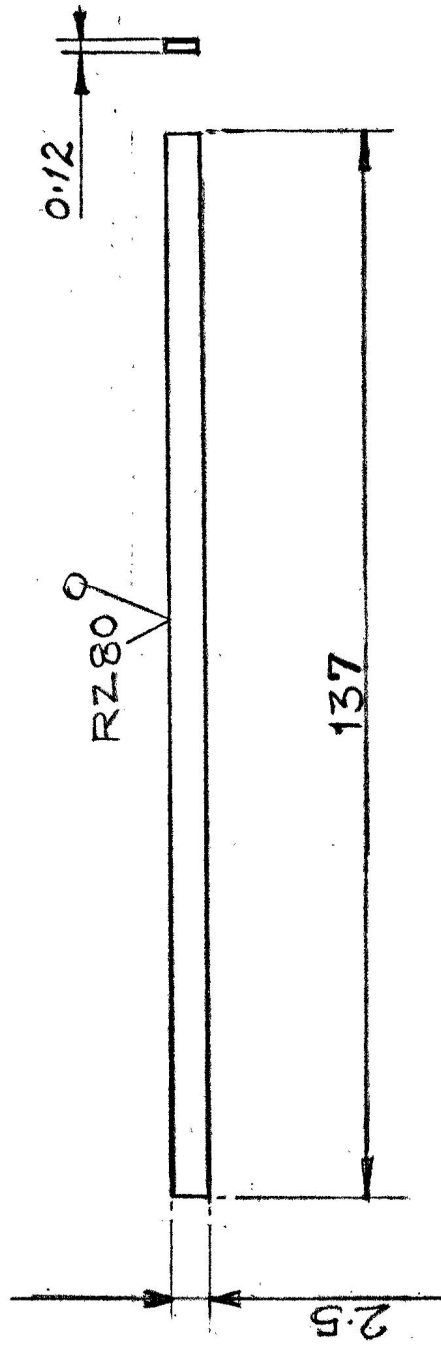


GLASS SAFETY WITH ELECTRICAL HEATER. SE-15

IIE

DRG.No
AU.7.755.102



ORDNANCE FACTORY, DEHRADUN

1-HEAT TREATMENT-VACUUM ANNEALING.CHECK DEGREE OF ANNEALING ON SPECIMAN WITH DIMENSION 20X60MM. FOR 2 PIECES FROM EACH BATCH AS PER GOST 1173-77

2-DEFORMATIONS AND BURRS ARE NOT ALLOWED.

3-PICKLE.MINIMUM THICKNESS AFTER PICKLING SHOULD BE 0.09 MM.

4 LOCAL DARK AND LIGHT IRIDESCENCE ARE NOT ALLOWED.

5 REMAINING TECHNICAL REQUIREMENTS ARE AS PER GOST 3-4343-79

MATL. - BAND ДИРНТО.2 НД М1 GOST 1173 - 77

ALT.EQUIVT.MATL. - IS: 1897-2008 (GRADE Cu - ETP OR Cu-FRHC)
AS PER IS: 191-07 FOR CHEMICAL

DIMENSIONS ARE IN M/M.
IMPORTANT DIMENSIONS MARKED THUS ⊗
INFORMATION MARKED THUS † TO BE MARKED ON

DR- SK Top	MATL.	DATE-15.4.99	SCALE - 1:1
TR-	AS ABOVE	TREAT.	AS ABOVE
CH- <i>Almit</i>	SHEETS - 1	SHT. No.-1	
D.A.No.-07/2017, DT.-21/02/2017	DRAWING No.-		
AMENDMENTS	MCT-1657/1		
OFD/DO/002	JWM/MIS		

APPROVED

cut
JWM/D. O.