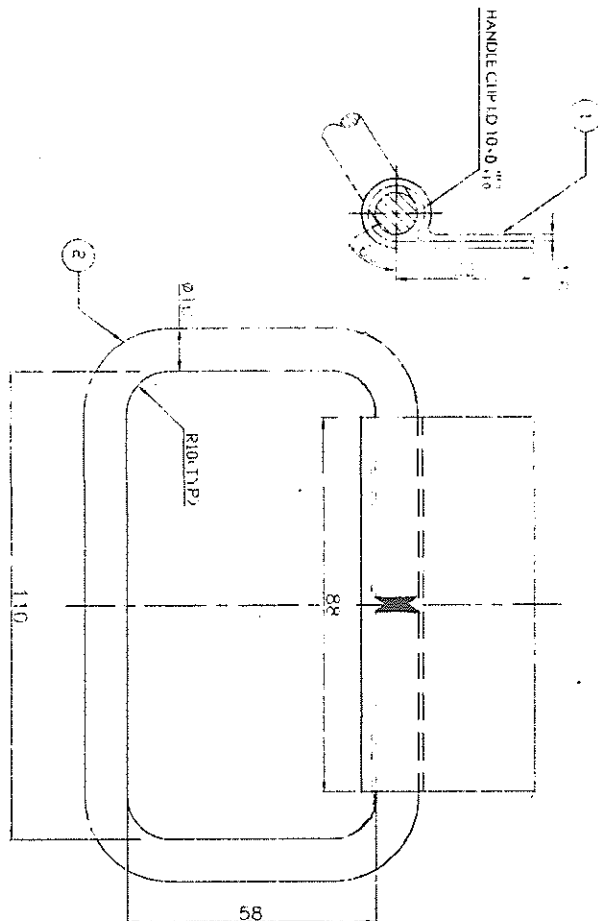
MATERIAL:-

STEEL PLATE TO SPEC. 15:543:1986
(THIRD REVISION) (AMENDMENT THREE)
(REAFFIRMED IN 1992) COLD ROLLED & ANNEALED TYPE D BEST SURFACE

DATE	17.1.93	DCI 19879-A	DRG. NO. 19879-A	DRG. DATE	17.1.93	DCI 19879-A	DRG. NO. 19879-A
REVISION	1	RETRACTED WITHOUT CHANGE	1	REVISION	1	RETRACTED WITHOUT CHANGE	1
ZONE				ZONE			
ASBP				ASBP			
D.O.				D.O.			
DRN.				DRN.			
CHD.				CHD.			
TCD				TCD			
ADQ				ADQ			
COMP				COMP			
SCALE				SCALE			
EST MASS				EST MASS			
GAUGE SCHD.				GAUGE SCHD.			
DATE				DATE			
MATL.				MATL.			
AS ABOVE				AS ABOVE			
PROTECTIVE FINISH				PROTECTIVE FINISH			
REFER TO DRG. NO. 19879-A				REFER TO DRG. NO. 19879-A			
DESIGNER'S REF				DESIGNER'S REF			
1.A.795				1.A.795			
PART NO.				PART NO.			
15V 2				15V 2			
D.S. CAT NO.				D.S. CAT NO.			

CHANNEL

PART NO



- 1) HANDLE CLIP
- MATERIAL:
- 1) MS, 10 S:1079, 1988 Gr.Fe 330
HOT ROLLED & ANNEALED
- 1) MS TO IS 513 -1996 COLD ROLLED AND ANNEALED TYPE 'D'
BEST SURFACE.
- 2) HANDLE
- MATERIAL: BAR STEEL TO SPEC IS 2062:1992 Gr. Fe 410 WB

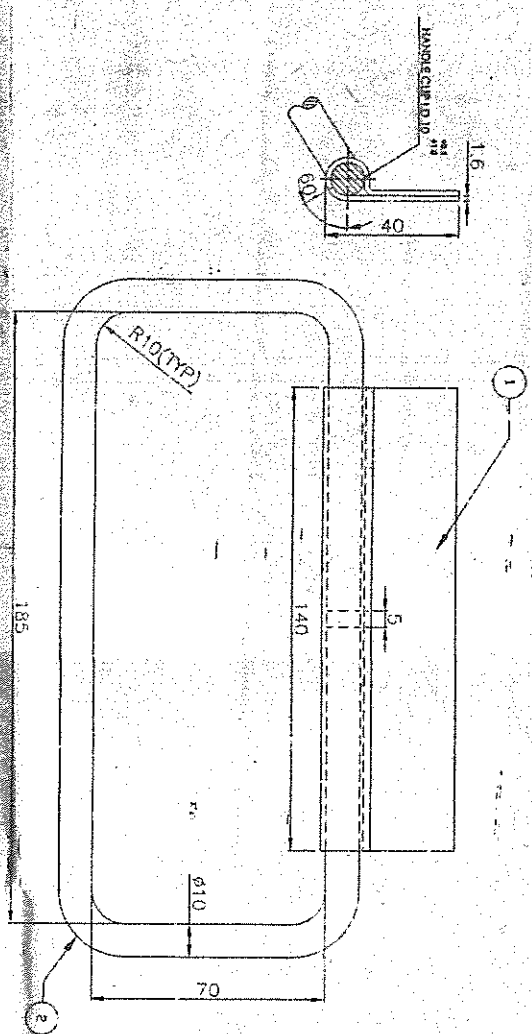
1) THIS HANDLE WITH HANDLE CLIP ASSY. USED IN BOX C 44, C 48A, C51A, C52A, CARRIER 6A, 7A

DRG SEALED BY COMPONENTS STANDARDIZED		ZONE		ASPT		SIG	
NO DATE		REVISION		M		U	
AUTHORITY		DC 38970-A		1-30-2004		DRG SEALED 11-30-07-3004	
MATERIALS ABOVE		PART		COPMAN		DRN	
FOR COAM		O/C DO		CHD		TRD	
DATE		EST MGS		SCALE		COMP	
17-10-2004		17-10-2004		NTS		NTS	
DESIGNING REF		COAM/MS/MS		ASSY DRG		PROTECTIVE FINISH	

HANDLE WITH HANDLE CLIP ASSEMBLY HA1

BASED ON CHINESE

5602 ASI
 ON LINE
 INFO. CONSULTATION CONFORM TO EC SPECIFICATIONS
 QUANTITIES ARE IN mm.
 FOR ALL MEASUREMENTS TO IS:102



- 1) HANDLE CLIP (REF DRG:SY 2009)
 MATERIAL:
 1) MILD STEEL SHEET TO SPEC S 513-1996
 COLD ROLLED & ANNEALED TYPE D BEST SURFACE
 2) MILD STEEL SHEET SPC IS 1079-94
 HOT ROLLED & ANNEALED Q&D
 2) HANDLE (REF DRG:SY 2009)
 MATERIAL:
 1) BAR STEEL TO SPECIFICATION IS 2002-1992
 GRADE Fe 410 Y8
 NOTE:
 1) THIS HANDLE WITH HANDLE CLIP ASSEMBLY
 ARE USED IN BOX C 53 A
 2) HANDLE TO BE RUST PROOF BY
 ANY APPROVED METHOD
 3) HANDLE MUST ROTATE FREELY INSIDE
 THE CLIP AFTER ASSEMBLY

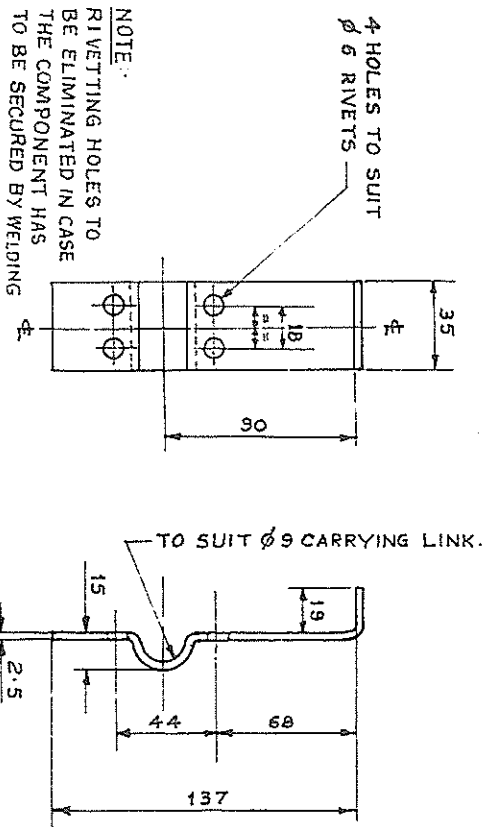
NO.	DATE	AUTHORITY	REVISED BY	COMPONENTS STANDARDS	REVISION	ZONE	ASST. D.O.	UNIT	PROPERTY CODE	DRG. NO.	SCALE	DATE	LOC.	ASST. D.O.	SCALE	DATE	LOC.	ASST. D.O.	SCALE	DATE	LOC.
1	12/2005	COA/VA	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

HANDLE WITH HANDLE CLIP ASSY HAZ

COA/VA/2005
 PART NO.
 5602
 DATE
 12/2005
 ANSP- COA/VA/ KIRKEE

6181 ASI
 EN LTRD
 DRG. CONVENTIONS CONFORM TO IS: 696
 DIMNS. ARE IN mm

D.C. 34570-A.



MATERIAL:-
 i) MILD STEEL SHEET TO IS: 513:73
 COLD ROLLED & ANNEALED
 TYPE 'D' BEST SURFACE
 ii) BS: 1449 Pt. I - 1972 CS 4 SEC 2
 COLD ROLLED & ANNEALED
 iii) IS: 1079 (LATEST ISSUE) HOT ROLLED
 Gr DDK/DSK.

02-4-07	DC 37104 -A	NOTE: RIVETTING-----WELDING ADDED	(P)	DRN. R.M.S.	CHD.	TRD. DMN. COMP.	ASSY. DRG.	ISV 529 A
20-5-06	DC 37053-A	UNDER MATL. NOTE NO. III ADDED.		C.D. MAN.	50/-	SCALE: 1:2		
27-7-89		TRACED WITHOUT CHANGE		50/-	0/1000	EST. MASS:-		
31-3-89	O.C. 34570-A	DRG. PROV. SEALED.		50/-	GAUGE SCHED:-	DATE:- 16-6-84		
R.N.	DATE	AUTHORITY	REVISION	ZONE	AHSP. D.O.	MATE. AS ABOVE.	DESIGNER'S REF.	
					SIG.	PROTECTIVE FINISH:-		
DRG. SEALED:- 31-3-89 (Prov)								

STRENGTHENING BAND

PART. NO
 ISV 1819
 D.S. CAT. NO
 AHSP: COA (A) KIRKEE

ENDS OF CARRYING LINK BUTTED
& WELDED

TOLERANCE ON UNTOLERANCED DIMENSIONS ± 0.5

TECHNICAL REQUIREMENT: AS PER SPEC. IA 1169 (n)

DESIGNER'S REF.:- 4 SHE
T A 1974 SHE

CARRYING LINK

PART NO.
ISV 586

D.S CAT NO.

AISP :- CQA(A) KIRKEE