

ANNEXURE A**LIST OF ESSENTIAL MACHINES FOR ANODISING OF BOAT TAIL IS AS BELOW:**

	ESSENTIAL MACHINES & EQUIPMENTS	CAPACITY
(1)	IN THE ANODIZING PROCESS, AS PER THE SEQUENCE OF THE OPERATION, THE FOLLOWING ARE THE ESSENTIAL TANK / EQUIPMENTS: 1. DEGREASING TANK 2. RINSING TANK 3. ACID ITCHING TANK 4. RINSING TANK 5. NITRIC ACID NEUTRALIZING TANK 6. RINSING TANK 7. MAIN ANODIZING TANK 8. RINSING TANK 9. SEALING TANK	AS PER RATE OF PRODUCTION OF BOAT TAIL, TOTAL CAPACITY IF MAIN ANODIZING TANK MUST BE MINIMUM 10000 LTS. (THERE MAY BE EITHER A SINGLE TANK OF MINIMUM 10000 LTS. CAPACITY OR TWO TANKS HAVING TOTAL MINIMUM CAPACITY OF 10000 LTS.)
(2)	CHILLING UNIT	MINIMUM 25 TON
(3)	RECTIFIER	1. VARIABLE VOLTAGE FROM 0-520 V D.C. 2. 3000 A