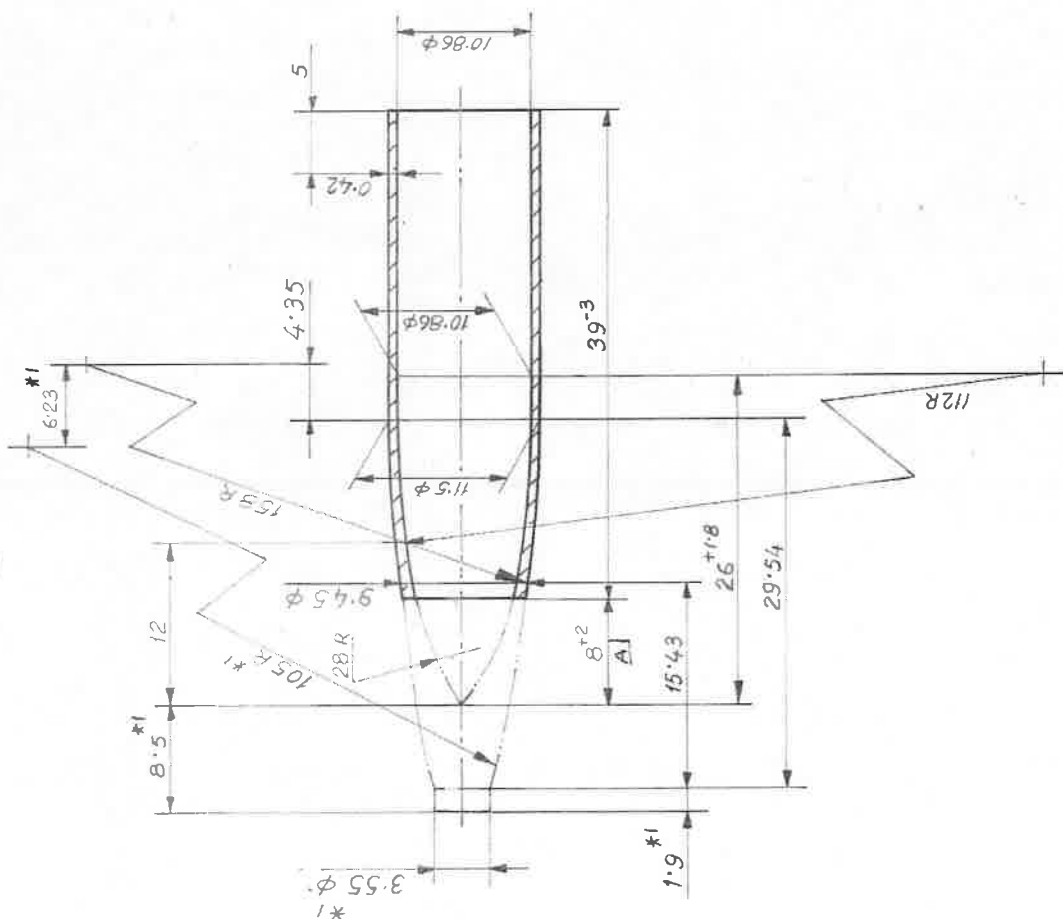


GENERAL TOLERANCES IN MM			SURFACE FINISH	
TOLERANCES	± 20	± 40	± 50	± 75
SIZE	UP TO 75	75 TO 300	300 TO 600	OVER 600
ROUGHNESS NO. SYMBOL IN MICRONS (μ)	~	> 80	▽	40 - 80
			▽	16 - 40
			▽	UP TO 16
			μ	0.001 M.M.



NOTES :-

- 1) MATERIAL :- LEAD C3 AS PER GOST 3778-77
- 2) ALTERNATE MATERIAL :- LEAD OF GRADES C1, C2 AS PER GOST 3778-77
- 3) DIFFERENCE OF WALL THICKNESS NOT TO EXCEED 0.1 m.m.
- 4) ADJUST MASS OF JACKET TO ENSURE REQUIRED MASS OF BULLET
- 5) DIMENSIONS GIVEN WITHOUT TOLERANCES AND DIMENSION 'A' TO BE ENSURED BY TOOL.
- 6) *1 DIMENSIONS FOR REFERENCE.

FOR GENERAL MANAGER

PROJECTION	ORDNANCE FACTORY
3RD ANGLE	VARANAGAN
LEAD JACKET FOR 12.7 M.M. AMMUNITION	
SHEETS...SHEET NO. DRG. NO.	
VET/PRD/003	

REF :- AS PER DRG. NO. :-
57-63-542,012 / 3-27634.

NOTE 9

1987	DATE	NAME
V/CDG	21/11/87	
CHD		
DRN	22/12/87	
SCALE:- N/L		
DIMENSIONS ARE IN M.M.		
NO. DATE. MTR	S6.	