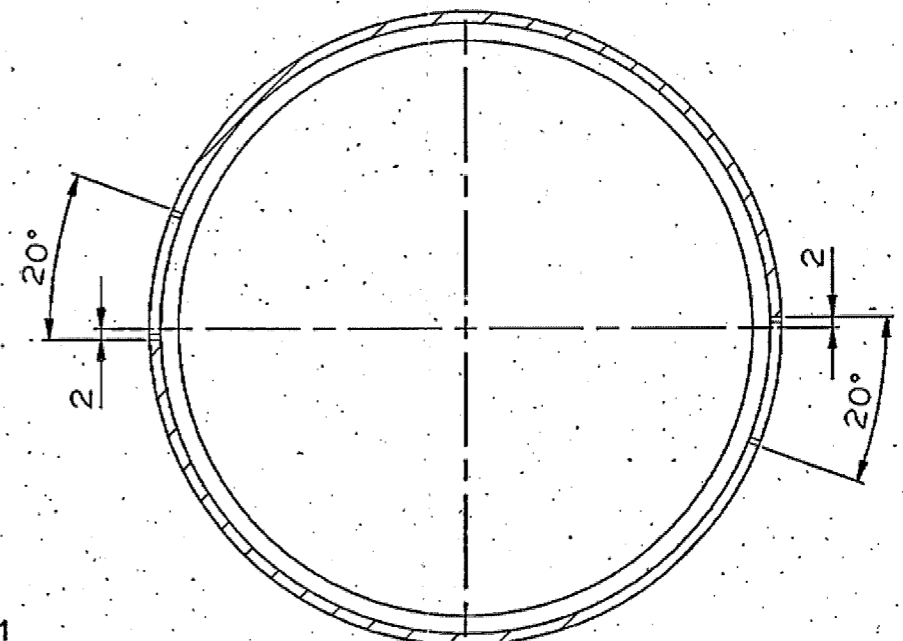


TWO GROOVE ON BOTH SIDE AT 180°



SECTION A-A

SECTION B-B

Amendment / changes during trial manufacture be intimated to Inspecting Officer

NAVAL ARMAMENT INSPECTORATE
 CERTIFIED FOR TRIAL MANUFACTURE
 Date: 20.11.14 For CNAI (W)

MATERIAL:- FRP GLASS (RED COLOR)

NOTE:-

1. TWO PIECES CONSTRUCTION PERMITTED.
2. DISC 'A' SHOULD SHEAR OFF WITH 3 TO 5 Kgf. FORCE.
3. THERE SHOULD NOT BE ANY WATER LEAKAGE.

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NOMINAL SIZE & FIT	DEVIATION

1	MUZZLE TUBE COVER-SR		***					
No.OFF	DESCRIPTION	PART No.	MATERIAL	STANDARD	DIMENSIONS	REMARKS		
GENERAL TOLERANCE								
LINEAR DIMENSIONS								
0-6	±0.1							
6-30	±0.2							
30-120	±0.3							
120-315	±0.5							
315-1000	±0.8							
1000-2000	±1.2							
ANGULAR DIMENSION								
1-10	±1°							
10-50	±30'							
50-100	±20'							
>100	±10'							
VALUE IN "um"								
~	>25							
▽	8-25							
▽▽	1.6-8							
▽▽▽	0.025-1.6							
▽▽▽▽	<0.025							
MUZZLE TUBE COVER-SR LAUNCHER ASSEMBLY SR: LAUNCHER KAVACH MOD-II							SCALE	DRAWN 30.09.14 VIJAY
							NTS	CHECKED [Signature]
								APPROVED
							REPLACED BY	
							REPLACED FOR	
MACHINE TOOL PROTOTYPE FACTORY, AMBERNATH							Design Office	DRAWING No. DW-1109-1015-13