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ISS A 0 0 0 0 A	C 0 0 2	A 0 2 0	AA 1 4 1 4																
C 0 4	SS 0 3	IC 0 2 0 4	DRG No.																
GENERAL TOL. : FINE / MEDIUM / COARSE CLASS TO IS: 2102		DRG. CONVENTIONS CONFIRM TO INDAN STANDARDS DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.																	
B			B																
C			C																
D			D																
<p>NOTE:-</p> <ol style="list-style-type: none"> <li>1) REMOVE ALL SHARP EDGES AND BURRS.</li> <li>2) HEAT TREATMENT:-CASE HARDNED TO A DEPTH OF 0.13 TO 0.26</li> <li>3) HARDNESS:- 500-550 HV</li> <li>4) IF THE COMPONENT IS TO BE MANUFACTURED THROUGH MIM ROUTE, REFER ARDE SPECN No: DRDO/ARDE/MIM/TSP/051/2019.</li> </ol>																			
E	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="width:20%;">Sr. No.</td> <td style="width:20%;">DATE</td> <td style="width:20%;">AUTHORITY</td> <td style="width:20%;">BRIEF RECORD</td> <td style="width:20%;">ZONE</td> <td style="width:10%;">CD</td> <td style="width:10%;">GO</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> <td colspan="2" style="text-align:center;">SIGN</td> </tr> </table>		Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO						SIGN		E		
Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO													
					SIGN														
DRN: ANKIT SIGN: <i>[Signature]</i> DATE: 07/03/2019		MATERIAL: STEEL TO IS: 4432-1988, Gd 13Ni13Cr3																	
APPD. DATE: 07/03/2019		PROTECTIVE FINISH: PHOSPHATED TO SPECN. IS: 3618-1966, CLASS 'B'																	
SEALED DATE:		TITLE: <b>HOUSING PLUNGER</b>																	
SHEET SIZE: A4 SCALE: 1:1		EST. MASS 3.07 gm																	
DESIGN AUTHORITY <b>ARDE</b> PUNE 411021																			
F	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="width:20%;">DRG No.</td> <td style="width:20%;">IC</td> <td style="width:20%;">SS</td> <td style="width:20%;">S</td> <td style="width:20%;">AA</td> <td style="width:20%;">A</td> <td style="width:20%;">C</td> <td style="width:20%;">SST</td> </tr> <tr> <td>0 2 0 4</td> <td>0 3</td> <td>0 4</td> <td>1 4</td> <td>2 0</td> <td>0 0 2</td> <td>0 0 D A</td> <td></td> </tr> </table>		DRG No.	IC	SS	S	AA	A	C	SST	0 2 0 4	0 3	0 4	1 4	2 0	0 0 2	0 0 D A		F
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JVPC	PART No.	DS CAT No.	AHSP																
1	2	3	4																

Has/neo

19/02/20

Certified as correct copy of drg. on

क. कार्यशाला प्रबन्धक  
Sr. Works Manager  
मानक प्रयोग

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