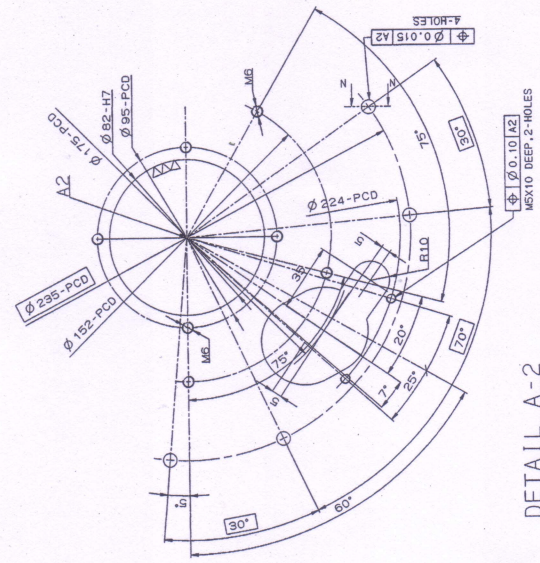
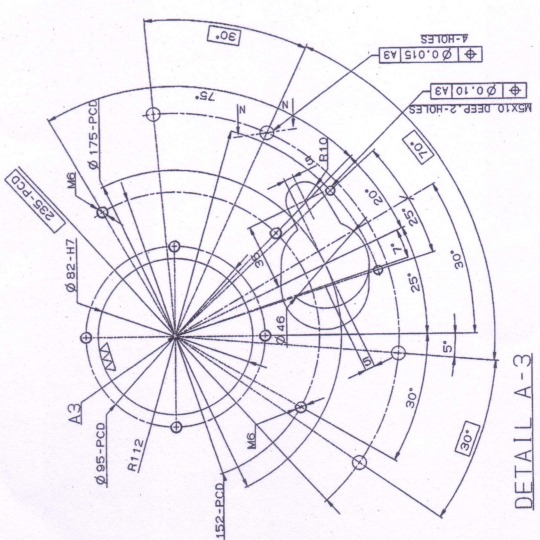


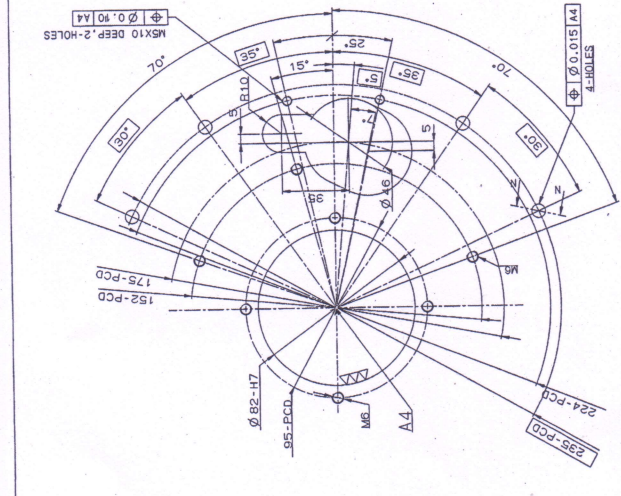
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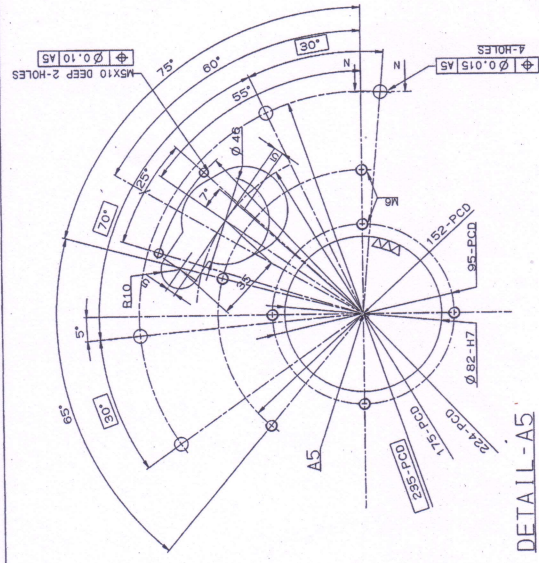
DETAIL-A2



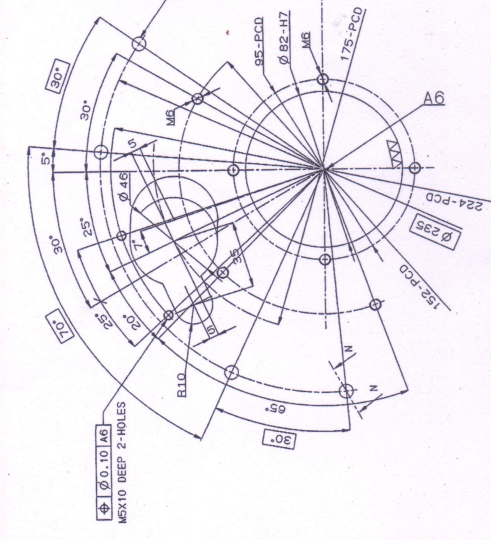
DETAIL-A3



DETAIL-A4



DETAIL-A5



DETAIL-A6

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<p>NOTE: DIMENSIONS SHOWN IN PARENTHESES ARE DIMENSIONS OF THESE DIMENSIONS ARE GOVERNED BY POSITIONAL TOLERANCE OF ASSOCIATED FEATURE PARAMETERS</p> <p>LINEAR DIMENSIONS</p> <table border="1"> <tr> <th>FEATURE</th> <th>TOLERANCE</th> </tr> <tr> <td>Ø 40-H7</td> <td>+0.025</td> </tr> <tr> <td>Ø 135-H7</td> <td>+0.040</td> </tr> <tr> <td>Ø 125-H7</td> <td>+0.040</td> </tr> <tr> <td>Ø 110-H7</td> <td>0</td> </tr> <tr> <td>Ø 82-H7</td> <td>+0.020</td> </tr> <tr> <td>Ø 8-H8</td> <td>+0.020</td> </tr> <tr> <td>Ø 82-H7</td> <td>+0.025</td> </tr> <tr> <td>Ø 20-H7</td> <td>0</td> </tr> </table> <p>ANGULAR DIMENSIONS</p> <table border="1"> <tr> <th>ANGLE</th> <th>TOLERANCE</th> </tr> <tr> <td>5°</td> <td>±0.10</td> </tr> <tr> <td>25°</td> <td>±0.10</td> </tr> <tr> <td>30°</td> <td>±0.10</td> </tr> <tr> <td>35°</td> <td>±0.10</td> </tr> <tr> <td>40°</td> <td>±0.10</td> </tr> <tr> <td>45°</td> <td>±0.10</td> </tr> <tr> <td>50°</td> <td>±0.10</td> </tr> <tr> <td>55°</td> <td>±0.10</td> </tr> <tr> <td>60°</td> <td>±0.10</td> </tr> <tr> <td>65°</td> <td>±0.10</td> </tr> <tr> <td>70°</td> <td>±0.10</td> </tr> <tr> <td>75°</td> <td>±0.10</td> </tr> <tr> <td>80°</td> <td>±0.10</td> </tr> <tr> <td>85°</td> <td>±0.10</td> </tr> <tr> <td>90°</td> <td>±0.10</td> </tr> <tr> <td>95°</td> <td>±0.10</td> </tr> <tr> <td>100°</td> <td>±0.10</td> </tr> <tr> <td>105°</td> <td>±0.10</td> </tr> <tr> <td>110°</td> <td>±0.10</td> </tr> <tr> <td>115°</td> <td>±0.10</td> </tr> <tr> <td>120°</td> <td>±0.10</td> </tr> <tr> <td>125°</td> <td>±0.10</td> </tr> <tr> <td>130°</td> <td>±0.10</td> </tr> <tr> <td>135°</td> <td>±0.10</td> </tr> <tr> <td>140°</td> <td>±0.10</td> </tr> <tr> <td>145°</td> <td>±0.10</td> </tr> <tr> <td>150°</td> <td>±0.10</td> </tr> <tr> <td>155°</td> <td>±0.10</td> </tr> <tr> <td>160°</td> <td>±0.10</td> </tr> <tr> <td>165°</td> <td>±0.10</td> </tr> <tr> <td>170°</td> <td>±0.10</td> </tr> <tr> <td>175°</td> <td>±0.10</td> </tr> <tr> <td>180°</td> <td>±0.10</td> </tr> <tr> <td>185°</td> <td>±0.10</td> </tr> <tr> <td>190°</td> <td>±0.10</td> </tr> <tr> <td>195°</td> <td>±0.10</td> </tr> <tr> <td>200°</td> <td>±0.10</td> </tr> <tr> <td>205°</td> <td>±0.10</td> </tr> <tr> <td>210°</td> <td>±0.10</td> </tr> <tr> <td>215°</td> <td>±0.10</td> </tr> <tr> <td>220°</td> <td>±0.10</td> </tr> <tr> <td>225°</td> <td>±0.10</td> </tr> <tr> <td>230°</td> <td>±0.10</td> </tr> <tr> <td>235°</td> <td>±0.10</td> </tr> <tr> <td>240°</td> <td>±0.10</td> </tr> <tr> <td>245°</td> <td>±0.10</td> </tr> <tr> <td>250°</td> <td>±0.10</td> </tr> <tr> <td>255°</td> <td>±0.10</td> </tr> <tr> <td>260°</td> <td>±0.10</td> </tr> <tr> <td>265°</td> <td>±0.10</td> </tr> <tr> <td>270°</td> <td>±0.10</td> </tr> <tr> <td>275°</td> <td>±0.10</td> </tr> <tr> <td>280°</td> <td>±0.10</td> </tr> <tr> <td>285°</td> <td>±0.10</td> </tr> <tr> <td>290°</td> <td>±0.10</td> </tr> <tr> <td>295°</td> <td>±0.10</td> </tr> <tr> <td>300°</td> <td>±0.10</td> </tr> <tr> <td>305°</td> <td>±0.10</td> </tr> <tr> <td>310°</td> <td>±0.10</td> </tr> <tr> <td>315°</td> <td>±0.10</td> </tr> <tr> <td>320°</td> <td>±0.10</td> </tr> <tr> <td>325°</td> <td>±0.10</td> </tr> <tr> <td>330°</td> <td>±0.10</td> </tr> <tr> <td>335°</td> <td>±0.10</td> </tr> <tr> <td>340°</td> <td>±0.10</td> </tr> <tr> <td>345°</td> <td>±0.10</td> </tr> <tr> <td>350°</td> <td>±0.10</td> </tr> <tr> <td>355°</td> <td>±0.10</td> </tr> <tr> <td>360°</td> <td>±0.10</td> </tr> </table> <p>VALUE IN "mm"</p> <p>FRAME PEDESTAL ASSEMBLY CASE GAUGING M/C.C.L.S. 56mm.</p> <p>SCALE: DRAWN BY: [Signature] CHECKED BY: [Signature] APPROVED BY: [Signature]</p> <p>DATE: 11/1/20</p> <p>INDIAN... 1100-11 M/SK-207 (SHEET 2/3)</p> <p>Machine Tool Prototype Factory Ambernath</p>							FEATURE	TOLERANCE	Ø 40-H7	+0.025	Ø 135-H7	+0.040	Ø 125-H7	+0.040	Ø 110-H7	0	Ø 82-H7	+0.020	Ø 8-H8	+0.020	Ø 82-H7	+0.025	Ø 20-H7	0	ANGLE	TOLERANCE	5°	±0.10	25°	±0.10	30°	±0.10	35°	±0.10	40°	±0.10	45°	±0.10	50°	±0.10	55°	±0.10	60°	±0.10	65°	±0.10	70°	±0.10	75°	±0.10	80°	±0.10	85°	±0.10	90°	±0.10	95°	±0.10	100°	±0.10	105°	±0.10	110°	±0.10	115°	±0.10	120°	±0.10	125°	±0.10	130°	±0.10	135°	±0.10	140°	±0.10	145°	±0.10	150°	±0.10	155°	±0.10	160°	±0.10	165°	±0.10	170°	±0.10	175°	±0.10	180°	±0.10	185°	±0.10	190°	±0.10	195°	±0.10	200°	±0.10	205°	±0.10	210°	±0.10	215°	±0.10	220°	±0.10	225°	±0.10	230°	±0.10	235°	±0.10	240°	±0.10	245°	±0.10	250°	±0.10	255°	±0.10	260°	±0.10	265°	±0.10	270°	±0.10	275°	±0.10	280°	±0.10	285°	±0.10	290°	±0.10	295°	±0.10	300°	±0.10	305°	±0.10	310°	±0.10	315°	±0.10	320°	±0.10	325°	±0.10	330°	±0.10	335°	±0.10	340°	±0.10	345°	±0.10	350°	±0.10	355°	±0.10	360°	±0.10
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