

(A) FY : Ordnance Factory Ambajhari Nagpur (127)

(B) Input Material (Description / Nomenclature):

CONVERSION ON ARMING DEVICE HOLDER (DRG.NO.FS-2758B )

TO ARMING DEVICE CASING ASSEMBLY OFAD DRG.NO.FS-2807C.

(C) ITEM CODE:W412008002

(D) A/U : 83/WJ(PER NO)

USER SECTION : 041/FUZE SHOP.

ITEM TYPE: DIRECT MATERIAL

(E) END USE : ARMING DEVICE CASING ASSY.OF MARK-3

AHSP : CQA (A) & CQA (MET)

INSP RESP : REP.OF GM/OFAJ

Quality Audit & Surveillance :-

MONITORING INSTRUCTIONS FOR VENDOR

1. Arming Device casing assy is to be made as per technical specn.

0813344 and OFAD Drg.No. 2807 C.

2. Firm has to take raw material clearance (Rubber& Adhesive) and t

after finished component sample clearance(Advance sample require

from first time supply) before starting bulk production.

3. Firm to indicate its rubber batch size and no.of components whic

can be made from each batch.

4. Firm has to submit pre inspection test report from NABL accredited

P.S.U/Govt.approved lab for following specified parameter before

submitting Raw material for clearance.

a. Mechanical properties as per para 3.1.1, 3.1.1.1 & 3.1.1.2

of Technical specification 0813344(sheet3/5).

b. OEM certificate for Approved adhesives as per para 3.2.3.3.

c. Test report to give reference of OFAD supply order.

5. Firm to submit Test samples for conducting test as per 3.1.1.2,

3.2.3.1 & 3.2.3.2..

6. Firm to submit Arming Device Casing Assy. dimensional / inspecti

report, as per format enclosed with supply order, along with sup

7. Firm has to take all the precautions for proper packaging and

surface protection of the components such that these are not get

corroded or damaged during transportation.

8. OFAD team may visit the firm for Process / Quality Audit.

9. Firm to submit declaration along with supply that the supplied

material is conforming to supply order criteria.

10. Assembly will be subjected to surveillance quality check,

on receipt on consignee end.

STD CELL REMARKS :- URGENT VETTING FOR OPEN TENDER

ONLINE VETTING OF SIS IS DONE. SO SIGNATURE IS NOT REQUIRED

HOS/QCIM

HOS/CDD

HOS/SC

D.O./G.O./STD. CELL