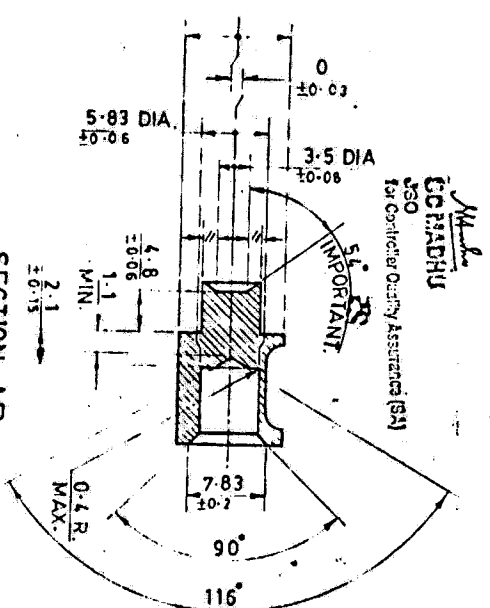
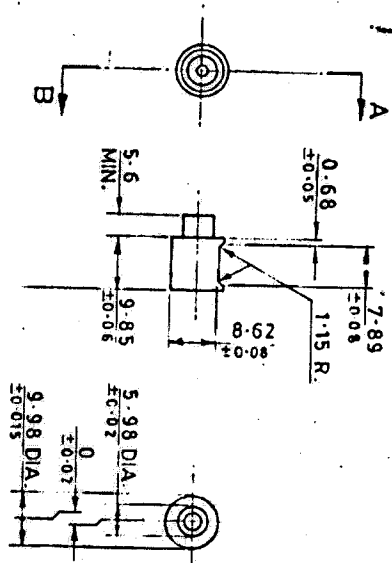
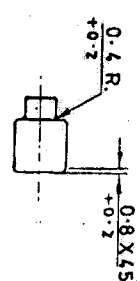


DL8000-4035

ON



SECTION-AB
SCALE:- 2:1

NOTE :-

- ACCEPTANCE STANDARDS FOR MACRO ETCH TEST AND MICROSCOPIC DETERMINATION OF NON METALLIC INCLUSIONS FOR STEEL.
- II) MACRO ETCH TEST AS PER ASTM E 381 WITH ACCEPTANCE STANDARD AS C2, R2, S2.
- III) NITR TEST AS PER IS: 4163-82.

SURFACE FINISH:-

AS PER IS: 3073.

WHERE NOT SPECIFIED SHOULD BE 7.

DIMNS. ARE IN MM.

DC NO. 27020-SA, DT. 28-01-2007 MATERIAL AMENDED		CRN		CHO	TRD	CCMP	524-25	4HSR CQA(SA), ICHAPUR
24-7-06	26242-SA	PROFORMA CHANGE, PROTECTIVE FINISH AGENT, NEGATIVE AS-TRAC RE-TRACED AND DRAWING RE-SEALED.	SCALE:- 1:1.3 2:1		EST. MASS:-			ASSY. 1005-000558
		PREVIOUS D.C. NOS. 15414-SA, 16338-SA, 1604C-SA, 1719-SA, 21036-SA, 21601-SA, 22273-SA, 23275-SA, 23679-SA, & 25349-SA.			APPROVED	DT.		
DATE	AUTHY	BRIEF RECORD						
SEALED:- D.C. NO. 25349-SA, DT. 30.04.2002								
NOMENCLATURE:-		STEM, ROLLER.		FINISH:-		PROTECTIVE F-CHSEHATE TO SPECN. IS: 3045-CR-1654		DRG. NO.
								5307-000873

IS: 5517-1993 DESIGNATION 55078

PART NO. A 32 BA

DRG. NO. 5307-000873