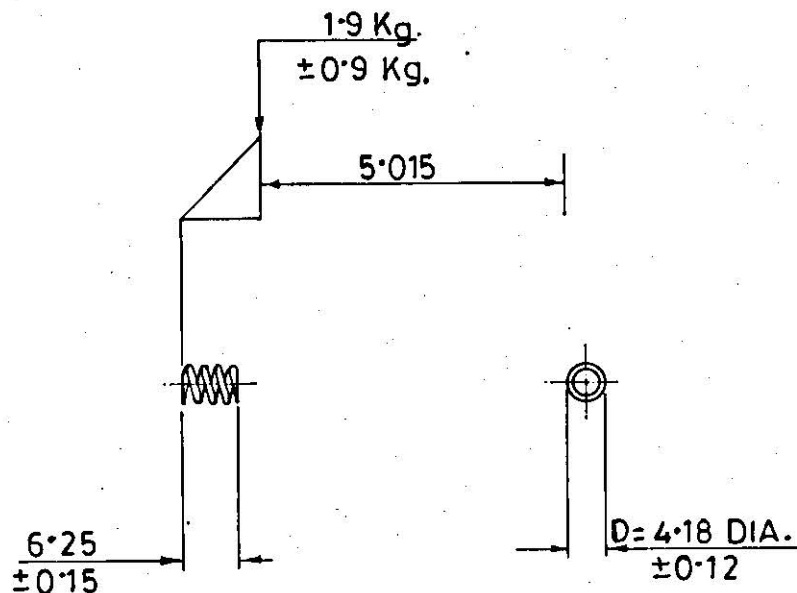


6Z9000-09ES

ON
D.S.CAT.

DIMNS. ARE IN m.m.



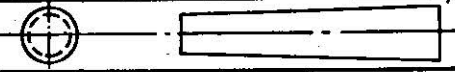
1. WIRE DIAMETER:- 0.7 ± 0.01 .
2. MINIMUM NUMBER OF COMPLETE COILS:- 3.25 AFTER GRINDING (SEE No. 5)
3. MAXIMUM SOLID LENGTH:- 3.5
4. HELIX: LEFT HAND OR RIGHT HAND.
5. THE END COILS WILL BE GROUND (SEE No. 2)
6. CHECK DIA. D MAX. BY MEANS OF A RING THE THICKNESS OF WHICH IS 4 mm.

HEAT TREATMENT:-

THE SPRING AFTER COILING ARE TO BE STRESS RELIEVED AT 260°C FOR 15 MINUTES

DC No. 27017-SA, DT. 27-01-2017

07.06.2002.	25387-SA	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH.		CD	DAC
26-3-2001	24975-SA	PROFORMA CHANGED, NEG. RE-TRACED AND DRG. RE-SEALED AS A RECORD OF RECEIPT		CD	DAC
		PREVIOUS D.C. Nos. 15595-SA, 16549-SA, 17597-SA, 21672-SA.		COPY	COPY
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C, D.O.	G.O.
SEALED:- D.C. No. 25387-SA DT. 07.06.2002.					SIGN.

DRN.	CHD.	TRD. <i>Mr. Sarna</i>	COMP. <i>Mr. Banerji</i>	AHSP. CQA(SA) ICHAPUR	
SCALE :- 1:1		EST. MASS.		ASSY.	1005-006651
DT. 26-3-2001	<i>Mr. Sarna</i> I/C, D.O.	APPROVED DT. .	NEG. RE-TRACED		
MATERIAL :- IS: 4454 PT-1: 2001 GRADE DH					
H.T./HARDNESS:-				DGNR'S REF.	
PROTECTIVE FINISH:-				PART NO. 104 C	
				DRG. NO. A 1323	
NOMENCLATURE :- SPRING, CATCH LOCATING SAFETY CATCH.				D.S.CAT. NO. 5360-000529	