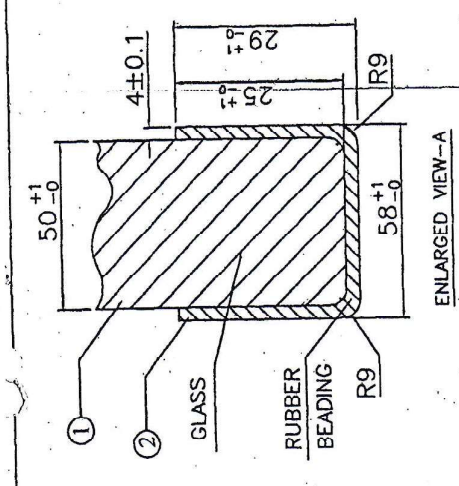
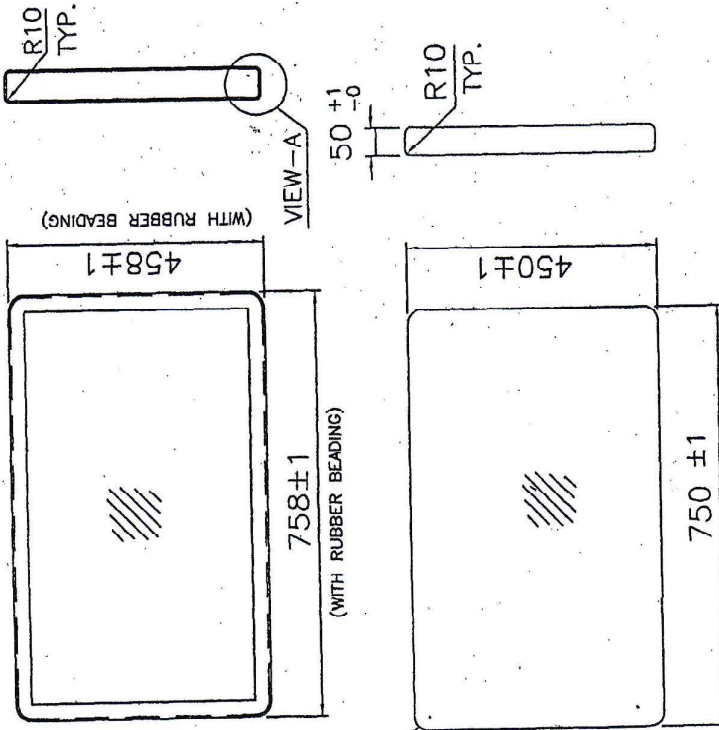


ASSEMBLY DRAWING OF
GLASS WITH 4mm THICK U-TYPE RUBBER BEADING



QTY./VEH= 2 NOS.

NOTE:
8. LENGTH OF THE RUBBER BEADING SHOULD BE AS PER PERIMETER OF B.P. GLASS FOR WHICH RUBBER BEADING IS GIVEN AND CORNER BENDS ARE TO BE MAINTAINED AS PER GLASS PROFILE AND RADII.
9. RUBBER MATERIAL SHOULD SATISFY THE REQUIRED PROPERTIES AT THE TIME OF RECEIPT
10. PROPERTIES OF THE MATERIAL:
a) TYPE OF RUBBER : NEOPRENE (OR) EPDS
b) SHORE HARDNESS : 60±5 AT THE TIME OF RECEIPT.
c) TENSILE STRENGTH : 70 + 5 KG/sq. cm.
d) ELONGATION : 300 % + 10 % min
e) POLYMER CONTENT : 60 % min.

ITEM	RUBBER BEADING OUTER	2	58x25x4	NO.OFF	MATL	TREAT/SIZE	REMARKS
1	WINDSHIELD GLASS	2	750x450x5/8				
	DESCRIPTION						
	ALTERATION						
	INDEX						
	DIMS. TOL						
	0-30 ±0.1						
	30-250 ±0.2						
	250-500 ±0.3						
	500-2000 ±0.5						
	>2000 ±0.8						
	GER.TOL						
	ODC						
	WINDSHIELD GLASS (WITH RUBBER BEADING) FOR UPGRADED MPV 4X4						
	VEHICLE FACTORY JABALPUR						

NOTE:
1. ALL DIMENSIONS ARE IN MM.
2. TOLERANCE ON UNSPECIFIED DIMENSIONS ARE ±1 mm.
3. REFER ANNEXURE - B FOR MATERIAL AND OTHER DETAILS.
4. B.P. GLASS TO BE SUPPLIED ALONG WITH U-TYPE RUBBER BEADING OF 4mm THICK DULY MOULDED ALONG PROFILE OF THE GLASS.
5. GLASS SHOULD GIVE PROTECTION AGAINST 6 ROUNDS OF FIRE WITH 7.62 SLR FROM 10 MTRS. DISTANCE.
6. GLASS SHOULD BE SPLINTER PROOF TYPE.
7. THE CROSS SECTION OF THE RUBBER BEADING SHOULD BE AS SHOWN IN THE DRAWING.

TECHNICAL SERVICES SECTION
Vehicle Factory, Jabalpur
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11.09.2022
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