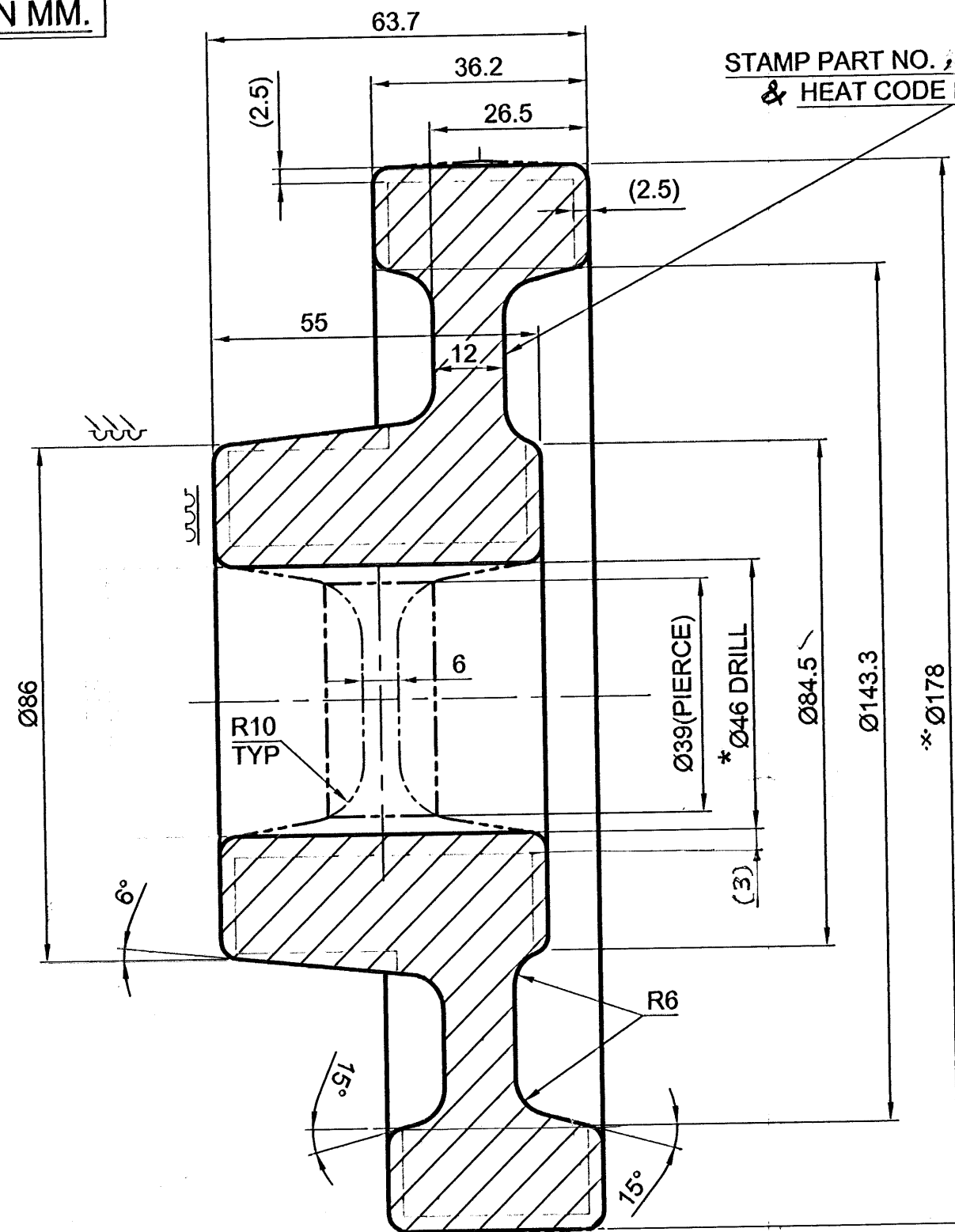


IF IN DOUBT PLEASE ASK.



* SUPPLY CONDITION PRE-MACHINED

(2) I/S DIA. 46.0/46.5

1. FORGING RIDGES TO BE TRIMMED CLEAN & SMOOTH FINISH ALL OVER.
2. FORGING TO BE SHOT BLASTED & SUPPLIED AFTER APPLYING RED OXIDE PRIMER TO JSS: 3 - 47-13 BY BRUSHING OR SPRAYING.
3. SAMPLE TO BE APPROVED BEFORE BULK SUPPLY.
4. STEEL SHOULD BE FREE FROM CENTRE , SEGREGATION, PIPING, FLAKES ETC.
5. DIMS. IN BRACKET INDICATES MACHINING . ALLOWANCE.
6.  CLAMPING FACE } FOR 1st MACHINING -
STOP FACE } OPERATION .
7. DRAFT ANGLE: INNER - 7°, OUTER - 5°
8. UNSPECIFIED RADII: CORNER - 2R, FILLET - 3R

INCLUSION RATING: 3A,3B,3C,3D MAX. OF IS 4163

INTERNAL DIMS. REVERSE SIGN + & -

VEHICLE FACTORY JABALPUR

REF. DRG. F-166 8711		1 : 1 SCALE
M/C.	DDO SECTION	22/02/2014 DATE
DEMANDED BY WM/VMM		1/1 SHT. A3

DRG. NO.	F1668711-3
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