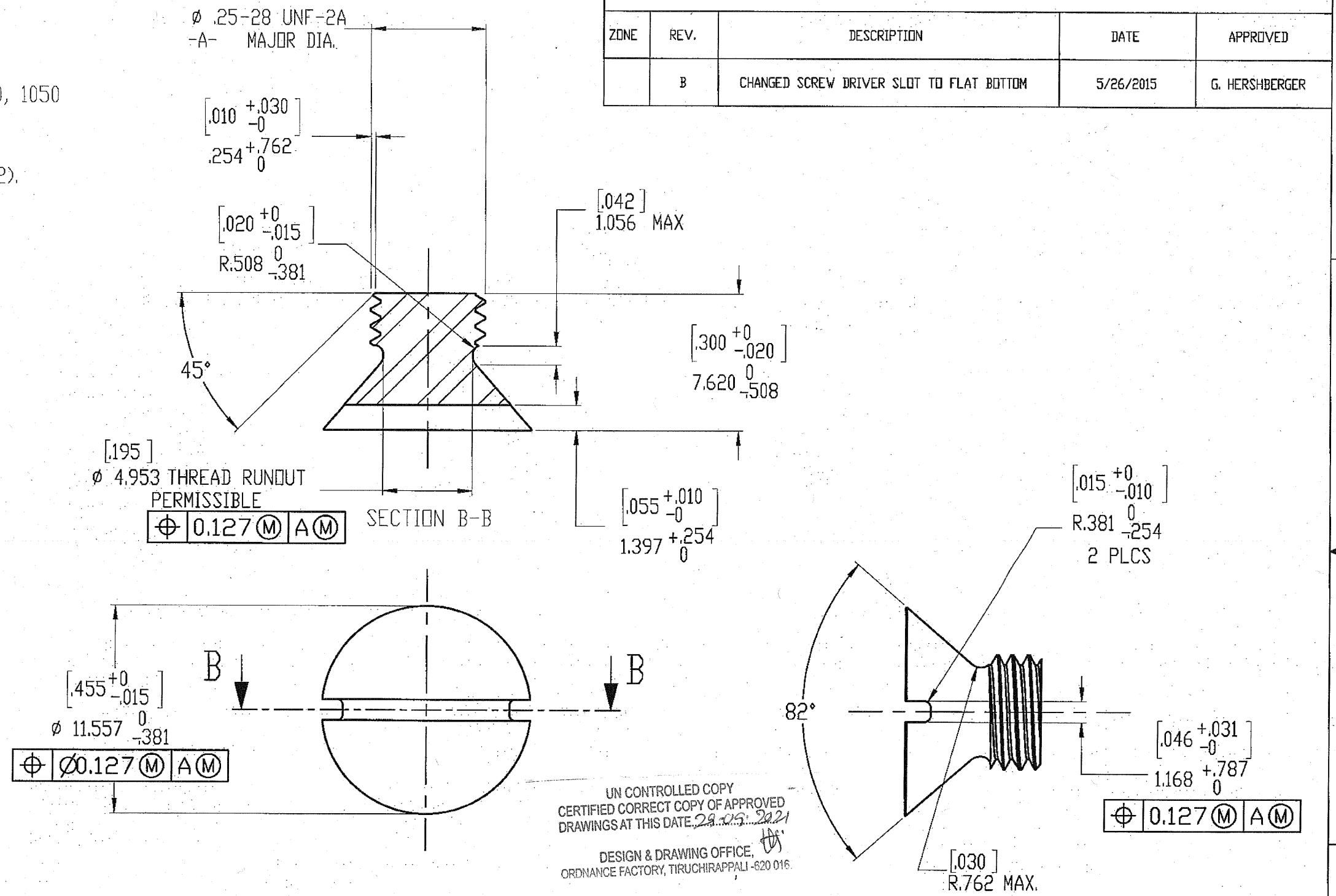


07-1039

NOTES:

1. FINISH \checkmark ALL OVER.
2. BREAK EDGES $0.076 + 0.305$ UNLESS OTHERWISE SPECIFIED.
3. MATERIAL: STEEL, ASTM A108, 1045, 1040, 1050 OR ASTM A331 OR A322, 4140, 4340.
4. HEAT TREATMENT: HEAT AT 838 ± 10 860°C . OIL QUENCH. TEMPER 1 HOUR MIN. TO HARDNESS SPECIFIED (RH C26-32).
5. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
6. IF THREAD IS FORMED BY ROLLING, THE CHAMFER SHALL BE ON THE BLANK, RESULTANT ROUNDED EDGE AFTER THREADING SHALL BE ACCEPTABLE. SLIGHT CUPPING ALLOWED PROVIDED LENGTH IS MAINTAINED.
7. ASME Y14.5M-1994 APPLIES.

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	B	CHANGED SCREW DRIVER SLOT TO FLAT BOTTOM	5/26/2015	G. HERSHBERGER



UN CONTROLLED COPY
 CERTIFIED CORRECT COPY OF APPROVED
 DRAWINGS AT THIS DATE: 28 AUG 2021
 DESIGN & DRAWING OFFICE,
 ORDNANCE FACTORY, TIRUCHIRAPPALI - 620 016.

APPROVED BY: [Signature]
 Provisionally Approved
 24 AUG 2021
 [Signature]
 Per Grade (AM)

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	INTERPRET GEOMETRIC TOLERANCING PER:	DRAWN: [] CHECKED: [] ENG APPR: [] MFG APPR: []	
	MATERIAL:	COMMENTS:	
	FINISH:	DO NOT SCALE DRAWING	
SIZE: B SCALE: 4:1 WEIGHT:	5153191	REV: B SHEET 1 OF 1	