

Rz 0.25/80 (V)

1. ALTERNATE MATERIAL - GLASS K100 GOST 3514-76  
GLASS K110 OST 3-28-77

2. ANGLE BETWEEN SURFACES A AND A' 5 AND A'  
 $\gamma$  AND A' -  $90^\circ \pm 30'$

3. CHAMFERS ON EDGES  $1 \times 0.5 \times 45^\circ$  EXCEPT PLACES  
INDICATED SPECIALLY CHAMFER ON ANGLES  $2 \times 10 \times 45^\circ$

4. WEDGE ALONG DIMENSIONS LANDE SHOULD BE WITHIN  
LIMIT OF HALF THE TOLERANCE ON DIMENSIONS.

5.  $\phi_1$  25 P. 3E. 72 II OST 3-1901-85

6. COATING OF SILVERED AND ROUND SURFACES BY  
BACKELITE VARNISH ABC-1 GRADE 1 GOST 901-78  
WITH FILLERS INDUSTRIAL CARBON GRADE П-803-  
GOST 1929-74.

AFTER THIS BACKELITE VARNISH TITANIUM DIOXIDE  
P-02 OR A-1 GOST 900-84 AND TALC П-774

7. INSULATION RESISTENCE OF VARNISH COATING INREL-  
ATION TO COPPER LAYER SHOULD BE NOT LESS THAN  
20 MEGA OHM.

8. NONSTRIATION AND THE REST TECHNICAL REQUIREMENTS  
AS PER TУ 3-3834 - 78.

9. COATING OF DULL SURFACES BACKELITE  
VARNISHED ABC-1, GRADE 1, GOST 901-78 WITH FILLERS:  
INDUSTRIAL CARBON OF GRADE П 803, GOST 7885-77E,  
AND TALC П774, GOST 1929-74, AND AFTER THAT - BACKELITE  
VARNISH ABC-1 GRADE 1 WITH FILLERS: TITANIUM DI-OXIDE P-02  
OR A-1 GOST 900-84 AND TALC П774.

10. DAY 29-98 DT. 2-798  
11. ALL 202-81  
12. ALL 350-81  
13. ALL 350-81  
14. ALL 350-81  
15. ALL 350-81  
16. ALL 350-81  
17. ALL 350-81  
18. ALL 350-81  
19. ALL 350-81  
20. ALL 350-81

16. DAY 29-98 DT. 2-798  
17. ALL 350-81  
18. ALL 350-81  
19. ALL 350-81  
20. ALL 350-81

17. ALL 350-81  
18. ALL 350-81  
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20. ALL 350-81

GROUP No. 40021 KD  
DRG. No. AU7200-068

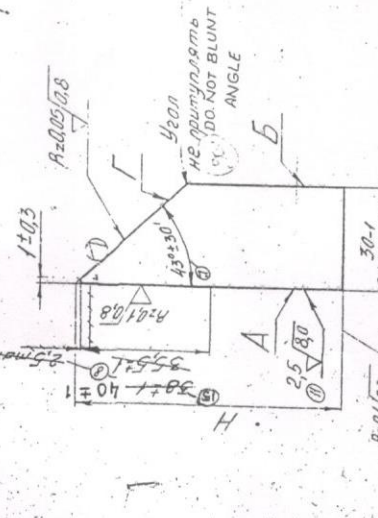
AL-1 T.M.P.O. 15/81  
FOURTH SHEET No. 4/4

SHEET WEIGHT SCALE

PRISM

GLASS K 108, GOST 3514-76

MATERIAL OPTO ELECTRONICS FACTORY  
DEBRUIN



ALL 7.200.068

DESIGNATION	L, MM (L)		MCCG WEIGHT	
	NOMINAL	LIMIT DEVIATION	NOMINAL	LIMIT DEVIATION
AL17.200.068	76	-1.5	0.65	-1.0
	99	-1.0	0.85	-1.0

ALL TRADE MARKS  
DATE of issue 02/06/77  
Sign