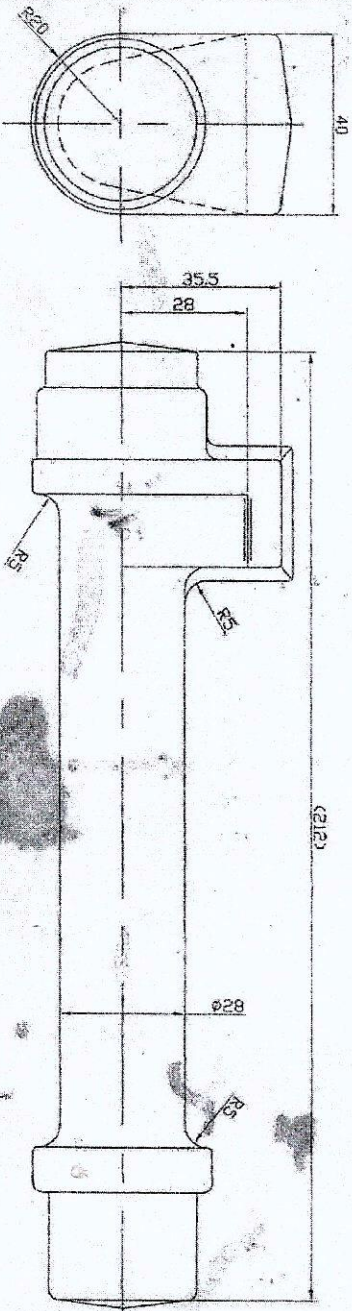
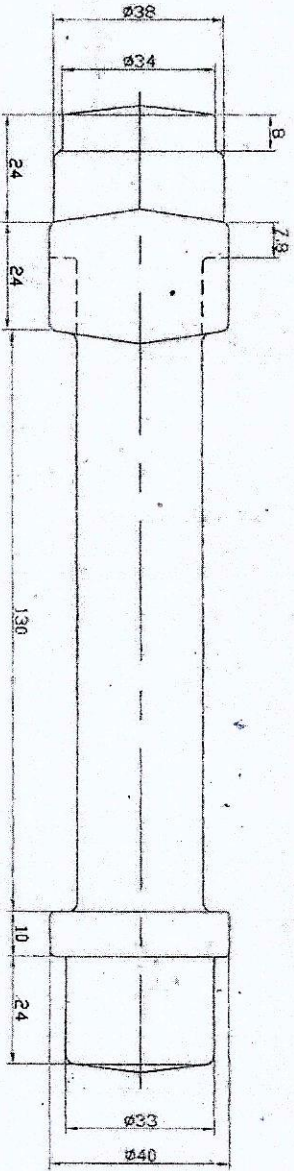


18-906 - WKS ON DRG



DRAFT ANGLE 7° ALL OVER

MATERIAL

IS 1815-1992
DESIGNATION
65C6

HEAT TREATMENT

NORMALISED 75-90 Kg/mm²

NOTE

ACCEPTANCE STANDARDS FOR MACRO ETCH TEST AND MICROSCOPIC DETERMINATION OF NON METALLIC INCLUSIONS FOR STEEL

- i) MACRO ETCH TEST AS PER ASTM E 381 WITH ACCEPTANCE STANDARD AS C2, R2, S2
- ii) NMR TEST AS PER IS: 4163- 82

DIMENSIONS ARE IN mm

TOLERANCES ON ALL DIMS TO BE AS PER IS 3469 (PART II) 1974 ALL SHARP CORNERS BLENDED TO 2.5 R MAX.

Inclusion	Thick	Thin
A	0.5	1.5 Max
B	NIL	
C		
D		

Ref. (C.A.M.H.T) Letter No. C/6/VY
GA - 1/5-56 mm dt. 08-07-2014

ITEM	DESCRIPTION	QTY	MATERIAL	TREATMENT	DIMNS	STD
1	MACHINE GUN 7.62mm	1				
FORGING DRAWING						
ORDNANCE EQUIPMENT FACTORY						
KANDPUR						
MACHINE GUN 7.62mm (TK-71) MAG						
CYLINDER GAS, D.S. CAT NO. 1005-006648						
FORGING DRAWING						
(TRUE COPY OF FORGING DRAWING NO SE-6)						
DATE	18-9-92	SHEET	1/1	DRAWN	SKM	CHK
DATE						
APPROVED (PROV)						
DATE		SHEET	1 OF 1	DRAWN		CHK
DATE						
APPROVED (PROV)						

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DATE	18-9-92	SHEET	1/1	DRAWN	SKM	CHK
DATE						
APPROVED (PROV)						
DATE		SHEET	1 OF 1	DRAWN		CHK
DATE						
APPROVED (PROV)						

SCALE

1:1

SMALL ARMS FACTORY
KANDPUR

ORIGINAL DATE OF APPROVAL 23.4.75

COMP'D BY: SD. ANKADPOOR 20.85

ORIGINAL

(Handwritten signatures and stamps)
18-9-92
SKM
CHK
APPROVED (PROV)
DATE 18-9-92