OFB

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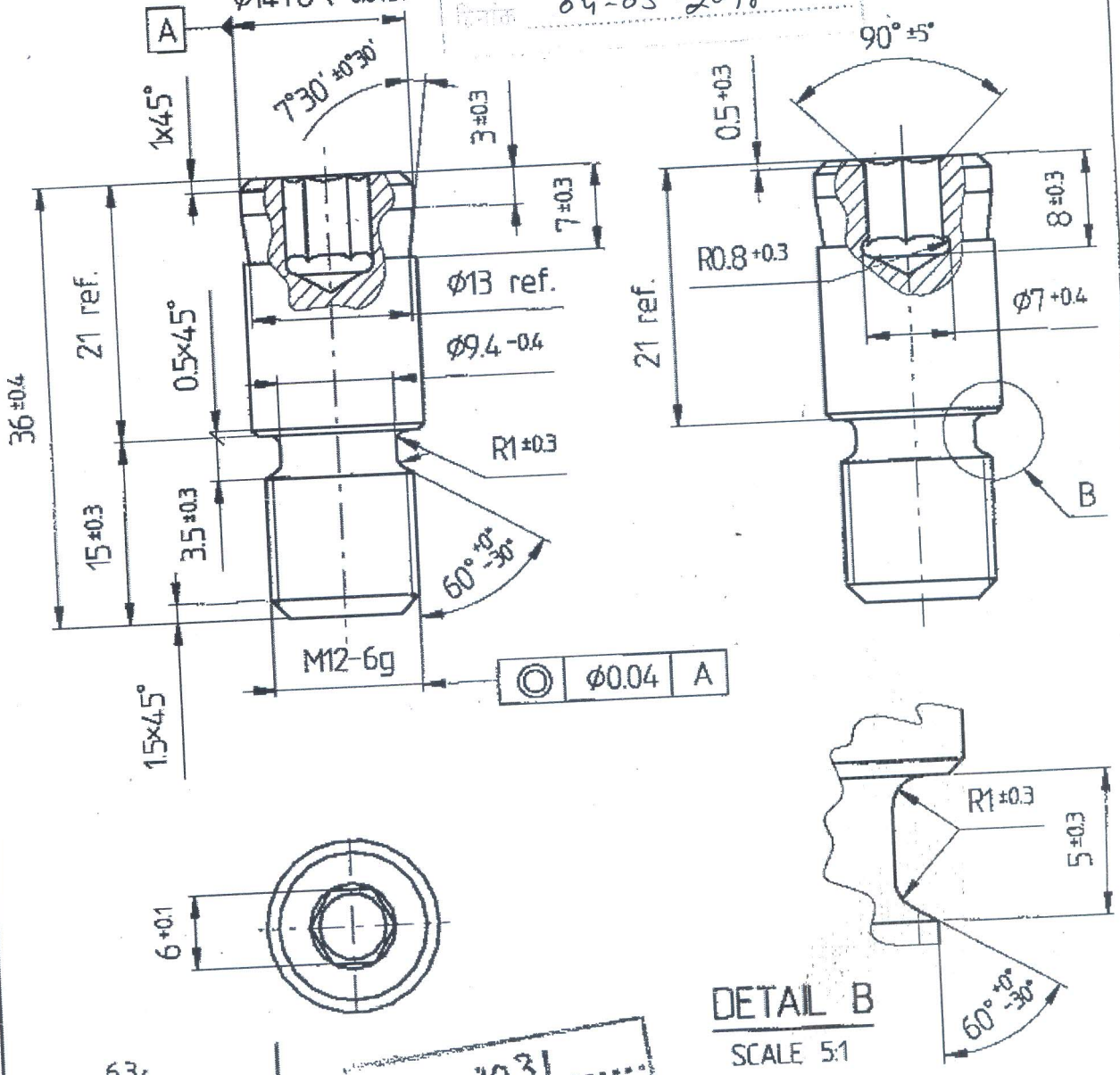
DATE:	
01.01.2007	ALTERNATE/ INDIGENOUS MATERIAL SPCN: BS:970 Pt-I: 83 GDE 709 M40 heat treated to "W" condition. A separate test bar shall be heat treated to achieve the hardness 38-42 HRC. (REF: CQA(W) JABALPUR LNo. 3B2402/CQAW/011 DL 12 JULY 2005)

53

JWM/CDD

केवल निविदा हेतु
संदर्भ: मॉप पत्र सं0 380292
दिनांक 04-05-2018



DETAIL B
SCALE 5:1
ALTERNATIVE

6.3

MACHINING INSTRUCTIONS

UNSPECIFIED TOLERANCES FOR DIMENSIONS AND ANGLES
DIMENSIONS
ANGLES

I.D. No. 2031
Location 01/04/02

UPDATED

PART NO. SHARANG 130/155MM_UG_OFB_SLB

Sh: 1
of: 1

HEAT TREATMENT 38 - 42 HRC

FINISH PHOSPHATE COATING ACCORDING TO DOD-P-16232 TYPE M CL. 2

MATERIAL L=42 Round 18 DIN 668-42CrMo4

ASSEMBLY 176-2000

SCALE 2:1 (5:1)

SIZE A4

NAME SCREW, LIMITING BREECH BLOCK

PREPD	
CHD	
JWM/DO	
APPROVED	
DO/DO	DIR/ODC

ORDNANCE DEVELOPMENT CENTRE, OFB, KANPUR

PART NO. 161-655

DRAWING SEALED
DO CQA(W)
18909-W.
DL 04-05-2005
CQA (W), JABALPUR