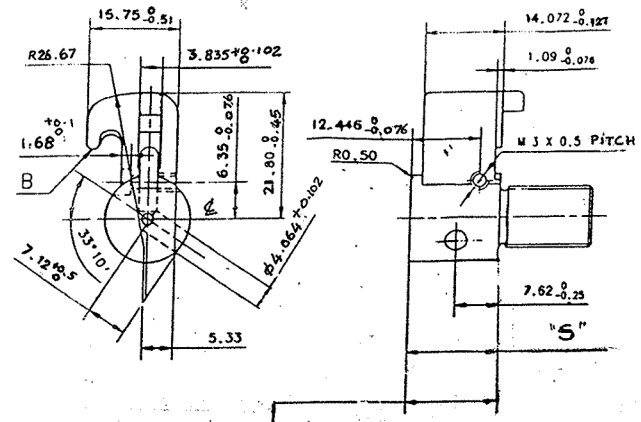
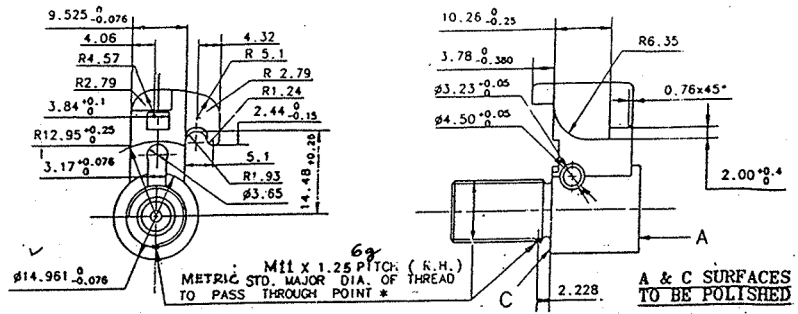
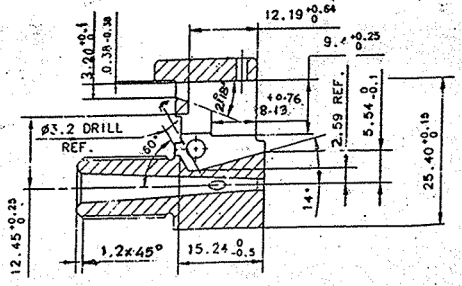
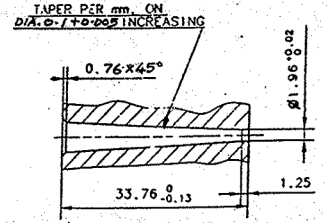
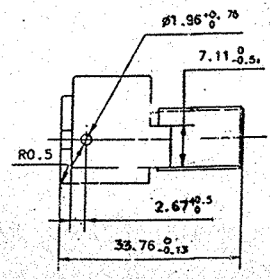


DRG. NO. TEND-2045



FIVE SIZES OF HEAD BREECH BOLT

SIZE 'S'	DIMENSION
S1	16.13 ^{+0.075}
S2	16.18 ^{+0.075}
S3	16.23 ^{+0.075}
S4	16.28 ^{+0.075}
S5	16.33 ^{+0.075}



MATL: STEEL B.S.970 Pt.1:1983 GR.655 M-13
 OR IS: 4432 1988 DESIGNATION
 13 Ni - 13 Cr 3 "C"

DIMENSIONS ARE IN mm.
 IMPORTANT DIMENSIONS MARKED THUS @
 INFORMATION MARKED THUS † TO BE MARKED ON
 UNTOLERATED DIMNS. AS PER IS: 2102 (MED)
 MARK DRAWING No.

ITEM NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
	SUB: HEAD BREECH BOLT. FOR: (WITHOUT HT. & CHROMIUM PLATING) OF: 0.315" SPORTING RIFLE				SCALE: NTS
	DES. REF NO: 29P0018*				STORE DRG NO
	DRG. NO: TEND-2045				OPERATION NO
	SIGNATURE & DATE <i>[Signature]</i>				
	DRAWN				
	CHECKED				
	TRACED				
	TRACING CHECKED				
	IC DESIGN & DRG. OFFICE <i>[Signature]</i>				
	APPROVED ON: 12-6-08				
	DIVISIONAL OFFICER				
					SHEETS: 1 SHEET NO

DRG. PREPARED AS PER JI. GM/9 ON 18.6.08.
 (WITHOUT HT. & CHROMIUM PLATING)