

179100-9189

D.S.CAT. 5315-001521

DIMNS. ARE IN mm.

135 DIA ± 0.15 BEFORE
TO CARRY OUT THE SPLIT2
 ± 0.12

1.5 R

0.15 R (MAX.)

0.6 (100L)

3
 ± 0.6 146
 ± 0.3 2.985 DIA.
 ± 0.02 0.4 R
 ± 0.2 2.1
 ± 0.15 5.5 DIA
 ± 0.12 WELL
BROKEN3.35 DIA. ± 0.04
BEFORE TO CARRY
OUT THE SPLIT2.35
 ± 0.08 SURFACE FINISH:-
AS PER IS:3073 WHERE NOT SPECIFIED SHOULD BE W

10.05.2002	25359-SA	RECORD OF RECEIPT CANCELLED AND DRG SEALED AFRESH		CD	IM	DRN.	CHD.	TRD. <i>M. Ramesh</i>	COMP. <i>M. Ramesh</i>	AHSP CQA(SA) ICHAPUR
9-01-2001	24909-SA	PROFORMA CHANGED, SURFACE FINISH & DIMNS. AMENDED, NEG. RE-TRACED AND DRG. RE-SEALED AS A RECORD OF RECEIPT.	A/4, B/2	CD	IM	SCALE :- 1:1, 3:1		EST. MASS.		ASSY. 1005 - 006566 & 1005 - 006560
		PREVIOUS D.C. Nos. 15579-SA, 16598-SA, 18094-SA, 19850-SA, 21888-SA.		COPY	COPY	DT. 9-01-2001	I/C; D.O.	APPROVED. DT.		NEG. RE-TRACED.
DATE.	AUTHY.	BRIEF RECORD	ZONE	I/C; D.O.	G.O.	MATERIAL:-	BS:970 PT. 1:1983 Gr.080 M 40 OR 212 M36			DGNR'S REF.
SEALED: D.C.No. 25359-SA DT. 10.05.2002.						SIGN.	H.T./HARDNESS:- 67-73 HRA. LOCAL INDUCTION HEATING TEMPERED			PART NO. 1089
NOMENCLATURE						PIN, STRAIGHT HEADED EJECTOR				DRG.NO. A 1420
						PROTECTIVE FINISH:- PHOSPHATE TO SPECN. JSS:0465-01:1988 CLASS II (ACCELERATED), OIL FINISH.				D.S.CAT. NO. 5315-001521