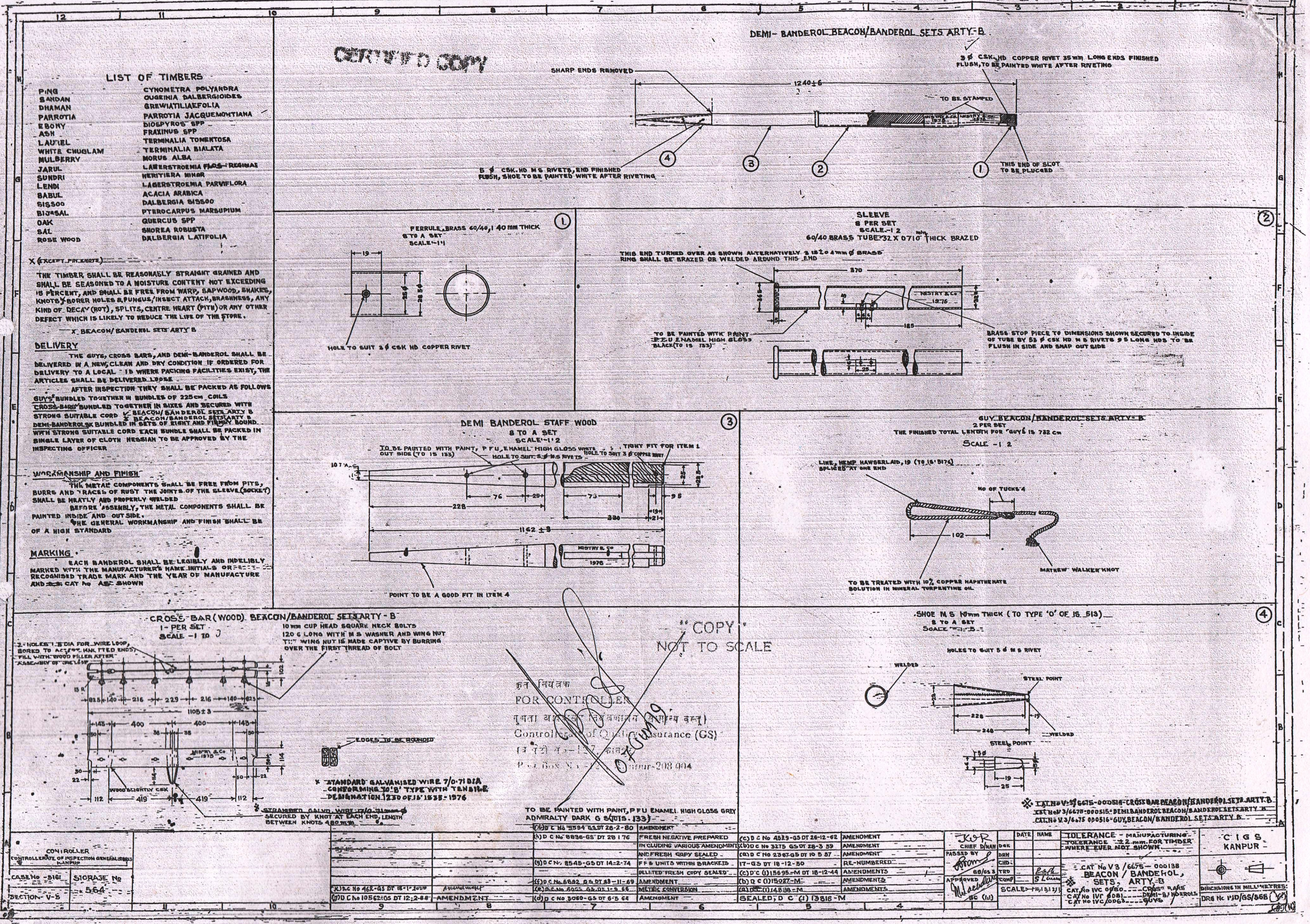

CERTIFIED COPY
DEMI- BANDEROL BEACON/BANDEROL SETS ARTY-B
3 Ø CSK. HD COPPER RIVET 35 mm LONG ENDS FINISHED FLUSH, TO BE PAINTED WHITE AFTER RIVETING
SHARP ENDS REMOVED
1240 ± 6
TO BE STAMPED
5 Ø CSK. HD M S RIVETS, END FINISHED FLUSH, SHOE TO BE PAINTED WHITE AFTER RIVETING
THIS END OF SLOT TO BE PLUGGED
LIST OF TIMBERS
PING — CYNOMETRA POLYANDRA
SANDAN — OUGEINIA DALBERGIOIDES
DHAMAN — GREWIATILIAEFOLIA
PARROTIA — PARROTIA JACQUEMONTIANA
EBONY — DIOSPYROS SPP
ASH — FRAXINUS SPP
LAUREL — TERMINALIA TOMENTOSA
WHITE CHUGLAM — TERMINALIA BIALATA
MULBERRY — MORUS ALBA
JARUL — LAGERSTROEMIA FLOS-REGINAE
SUNDRI — HERITIERA MINOR
LENDI — LAGERSTROEMIA PARVIFLORA
BABUL — ACACIA ARABICA
SISSOO — DALBERGIA SISSOO
BIJASAL — PTEROCARPUS MARSUPIUM
OAK — QUERCUS SPP
SAL — SHOREA ROBUSTA
ROSE WOOD — DALBERGIA LATIFOLIA
X (EXCEPT PIN KNOTS)
THE TIMBER SHALL BE REASONABLY STRAIGHT GRAINED AND SHALL BE SEASONED TO A MOISTURE CONTENT NOT EXCEEDING 15 PERCENT, AND SHALL BE FREE FROM WARP, SAPWOOD, SHAKES, KNOTS X BORER HOLES & FUNGUS/INSECT ATTACK, BRASHNESS, ANY KIND OF DECAY (ROT), SPLITS, CENTRE HEART (PITH) OR ANY OTHER DEFECT WHICH IS LIKELY TO REDUCE THE LIFE OF THE STORE.
X BEACON/ BANDEROL SETS ARTY B
DELIVERY
THE GUYS, CROSS BARS, AND DEMI-BANDEROL SHALL BE DELIVERED IN A NEW, CLEAN AND DRY CONDITION IF ORDERED FOR DELIVERY TO A LOCAL ID WHERE PACKING FACILITIES EXIST, THE ARTICLES SHALL BE DELIVERED LOOSE
AFTER INSPECTION THEY SHALL BE PACKED AS FOLLOWS
GUYS BUNDLED TOGETHER IN BUNDLES OF 225 cm COILS
CROSS-BARS BUNDLED TOGETHER IN SIXES AND SECURED WITH STRONG SUITABLE CORD
BEACON/ BANDEROL SETS ARTY B
BEACON/BANDEROL SETS ARTY B
DEMI-BANDEROLS BUNDLED IN SETS OF EIGHT AND FIRMLY BOUND WITH STRONG SUITABLE CORD EACH BUNDLE SHALL BE PACKED IN SINGLE LAYER OF CLOTH HESSIAN TO BE APPROVED BY THE INSPECTING OFFICER
WORKMANSHIP AND FINISH
THE METAL COMPONENTS SHALL BE FREE FROM PITS, BURRS AND TRACES OF RUST THE JOINTS OF THE SLEEVE (SOCKET) SHALL BE NEATLY AND PROPERLY WELDED
BEFORE ASSEMBLY, THE METAL COMPONENTS SHALL BE PAINTED INSIDE AND OUT SIDE.
THE GENERAL WORKMANSHIP AND FINISH SHALL BE OF A HIGH STANDARD
MARKING
EACH BANDEROL SHALL BE LEGIBLY AND INDELIBLY MARKED WITH THE MANUFACTURER'S NAME INITIALS OR RECOGNISED TRADE MARK AND THE YEAR OF MANUFACTURE AND CAT No AS SHOWN
FERRULE BRASS 60/40, 1 40 MM THICK
8 TO A SET
SCALE - 1:1
HOLE TO SUIT 3 Ø CSK HD COPPER RIVET
SLEEVE
8 PER SET
SCALE - 1:2
60/40 BRASS TUBE 32 X 0710 mm THICK BRAZED
THIS END TURNED OVER AS SHOWN ALTERNATIVELY 3 15 ± 0.4 mm Ø BRASS RING SHALL BE BRAZED OR WELDED AROUND THIS END
TO BE PAINTED WITH PAINT P F U ENAMEL HIGH GLOSS BLACK (TO IS 133)
BRASS STOP PIECE TO DIMENSIONS SHOWN SECURED TO INSIDE OF TUBE BY 3.5 Ø CSK HD M S RIVETS 9.5 LONG HDS TO BE FLUSH IN SIDE AND SNAP OUT SIDE
DEMI BANDEROL STAFF WOOD
8 TO A SET
SCALE - 1:2
TO BE PAINTED WITH PAINT, P F U ENAMEL HIGH GLOSS WHITE OUT SIDE (TO IS 133)
TIGHT FIT FOR ITEM 1
1152 ± 3
POINT TO BE A GOOD FIT IN ITEM 4
GUY BEACON/BANDEROL SETS ARTY-B
2 PER SET
THE FINISHED TOTAL LENGTH FOR GUYS IS 732 cm
SCALE - 1:2
LINE, HEMP HAWSERLAID, 19 (TO IS 5174) SPLICED AT ONE END
NO OF TUCKS 4
TO BE TREATED WITH 10% COPPER NAPHTHENATE SOLUTION IN MINERAL TURPENTINE OIL
MATHEW WALKER KNOT
CROSS BAR (WOOD) BEACON/BANDEROL SETS ARTY - B
1 - PER SET
SCALE - 1:10
10 mm CUP HEAD SQUARE NECK BOLTS 120 G LONG WITH M S WASHER AND WING NUT THE WING NUT IS MADE CAPTIVE BY BURRING OVER THE FIRST THREAD OF BOLT
EDGES TO BE ROUNDED
STANDARD GALVANISED WIRE 7/0.71 DIA CONFORMING TO 'B' TYPE WITH TENSILE DESIGNATION 220 OF IS 1835-1976
SECURED BY KNOT AT EACH END, LENGTH BETWEEN KNOTS 480 mm
TO BE PAINTED WITH PAINT, P F U ENAMEL HIGH GLOSS GREY ADMIRALTY DARK G S QUIS 133
"COPY
NOT TO SCALE
FOR CONTROLLER
Controllerate of Quality Assurance (GS)
SHOE M S 10 mm THICK (TO TYPE 'O' OF IS 513)
8 TO A SET
HOLES TO SUIT 5 Ø M S RIVET
WELDED
STEEL POINT
CAT No V 3/6675-000514-CROSS BAR BEACON/BANDEROL SETS ARTY B
CAT No V 3/6675-000515-DEMI BANDEROL BEACON/BANDEROL SETS ARTY B
CAT No V 3/6675 000516-GUY, BEACON/BANDEROL SETS ARTY B
CONTROLLER
CONTROLLERATE OF INSPECTION GENERAL STORES KANPUR
CASE No 5161
STORAGE No 564
SECTION V-5
FRESH NEGATIVE PREPARED
INCLUDING VARIOUS AMENDMENT AND FRESH COPY SEALED
F P S UNITS WITH BRACKETS
DELETED FRESH COPY SEALED
AMENDMENT
METRIC CONVERSION
RE-NUMBERED
AMENDMENTS
SEALED; D C (I) 13518-M
CHIEF D/MAN
PASSED BY
APPROVED
DATE
NAME
DRN
CHD
TRD
COMP
SCALE 1:10, 1:5, 1:2, 1:1
TOLERANCE - MANUFACTURING TOLERANCE ± 2 mm FOR TIMBER WHERE EVER NOT SHOWN
CAT No V3/6675-000138
BEACON / BANDEROL, SETS, ARTY-B
CAT No IVC 0080 ---- CROSS BARS
CAT No IVC 0081 ---- DEMI-BANDEROLS
CAT No IVC 0063 ---- GUYS
C I G S
KANPUR
DIMENSIONS IN MILLIMETRES
DRG No PJD/GS/568