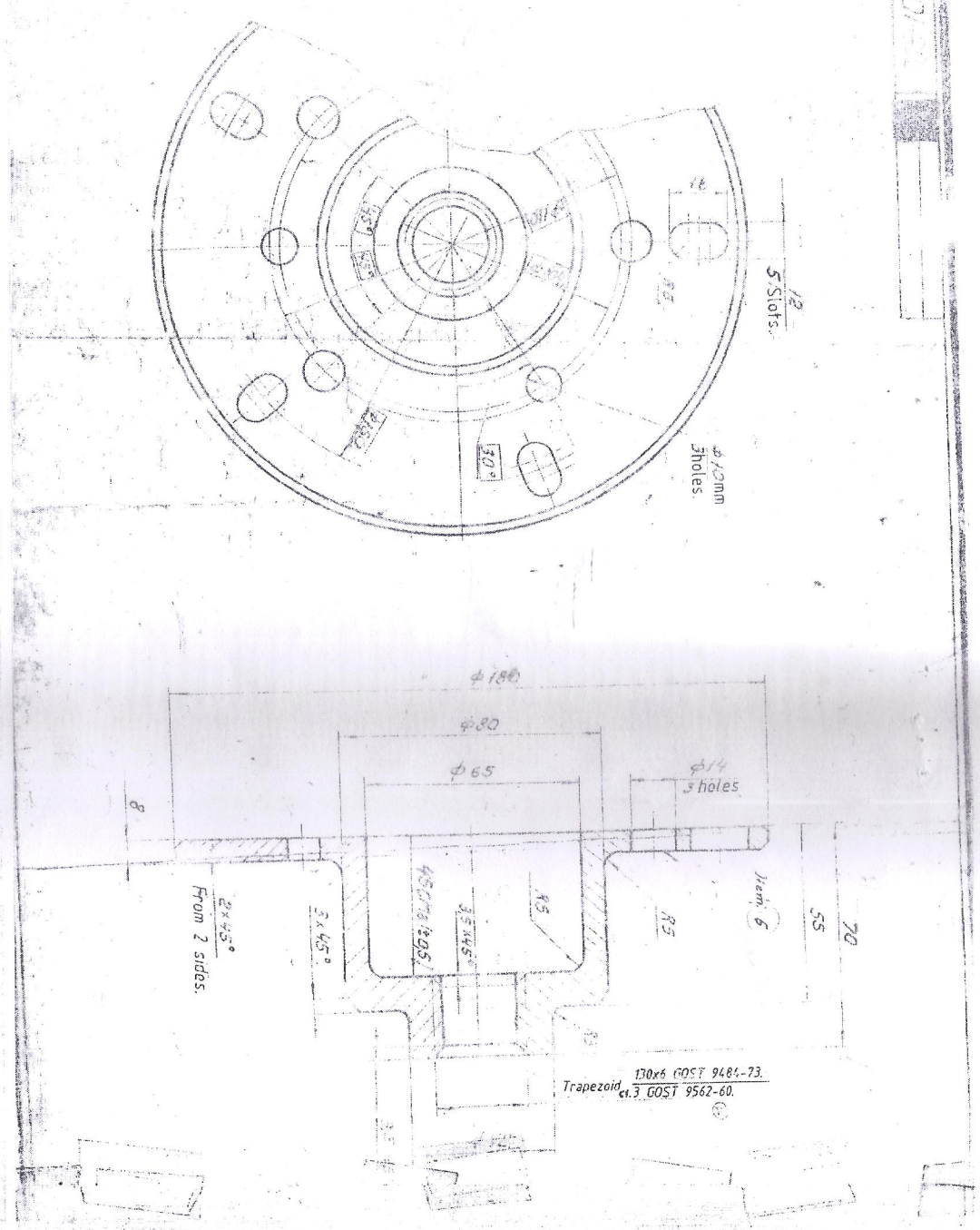
1. HB 285 to 229 (Ø3,6 to 4,0) or HRC 22 to 30.
2. Alternate material is 40 GOST 1050-74.
3. Unspecified limit deviations of dimensions are as follows:- For holes - as per A_7: For shafts - as per B_7:
4. Displacement fof axes of holes and slots from true position should not exceed 0,3mm
5. Coating: zinc-plated 9 micron thickness, chromatizing. The coating of internal surfaces is not to be checked.
6. Mark the designation.
7. Disc may be made as per conventional. dotted line.



765-100-213.

SHEET	WEIGHT	SCALE	
			TOTAL SHEETS
DISC			ORDNANCE FACTORY PROJECT HYDERABAD
45 FOCT 1050-74.			

SNGSHT	DOC NO	SIGN	DATE
DRAWN	P.R.BABU.		219.10.84
EDT.CHKD	S.Sarkar		27-x-84
F/M,DC.	S.R.NAIR.		29.x.84
DIV.OFFR	T.K.BANERJEE		4.11.84
	NAME	SIGN	DATE