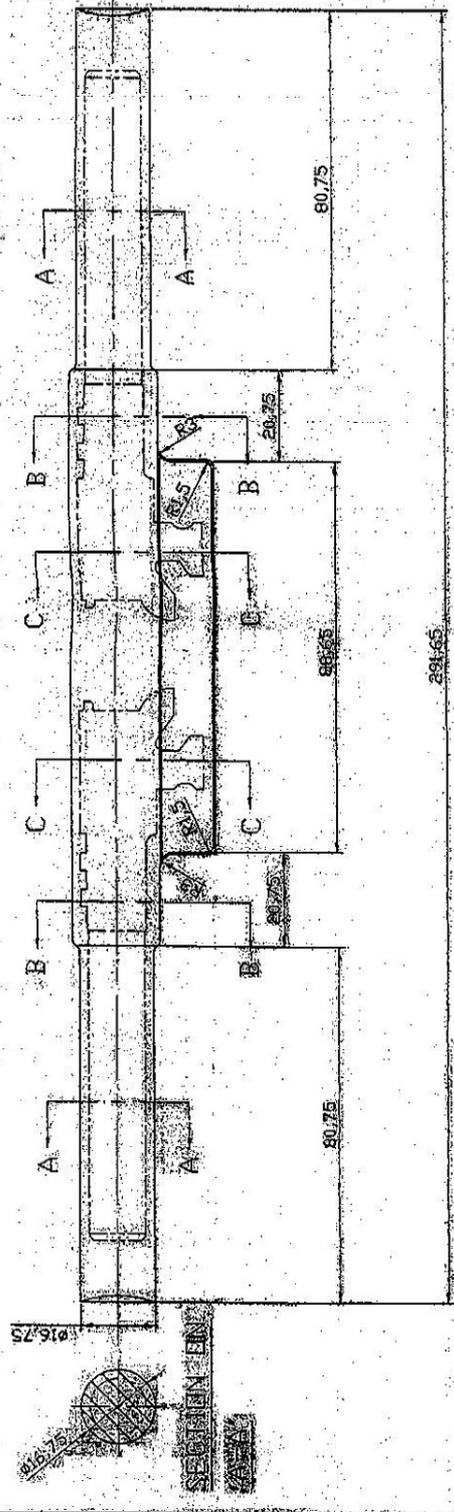


DRGNO-
REFI SK 2254 *

HOS/MPM
 प्रमाणित प्रति / CERTIFIED COPY OF
 ड्राइंग / ड्राइंग / ड्राइंग
 DRG/LAYOUT/GAUGE SCHEDULE
 ड्राइंग / AT THIS DATE. 22.12.2018
 श्री सी ए / ODC
 रीफ्लेक्टरी इशपॉर्ट
 RIFLE FACTORY ISHAPORT.

02/09/18
 Dt. 19-12-18



SECTION EN 'C-C'

SECTION EN 'B-B'

MATERIAL: STEEL TO CODE REFERENCE BY IS-550-06: 2012
 PENNATION AND WITH MACRO, ETCH AND NON-METALLIC
 INCLUSION TESTING TEST

SIZE: $\phi 28^{+0.80}$

FOR SPECIFICATION LATEST ISSUE IS TO FOLLOWED & ADDED.

- d) UNSPECIFIED DRAFT ANGLE : 5°
- e) UNSPECIFIED RADIUS R2
- f) GENERAL TOLERANCE : +12
- g) MISMATCH : 0.4
- h) STRAIGHTNESS : 0.6

FORGING SHOULD BE FREE FROM DEFECTS SUCH AS DEEP
 PITS LAPS CRACKS & UNFILLING, ETC.

NOTE:-

- (a) MACROEICH TEST AS PER COL(6) DR (6) OF SLND. 1 OF CO(ASA) NOTE SHEET NO.1 (AS THE CASE MAY BE).
- (b) NMP TEST TO ISS0510-06 AS PER COL(6) DR (6) OF SLND. 2 OF CO(ASA) NOTE SHEET NO.1 (AS THE CASE MAY BE).
- (c) DETERMINATION OF INCLUSION CONTENT TO IS-4163-82/2004 AS PER COL(6) DR (6) OF SLND. 3 OF CO(ASA) NOTE SHEET NO.1.

DA NO. 152/93 CORRESPONDS TO FEW AMENDMENT IN
 DIMENSION AND CHANGE OF ALL DIMENSIONS FROM
 JINSH TO MILLING LINE
 DA NO. 80/95/MAU 0.5, 0.6, C. ADDED.

| | | |
|---|---|---------|
| MATERIAL: AS STATED. | * ALL DIMENSIONS ARE IN MILLIMETRE IMPORANT DIMENSIONS MARKED THIS Φ INFORMATION MARKED THIS \dagger TO BE MARKED ON | |
| TITLE OF OPERATION | DRN. No. | DATE |
| FORGING DRAWING | 2009 | 16/6/09 |
| ORDNANCE FACTORY BOARD RIFLE FACTORY ISHAPORT | DRN. No. | DATE |
| | 16/6/09 | 16/6/09 |
| SCALE 1:1 | DRN. No. | DATE |
| | 16/6/09 | 16/6/09 |
| PISTOL AUTO 9mm 1A BARREL | | |
| REFI SK 2254 * | | |
| SHEET-1 OF 1 | | |
| C.D.S CAT NO.-1005-003142) | | |