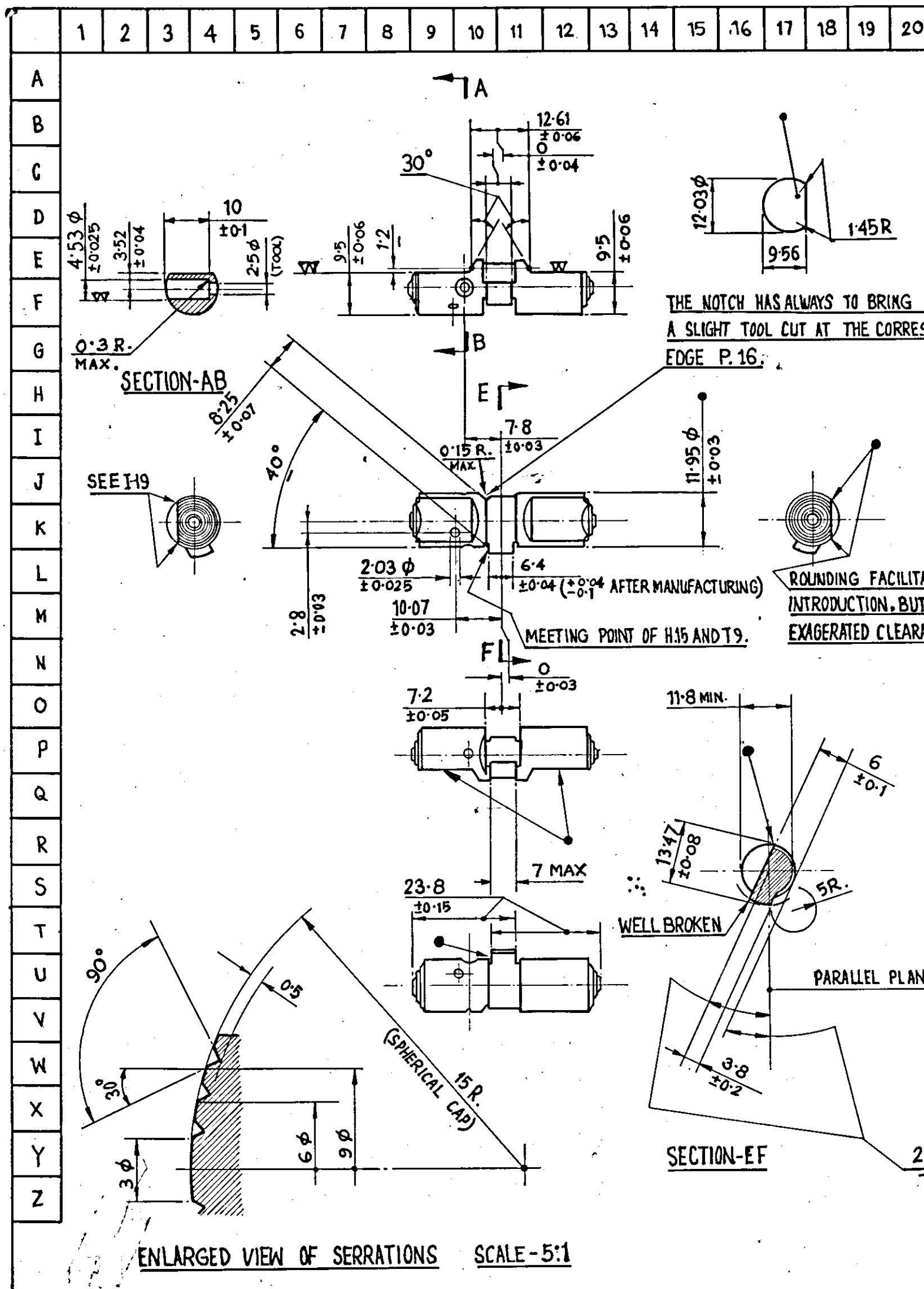




MATERIAL:- IS: 5517-1993 DESIGNATION 55C8.

INVESTMENT CASTING MATERIAL:-

BS 3146 PT.1:1974 TYPE CLA-5 Gr.'B'

& RADIOGRAPHIC STANDARD AS PER ASTM E-446-84 LEVEL-2.

HARDNESS:- 44 - 49 HRC

PROTECTIVE FINISH:-

PHOSPHATE TO SPECN. JSS:0465:01-1988 CLASS II (ACCELERATED), OIL FINISH.

SURFACE FINISH:-

AS PER IS:3073,

WHERE NOT SPECIFIED SHOULD BE W

DC No. 27019-SA, DT. 28-01-2017 MATERIAL AMENDED

25343-SA	26.04.2002	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH	DAC
23408-SA	24.7.96	MATL., DIMENSION & SURFACE FINISH AMENDED.	DAC
21972-SA	29.9.92	NEG RE-TRACED AND RE-SEALED AS A RECORD OF RECEIPT.	DAC
		PREVIOUS DC (I) NOS 15595-SA, 18095-SA, 19824-SA, 20136-SA, 21288-SA, & 21724-SA:	COPY
AUTHY	DATE	ZONE	BRIEF RECORD
DGN	DATE	NAME	SUB-ASSY-1005-006651
DRN			CQA(SA) ICHAPUR
CHD			MATERIAL - AS STATED.
TRD			DIMENSIONS ARE IN MILLIMETRES.
COMP			APPROVED DT. 2.5.78.
			NEG. RE-TRACED.
			DRG NO:- A 1995
			PART NO:- 1104 A
			D.S. CAT NO:- 1005-006848

BODY, SAFETY CATCH

SEALED:- DC. NO. 25343-SA, 26.04.2002.