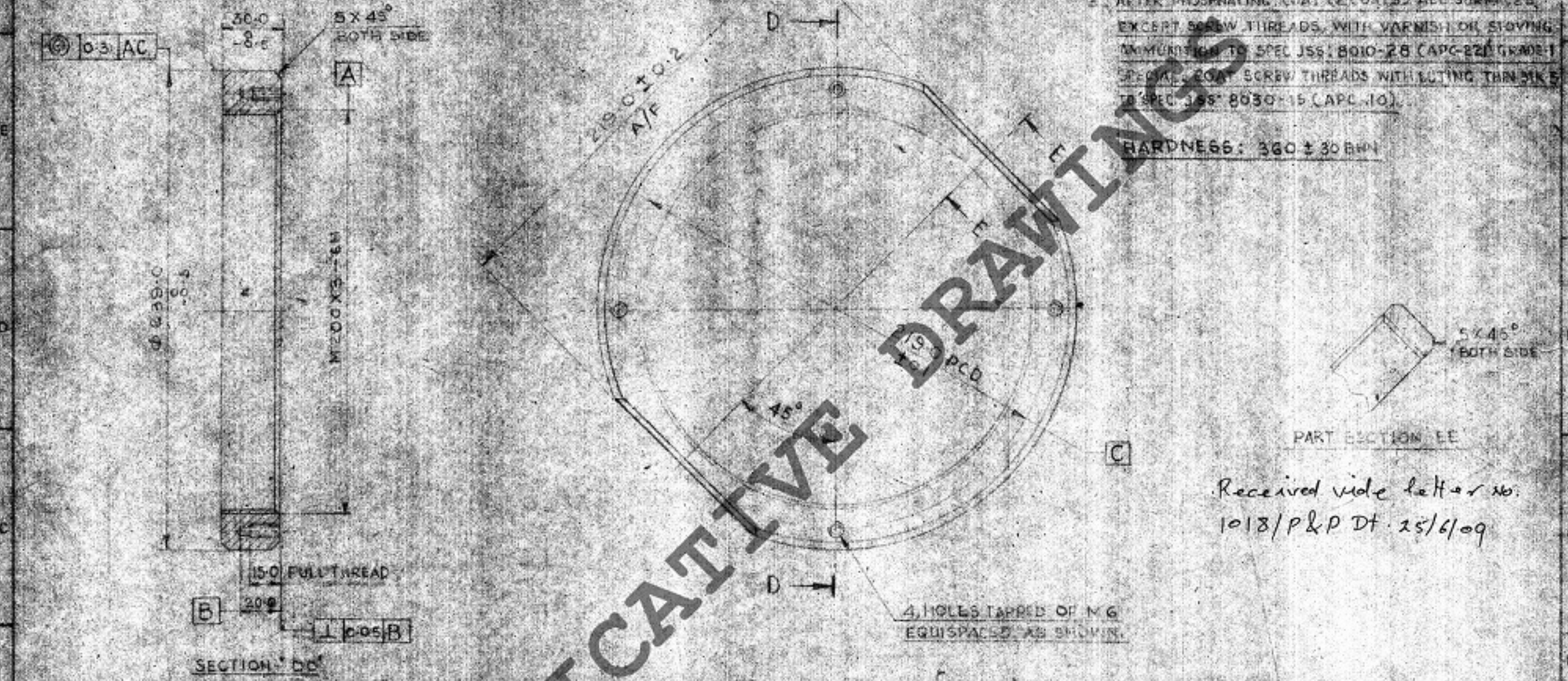


DRAWING CONVENTIONS CONFORM TO IS : 696	
DIMNS ARE IN mm UNLESS OTHERWISE STATED	
GEN. TOL. MEDIUM CLASS TO IS : 2102	
DRG No.	ARDE 2122
DET No. 9	SHTS
PART No.	



- NOTES:—
1. ALL SHARP EDGES AND BURRS ARE TO BE REMOVED.
 2. SCREW THREADS TO CONFORM TO SPEC IS : 4216.
 3. AFTER PHOSPHATING COAT (2 COATS) ALL SURFACES EXCEPT SCREW THREADS WITH VARNISH OR STOVING ENAMEL TO SPEC ISS : 8010-28 (APC-22) GRADE-1 SPECIAL COAT SCREW THREADS WITH LUTING THROUGH TO SPEC ISS : 8030-15 (APC-10).

HARDNESS : 360 ± 30 BHN

Received vide letter no. 1018/P&P Dt. 25/6/09

DRN	CD	CHD	PASSED	TRD.	COMP.	ASSY DRG. ARDE 2122, 1
APPROVED				SCALE 1:2	EST MASS	DESIGN AUTHORITY
				GUAGE SCHD	DATE : 3.4.85	ARDE PUNE - 411021
				MATL STEEL TO IS : 5572-40 (11) G. C. 4 Mo S		
				OR STEEL TO IS : 570, P. 1. 1285, B17 W. 40		
				PROTECTIVE FINISH : PHOSPHATE COAT TO IS : 8618 CLASS B		

R. NO. DATE: AUTHORITY		BRIEF RECORD		ZONE	CD	GO	DRG No.	ARDE 2122	
DRG SEALED (Signature)							DET. No. 9	SHTS	SHT No.
							PART No.		
							D. S. CAT. No.		
							A.H.S.P.		

Note:-These Drawings are only for reference. Actual drawings may be different and shall be issued at the time of procurement.

RING NUT

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