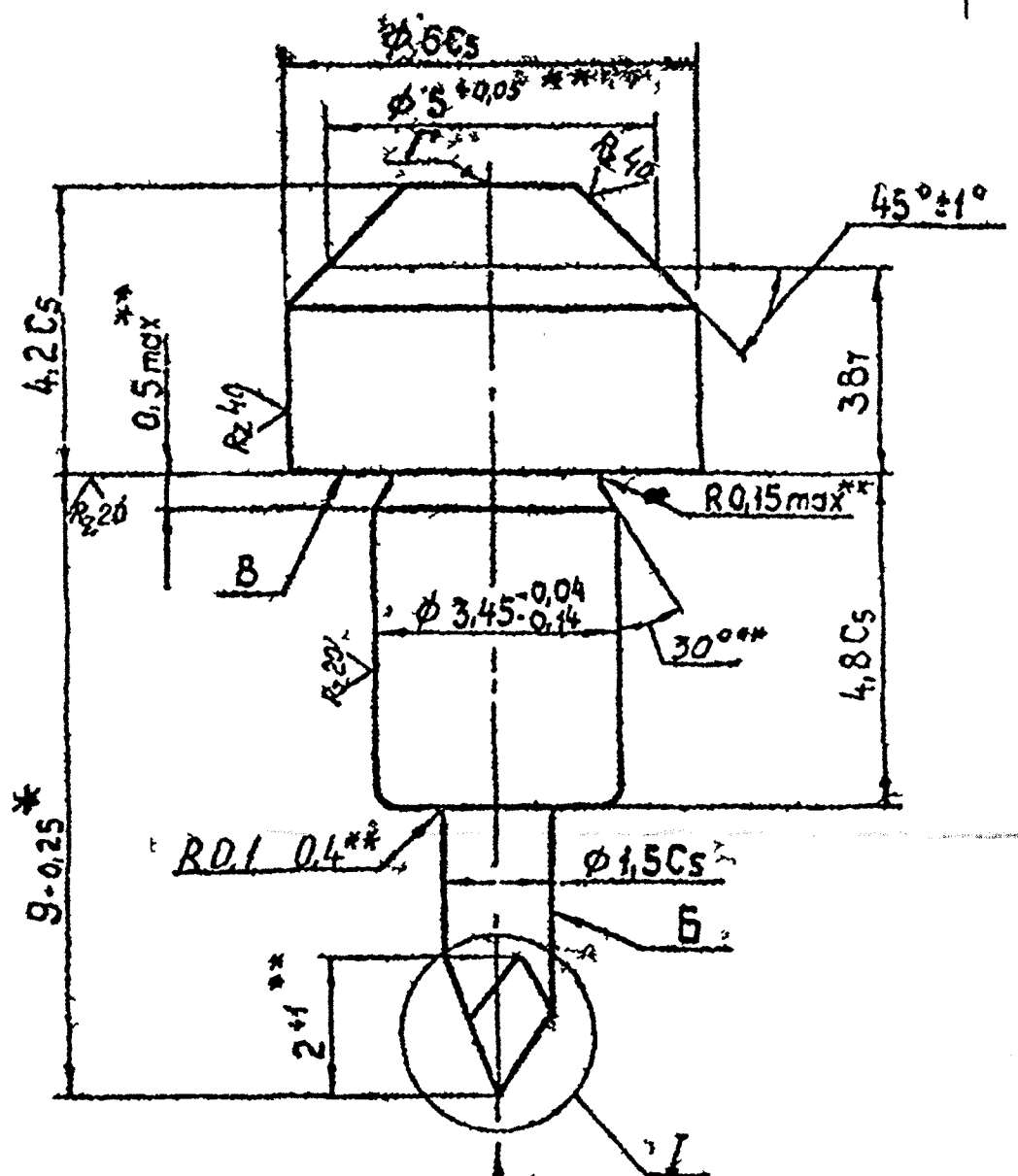


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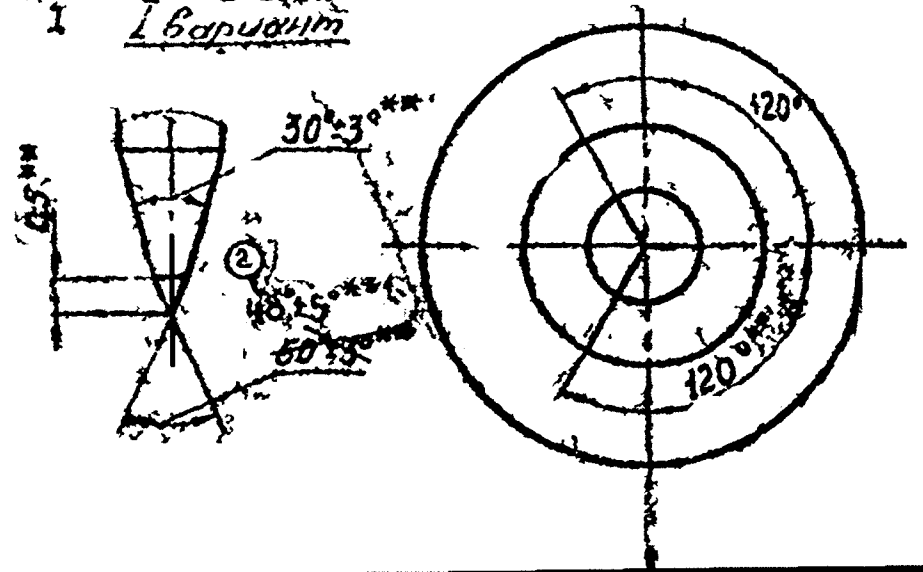
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View A Bud A

Section Version
1 1 Gopunim



- Alternative material is round bar $\pi 16T$ GOST 21488-76.
- *Dimension subjected to total checking.
- **Dimensions ensured by tool.
- The followings are not allowed :
 - Clamping the surface *B* while manufacturing the faces of firing pin;
 - Presence of tint on the faces of firing pin;
- Machine the surfaces of revolution once clamped only.
- Chemically passivated coating.
- The followings are allowed :
 - Presence of burrs on the faces of firing pin against the standart sample;
 - The blunting of firing pin-point upto 0.2 MM;
 - Dents on surface 'B' with a depth upto 0.02 MM as against standart sample;
 - Pit with a diameter upto 1 MM and with a depth of upto 0.03MM on surface *F*;
 - Coating with varnish *WA-7-4(1)* OST B 84-811-73;
 - Coating : Chemically passivated (varnish *WA-7-4(1)*; varnish *WA-7-4(1)* OST B 84-811-73.

The standart samples are established by manufacture and agreed with customer representative at manufacturing plant.
- Other requirements are as per OST B 84-294-81.
- IS: 733-1583 REAFFIRMED 2006 Gd 24345 IN WP CONDITION WITH MECH. PROPERTIES $R_m = 40 Kgf/mm^2$ (MIN) $R_p 0.2 = 28 Kgf/mm^2$ (min) $A5-10 \mu m$



05-01-2011	DGQA S.O. Sec. I Chap 10 para 40	Drg. scan, clean & edit without change & m/c replaced in supersession of existing dilapidated copy of same No.		
08-11-10	DC. 37271-A	INDIGENOUS MATL ADDED AS NOTE NO. 9		
24-9-87	DCI. 34241-A	DRG. PROV. SEALED		
DATE	AUTHORITY	REVISION	SIG. AHSP.	SIG. D.O.
APPROVED <i>[Signature]</i> FOR CQA(A)		3-0105875		
AHSP :- CQA(A) KIRKEE				
SAC/SH. DOC NO	SIGN	DATE	SHEET NO & GWS SCALE	
DRAWN			10A SHEETS	
EDT/CHKD			ORDNANCE FACTORY PROJECT HYDERABAD	
F/M, DC				
DIV. CFFR				
NAME	SIGN	DATE	Wire $\pi 16T$ GOST 1-92005-83	