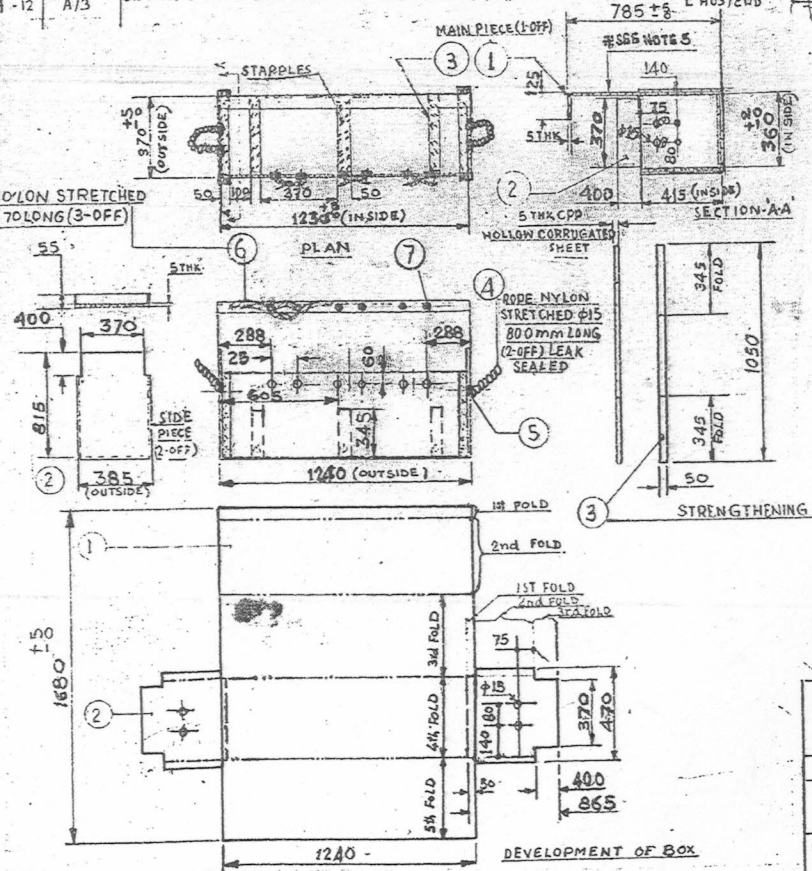
HOS / MPM
R4-02-18

DETAILS OF AMENDMENT

SLTE NO	ZONE	DESCRIPTION	AUTHORITY	SIGN.
1 0.97	E/5, D/7 C/6, B/5	DIMNS. 125, 400, 815 & 865 WAS 55, 105, 520 & 570. PT. NO. 5, 6 & 7 NEWLY ADDED. DRG. NO ADVANCE TO RFI. SK. NO - 6430 *	AS PER DISCUSSION WITH J.W.M/PL (RATES) & D.O. REPRESENTATIVES. FOR DEV. OF PROPER SEALING.	
2 4-99		DRG. REVISED & DRG. NO. ADVANCED TO RFI. SK. NO. 6430 *2	AS PER INSTRUCTION OF WM/QC.	
3 -11	A/3	IN TITLE BLOCK FOR ·315" SPORTING RIFLE, READ 30·06, ·22" & ·315" SPORTING RIFLE, VIDE D.C. NO. 08E/101/11 DE. 30-04-11	AS PER DISCUSSION WITH HOS/JGD & HOS/C.D.D.	
4 -12	A/3	IN TITLE BLOCK 12 BORE PAG ADDED VIDE D.C NO. 08E/104/12 dt. 16-01-12	AS DISCUSSED WITH HOS/CDD & L HOS/CHD	



SHAPE OF THE LEAK SEAL (PT. NO. 5 & 7) NOT TO SCALE

SCHEDULE OF PARTS.

PT NO	DESCRIPTION	NO OFF	MATL	REMARKS
1.	MAIN PIECE	1	AS STATED	YELLOW/BLUE COLOUR
2.	SIDE PIECE	2	– Do –	– Do –
3.	STRENGTHENING BAND	3	– Do –	– DO –
4.	CARRYING HANDLE	2	ROPE NYLON STRETCHED ϕ15	– DO –
5	LEAK SEAL (STD)	4	PLASTIC	BLACK COLOUR
6	ROPE (SEALING)	3	NYLON	WHITE
7	LEAK SEAL (STD)	12	PLASTIC	BLACK C[illegible]R

RFI. SK. NO:- 6430 *4

NOTES:- SPECIFIED PHYSICAL PROPERTIES:-

1.) COMP STRENGTH - 375 kg.
2.) ABLE TO WITHSTAND 1 hr. VIBRATION OF 225 CYCLES/Min. AND 2·54 Cm AMP.
3.) ABLE TO WITHSTAND IMPACT ON ALL SIX SURFACES.
4.) ABLE TO WITHSTAND INCLINED IMPACT AT 7 Km/hr WITH 40 kg.
* 5.) PRINTED INSCRIPTION (BLACK) ON TOP FLAP LETTER SIZE 25 mm

370

BY AIR
CALCUTTA TO AIR PORT _____
TO:- _____
_____
_____
FROM: THE GENERAL MANAGER
ISHAPORE RIFLE FACTORY (W.B)

700

D.C RFI NO.	DATE
	30-04-11

MATL :- CPP HOLLOW CORRUGATED (SUNPAC SHEET)

ALL DIMENSIONS ARE IN MILLI METRE
IMPORTANT DIMENSIONS MARKED THUS ⊕
INFORMATION MARKED THUS † TO BE MARKED ON

TITLE OF	OPERATION	1997	NAME	DATE
		DGN.		
		DRN.		
ORDNANCE FACTORY BOARD RIFLE FACTORY ISHAPORE	SCALE :- N.T.S	CKD.		
		APPD.	J.W.M/D.O	

CPP HOLLOW CORRUGATED BOX FOR (CAPACITY :- 10 RIFLES) 30·06, 0.22" & ·315" SPORTING RIFLE & 12 BORE PAG

DRG No. RFI SK NO. 6430 *4

SHEET- 1 OF- 1

Sketch prepared as per sample

D-3