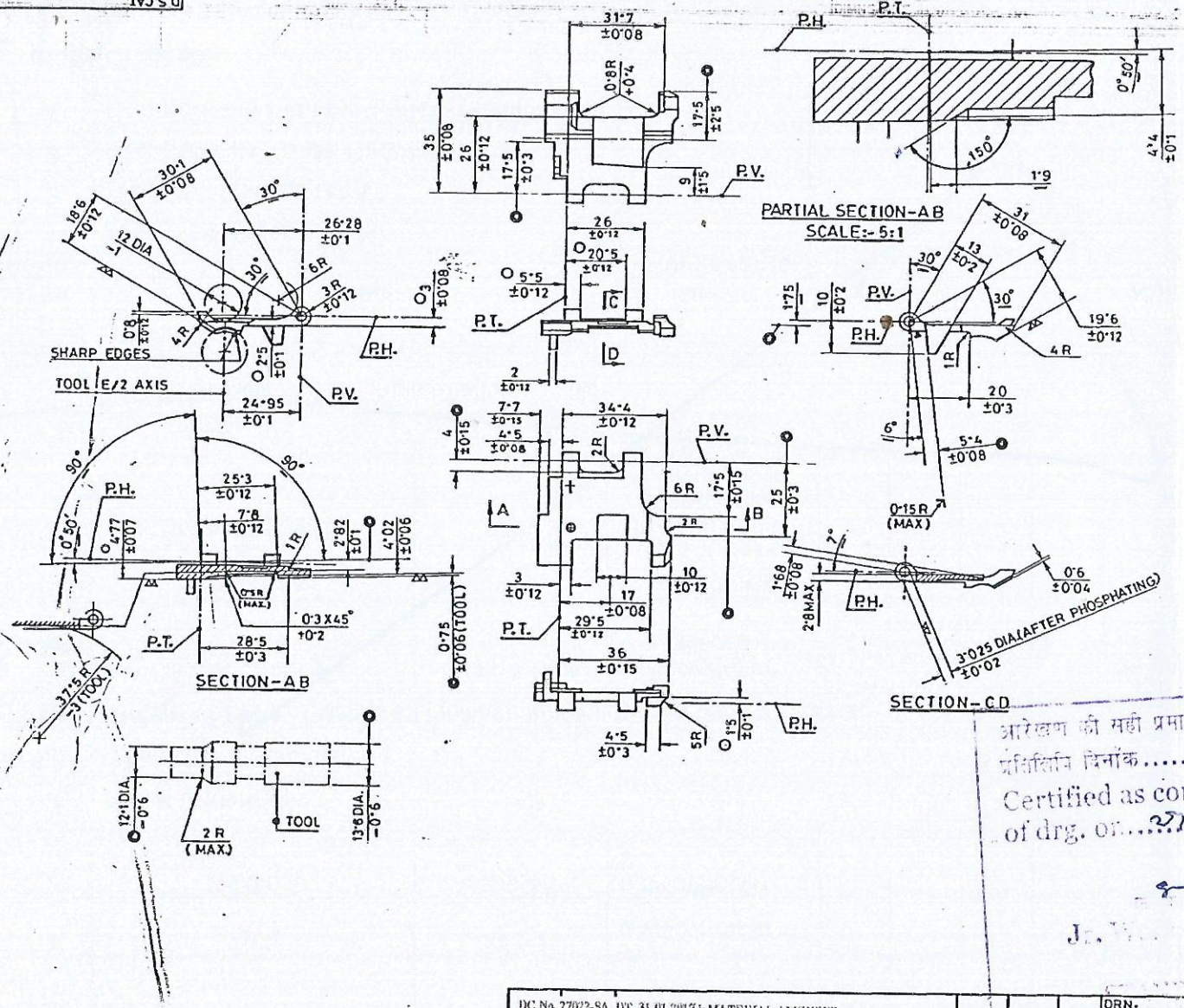
D.S.CAT. NO. 1005-006626

DRAWING CONVENTIONS CONFORM TO JSG 0104
DIMNS. ARE IN mm. GEN. TOL. 'MEDIUM' IS:2102



MANUFACTURER'S CODE MARK ✝ AND D.S. CAT. NO. MARK ⊕ WHERE SHOWN THUS.

1. THE ELEMENTS LOCATED BY DIMENSIONS C/3, C/4, B/3, D/4, MAY BE CARRIED OUT OBLIQUELY, IT MEANS PARALLEL TO THE RIM LOCATED BY DIMENSION C/5 IN THIS CASE, DIMENSIONS C/3, C/4, B/3, D/4, MUST BE CONSIDERED AS TO BE MEASURED AT THE INTERSECTION OF THESE EXTENDED ELEMENTS WITH PLANE B/4.

2. THE CURVES DIA. E/1 AND D/2 HAVE TO BE CARRIED OUT IN ONLY ONE OPERATION BY MEANS OF A STEPS TOOL E/2, THE AXLE OF WHICH BEING PARALLELY-PRONE TO PLANE C/2 WHICH PASSES THROUGH THE INTERSECTION OF PLANES P.H. AND P.T. THIS STEPS TOOL HAS TO CARRY OUT THE SURFACE LOCATED BY DIMENSION D/3 SO AS TO REDUCE THE VARIATIONS OF THE REQUIRED DISLEVELMENT.

ABBREVIATIONS:-

P.V. — PLANE OF VERTICAL.
P.H. — PLANE OF HORIZONTAL.
P.T. — PLANE OF TRANSVERSE.

ALLOWED DEVIATIONS:-

FOR P.V. :- ±0·04
FOR P.H. :- ±0·04
FOR P.T. :- ±0·04

SYMBOL NOTE:-

● SYMBOL REFERS TO AN INDICATIONS FOR SOME DIMENSIONS OR SOME PARTS OF THE COMPONENTS ELSEWHERE ON THE DRAWING.

O SYMBOL INDICATES THE DIMENSIONS OF LOCATING SURFACES WHICH ARE SITUATED ON THE SAME LEVEL, BUT WHICH ARE MACHINED WITH MORE THAN ONE OPERATION.

SURFACE FINISH:-

AS PER IS:3073, WHERE NOT SPECIFIED SHOULD BE ▽.

आरेखण की सही प्रमाणित प्रतिलिपि दिनांक.....
Certified as correct copy of drg. on 27/09/16

DATE	AUTHY.	BRIEF RECORD	ZONE	I/C; D.O.	G.O.
		DC No. 27022-SA, DT. 31-01-2017 - MATERIAL AMENDED			
08.04.2002.	25321-SA	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH			
24-11-98	24214-SA	PROFORMA CHANGED; CONVENTION, TOL., SYMBOL NOTE, ABBREVIATIONS ADDED; DIMNS., SURFACE FINISH, PROTECTIVE FINISH AMENDED; NEG. RE-TRACED AND DRAWING RE-SEALED AS A RECORD OF RECEIPT.			
		PREVIOUS D.C.NOS. 15576-SA, 17945-SA, 18120-SA, 19765-SA, 19927-SA, 21101-SA, 22680-SA AND 22716-SA		COPY	COPY
SEALED:- D.C.NO. 25321-SA DT. 08.04.2002.				SIGN.	

NOMENCLATURE:- PAWL GUIDE CARTRIDGE

ORN. | CHD. | TRD. | COMP.
SCALE:- 1:1 & 5:1 | EST. MASS.
DT. 24.11.98 | APPROVED. DT. | NEG. RE-TRACED.
MATERIAL:- IS: 5517-1993 DESIGNATION 55C8 FOR INVESTMENT CASTING:- IS: 10343-1999 GRADE 15Q
H.T./HARDNESS:-
PROTECTIVE FINISH:- PHOSPHATE TO SPECN. JSS-0465-01: 1988 CLASS II(ACCELERATED), OIL FINISH.

AHSP CQA(SA), ICHAPUR
ASSY. 1005-006560, 1005-006565 AND 1005-006566
OGNR'S REF.
PART NO.
DRG. NO. B 612
D.S.CAT. NO. 1005-006626

SCAN