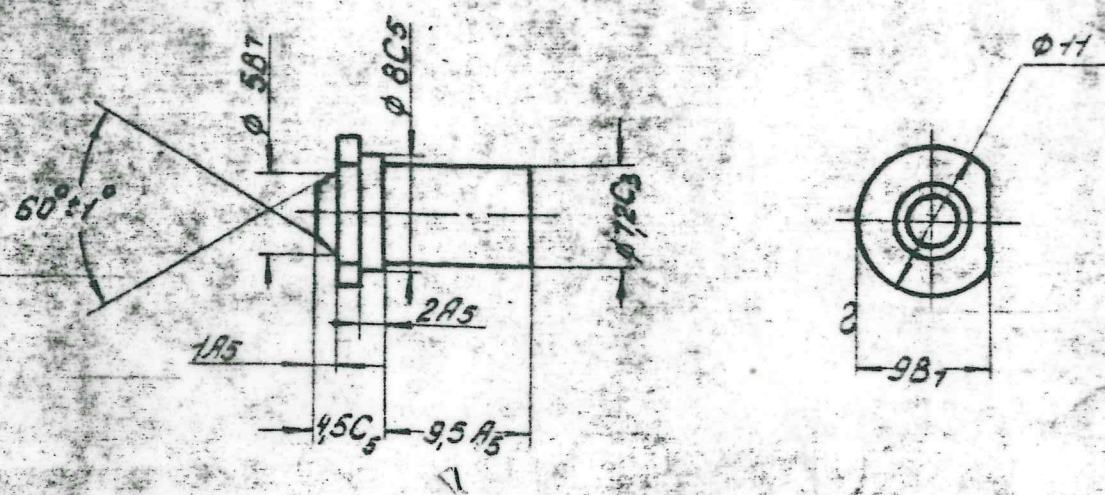


160-378

▽ 5 Unless otherwise specified.



1). Steel 40x13Ty14-1-378-72 may be used.

160-378

SNOSHT	DOC NO	SIGN	DATE
DRAWN	BHUSHAN		19.5.84
EDT,CHKD	D.K. JAIN	<i>[Signature]</i>	24.5.84
F/M,DC	SHRAO	<i>[Signature]</i>	2/6
DIV.OFFR	D.K. JAIN	<i>[Signature]</i>	2/6
	NAME	SIGN	DATE

BLANK OF AXLE.

Steel 25x13H2 Ty14-1-721-73.

SHEET	WEIGHT	SCALE
1	4	2:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

Копия

Сопос

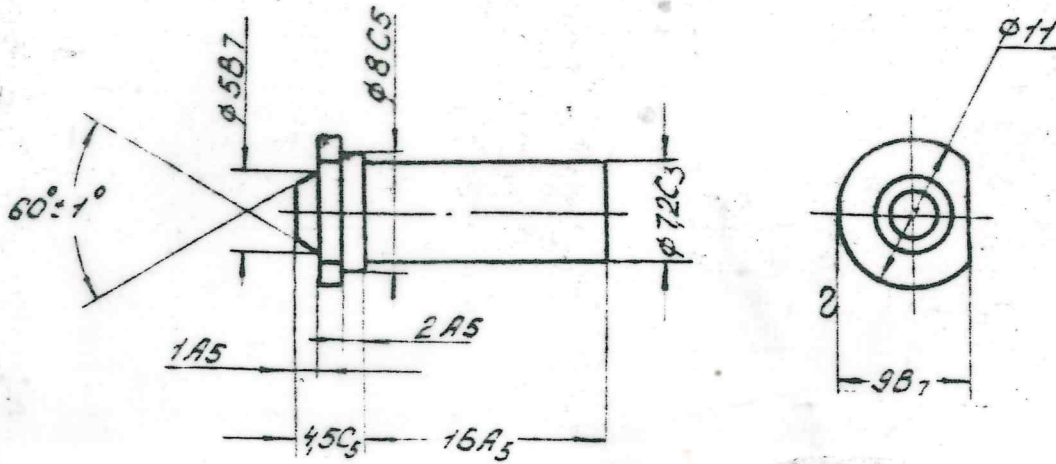
Изм. в табл

Изм. № 1/6

Изм. № 2

160-319

▽5 Unless otherwise specified.



1). Steel 40x13 Ty 14-1-378-72 may be used.

160-319

SNO	SHT	DOC NO	SIGN	DATE
DRAWN		BHUSHAN		19.5.84
EDT & CHKD		D.K. JAIN	<i>[Signature]</i>	24.5.84
F/M, DC.		SHARAD	<i>[Signature]</i>	2/6
DIV. OFFR		D.A. [Signature]	<i>[Signature]</i>	2/6
		NAME	SIGN	DATE

BLANK OF AXLE.

Steel 25x13H2 Ty14-1-721
-73.

SHEET	WEIGHT	SCALE
1	5	2:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

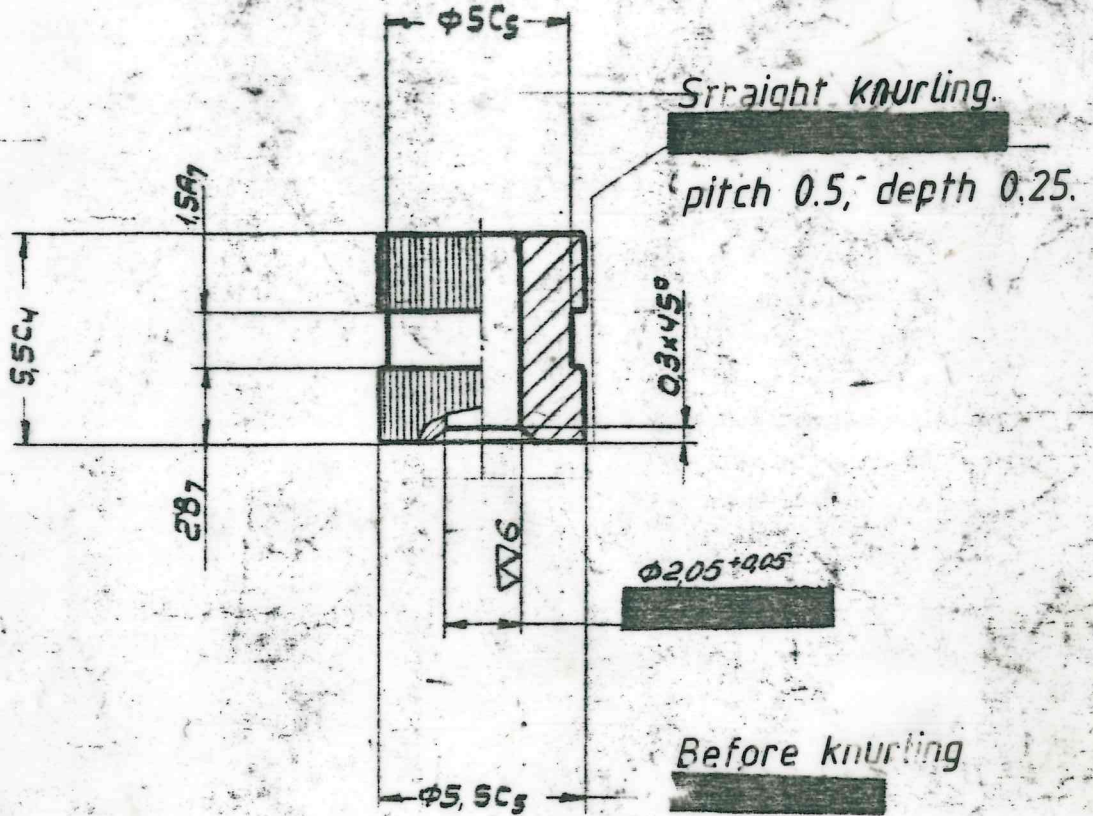
160-321

Регистр. №

3

Материал
Поверхности
Техническая
обработка
Покрытие

▽▽5 / ▽▽6 /



SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY		BHUSHAN		19.5.84
EDITED AND CHECKED BY		D.K. JAIN	[Signature]	24.5.84
FOREMAN OF DC		SH. RAO	[Signature]	2/6
DIVISIONAL OFFICER		D.A. [Signature]	[Signature]	2/6

BUSH

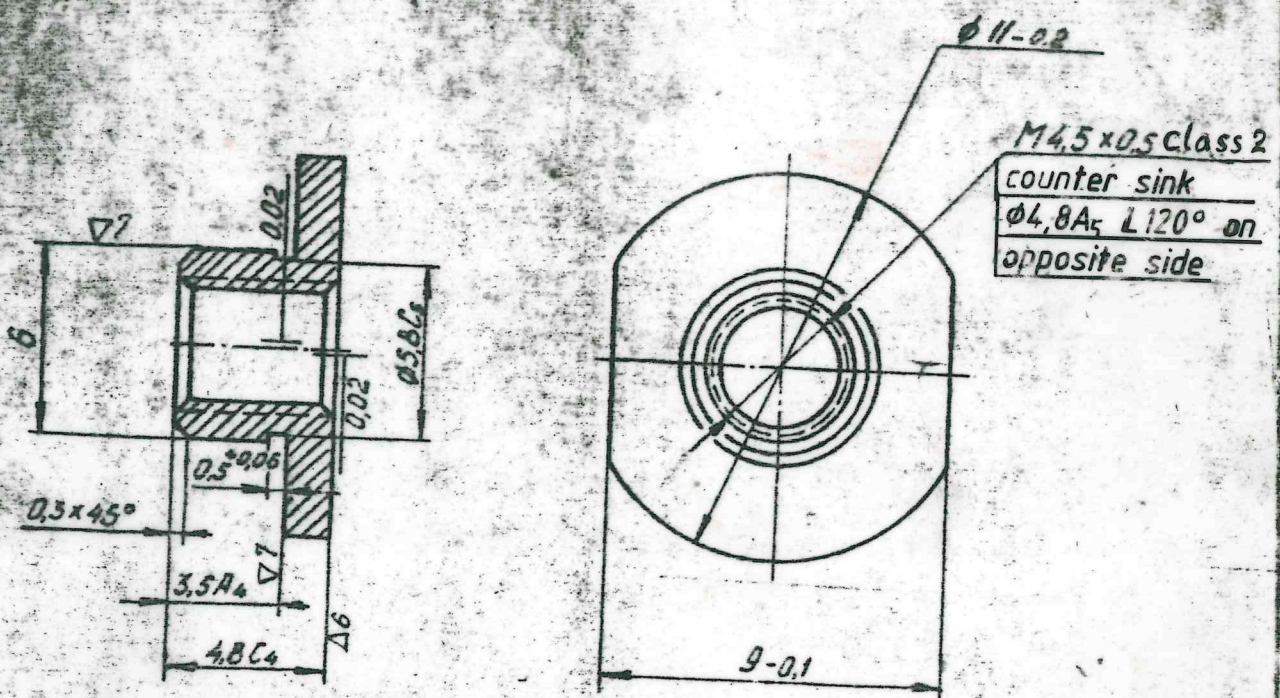
160-321

SHEETS	WEIGHT	SCALE
7	0.4	1:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT		
HYDERABAD		

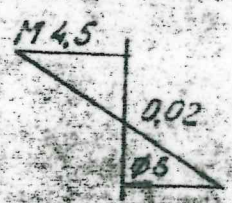
Bar $\Delta 17$ kp. 6n GOST 21488-76

ABC

▽5
Unless otherwise specified



Eccentricity



S/NO	SHEET	DOCNO	SIGN	DATE
DRAWN BY	Y.R.Ganesh.			16.5.84
EDITED AND CHECKED BY	D.K.JAIN			17.5.84
FOREMAN OF DC	SHRAN			2/6
DIVISIONAL OFFICER	D.A.			1/1
	NAME	SIGN	DATE	

THREADED BUSHING

Steel 25x13H2 TY 14-1-721-73.

160-329

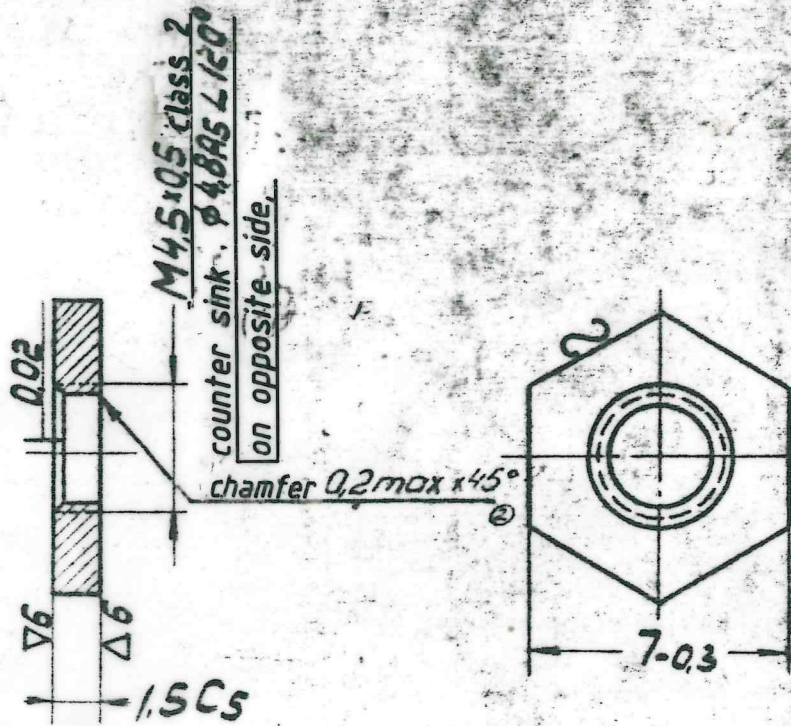
SHEETS	WEIGHT	SCALE
A	0.9	5:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

160-330

177

▽5

Unless otherwise specified



- 1) Part may be made from $u3 \times 18$ H10T TY14-1-378-73 or steel 20x13 TY 14-1-378-72.

COATING

SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY		Y.R.Ganesh	YRG	16.84
EDITED AND CHECKED BY		D.K.JAIN	DKJ	17.84
FOREMAN OF DC		SHRAG	SHR	2/6
DIVISIONAL OFFICER		D.A.M.	DAM	2/6
		NAME	SIGN	DATE

LOCK NUT

Steel 4x13 TY 14-1-378-72.

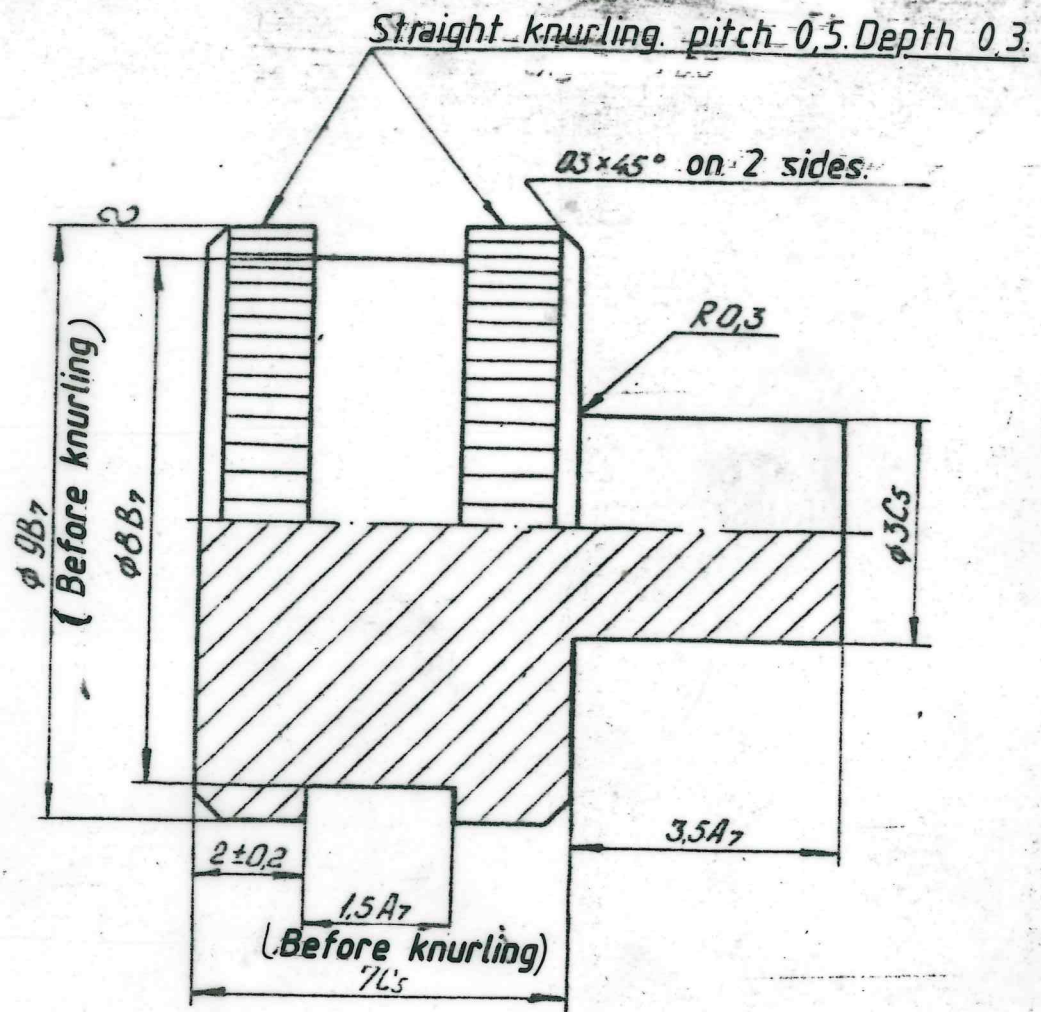
160-330

SHEETS	WEIGHT	SCALE
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

178 178

160 - 331

Unless otherwise specified



160-331

160-331

SNOSHT	DOC NO	SIGN	DATE
DRAWN	V.R. Ganesh		16.5.84
EDT,CHKD	D.K. JAIN		17.5.84
F/M,DC	S.H. RAO		2/16
DIV.OFFR			
	NAME	SIGN	DATE

BUSH

steel 25x13H2 TY 14-1-721

73

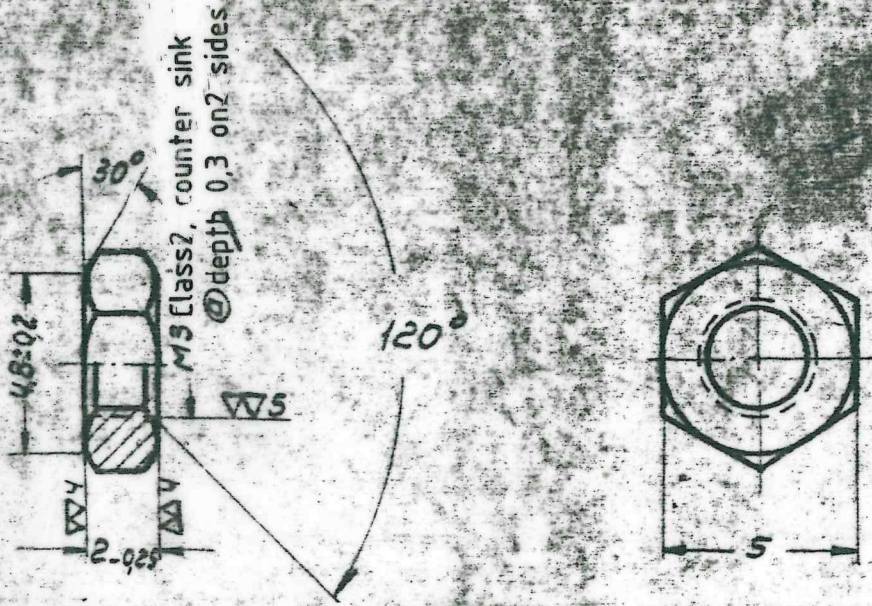
SHEET	WEIGHT	SCALE
A	2	10:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

160-332

MOCTO

Unless otherwise specified. (surface finish).

Zinc coating, 6microns thick, chromitized.

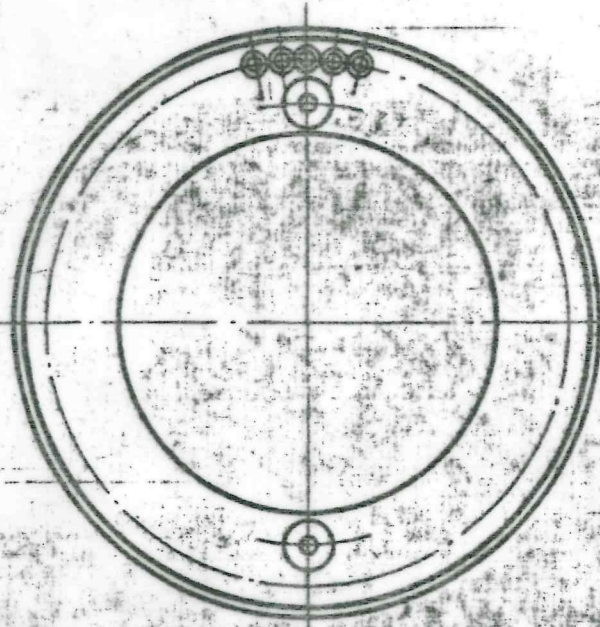


SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY	V.J.RAO			14.5.84
EDITED AND CHECKED BY	D.K.JAIN			17.5.84
FOREMAN OF DC	SHRAJ			26
DIVISIONAL OFFICER	DA...			46
	NAME	SIGN	DATE	

SPECIAL NUT
Steel A12
FOCT 1414-75

160-332

SHEETS	WEIGHT	SCALE
A	0.26	5:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		



Flare and dress flush.

1. Non squariness of axes of supports with respect to plane AA should not exceed $\pm 15'$.
3. After lapping additional counter sinking and drilling of holes near supports. upto $\phi 1.35 + 0.06$ in part 62 is allowed.

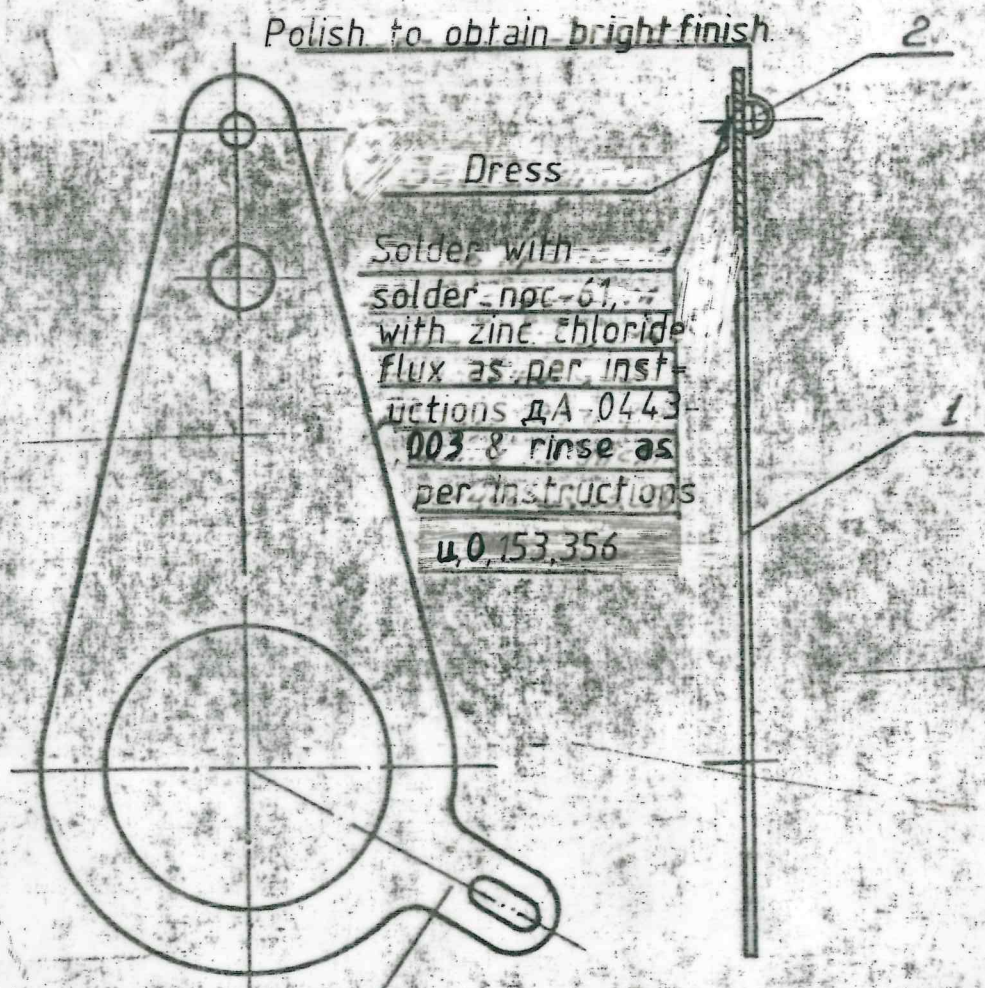
REF. NO.	Designation.	Description.	QNTY.	Remarks.
62	252-190	Cage ring.	1	
63	160-63	Support	2	

SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY		P.R.BABU		17.5.84
EDITED AND CHECKED BY		D.K. JAIN		18.5.84
FOREMAN OF DC		SHRAD		4/6
DIVISIONAL OFFICER		D.A. BHA		4/6
		NAME	SIGN	DATE

CAGERING WITH SUPPORT.

160-C614

SHEETS	WEIGHT	SCALE
A	11g	2:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		



Dress
Solder with
solder noc-61
with zinc chloride
flux as per inst-
ructions DA-0443-
003 & rinse as
per instructions
u.O. 153.356

Tin with solder noc-61
with zinc chloride flux as
per instructions DA-0443-
003 & rinse as per
instructions u.O. 153-356.

S.No.	DESIGNATION	DESCRIPTION	Qty.	REMARKS
2	160 - 44	Contact	1	
1	160 - 84	Contact spring	1	

SLNO	SHEET	DOCNO	SIGN	DATE
				19.5.84
				24.5.84
				3/6
				4/6

CONTACT

160-CS22

SHEETS	WEIGHT	SCALE
1	0.9	5:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		