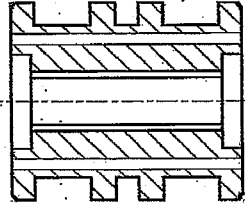
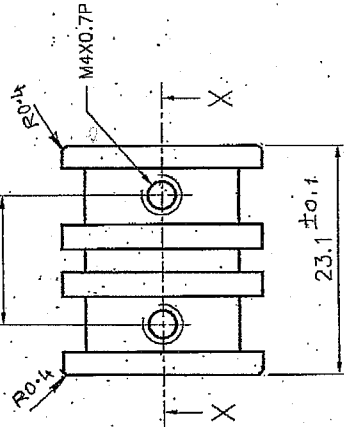
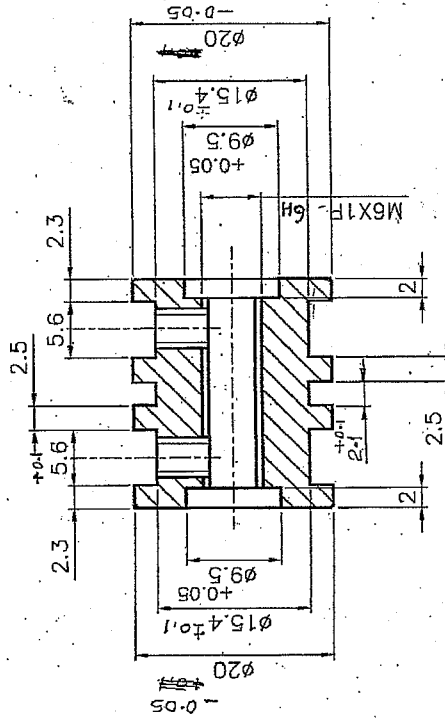


DRGNO. 44P 02010



SECTION 'Y-Y'



SECTION 'X-X'

UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED
DRAWINGS AT THIS DATE: 23/07/2006
DESIGN & DRAWING OFFICE:
ORDNANCE FACTORY, TIRUCHIRAPPALI - 620 016.

DRG. PROVISIONAL

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
	TRACED				SCALE 2:1
	DRAWN				SUB: PISTON(HOT)
	CHECKED				FOR: RECOIL DAMPER ASSY HOT
	O/C/D/DO				OF: 14.5/20MM_AMS
	OFFICER/PRODN.				DES. REF. NO.
	OFFICER/DRG.				DRG. No: 44P 02010
	APPROVED ON: 07/2006				OPERATION NO. 2
					ORDNANCE FACTORY TIRUCHIRAPPALI-16.

AMENDMENTS & DATE	SIG.
① DATE: 01/09 07/14	
② 11/06/08	
③ 24/04/08	

MATERIAL: ~~SAE 4140~~ (S1.6529 - 1996) DESIGN: X04-GY18 NI10 TI-10
② HARDNESS: ~~28-32 HRC~~ 150-200 HV-0

① 04 21/3/07
② 04 24/4/08

② ③ ④ ⑤ ⑥ ⑦ ⑧