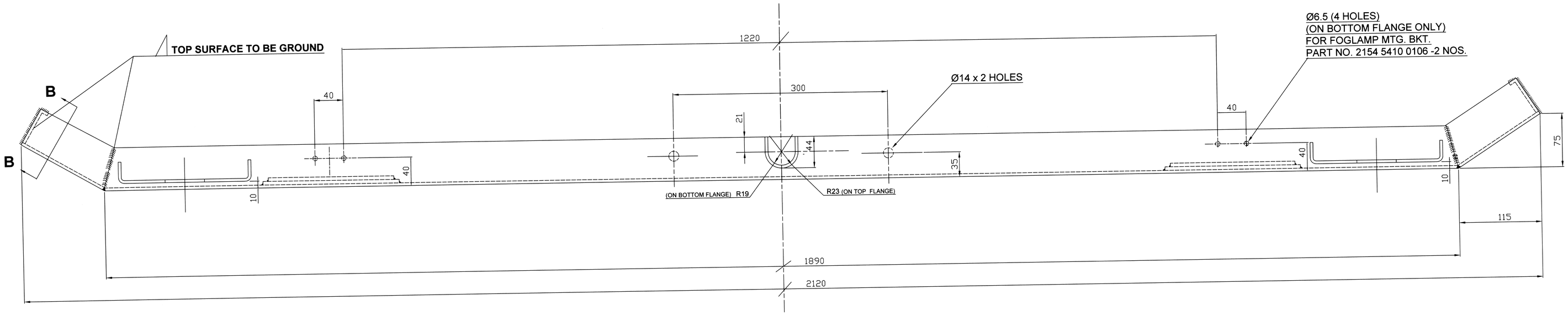
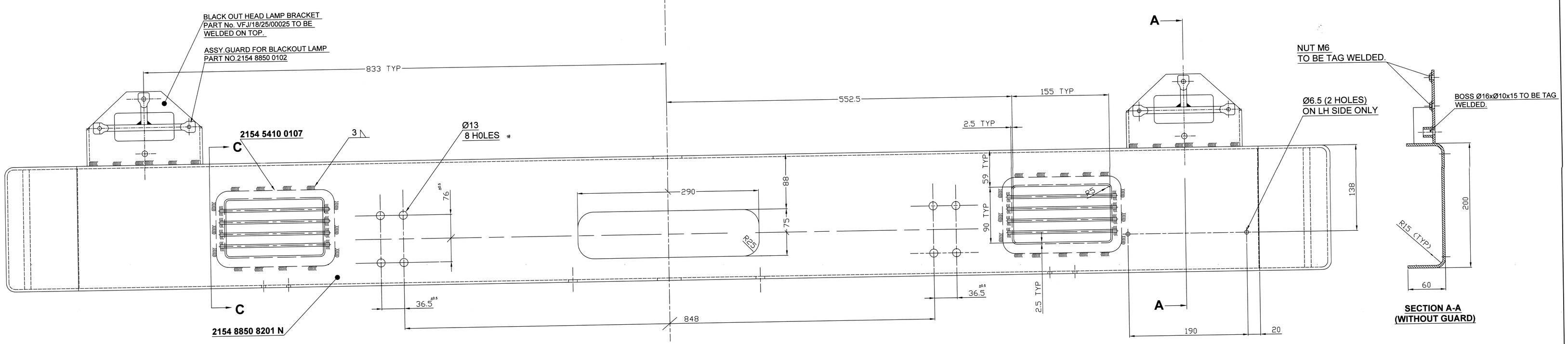
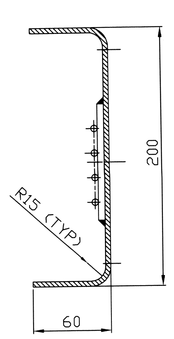
DRG. NO. 2154 8850 0101

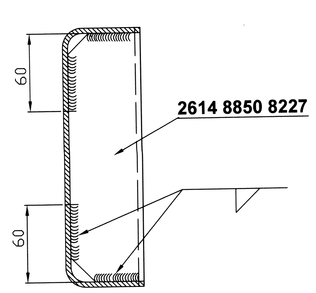
ALL DIMENSIONS ARE IN M.M.







SECTION C-C



SECTION B-B (TURNED)

SURFACE PROTECTION:-

1- FEBRICATED COMPONENT TO BE PHOSPHATED TO CLASS-C IS: 3618. AND APPLIED IMMEDIATELY RED OXIDE ZINC CHROMATE PRIMER IS: 2074.

2- FINISH PAINT TO BE APPLIED ACRALKED MATT. FINISH Q.D. PAINTS AS PER SS: 7335 A.

PART No.	DESCRIPTION	MATERIAL
2154 8850 8201 N	BUMPER	SHT. 4 THK. ST42 1079 SS: 4014A

PART NO.	DESCRIPTION	MATERIAL	NO. OFF	DRG. NO.		DIFFERENCE
					Date	Name	Approved
				Drawn	03-10-10	M. SAHA	
				Traced			
				Checked	03-10-10		
				JVM/TSS	03-10-10		
				Shop			

DRG. NO. 20003	DRG. MODIFIED & REDRAWN.	03-10-10		
INDEX	ALTERATION	DATE	JVM	D.O.

Unmachined
Rough
Smooth
Finish
C.Hard
Hardened
GR.

Description. **ASSY. BUMPER**

For. **TILT CAB**

Group. **LPTA 713 TC/32**

SCALE N.T.S.

Ref. Drg.

VEHICLE FACTORY JABALPUR

2154 8850 0101

V6

DRG NO