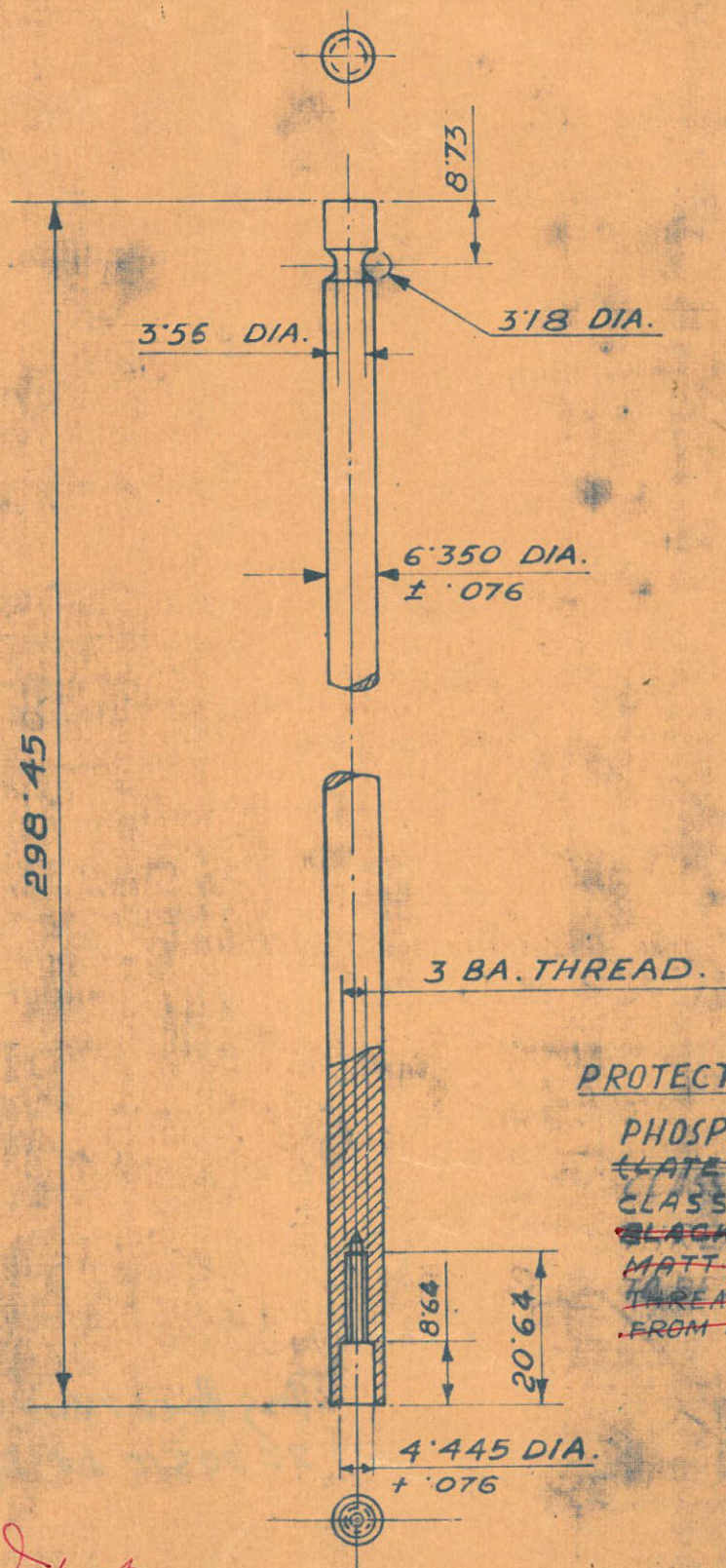


DS. CAT. NO.
1005-005631

FOR EXPLANATION OF DIMENSIONING ETC., SEE D'DIMOTE SHEET NO. 3
(LATEST ISSUE) No. 10.
THIRD ANGLE PROJECTION. DIMENSIONS ARE IN MILLIMETRES

MATERIAL: STEEL BS 970 PT. 3: 1991 GR 080 M 40 'R'



PROTECTIVE FINISH:-

PHOSPHATE TO SPECN. JIS 0465:01-1986
(LATEST ISSUE)
~~CLASS I PAINT PPU STOVING~~
~~BLACK TO SPECN. DEF-1107~~
~~MATT FINISH.~~
~~THREAD AND HOLE TO BE PROTECTED~~
~~FROM PAINTING~~

Ichapur
Authy:- CQA (SA) Letter NO 2208000 dt 10th June 1997 METRIC.

ASSY. DRG. 1005-000358

INSP. INSTRNS.

DRAWN CHECKED TRACED TRN. CHD.

26.10.97 23536-SA MATERIAL & PROTECTIVE FINISH AMENDED

26.12.91 21520-SA MATERIAL & PROTECTIVE FINISH AMENDED SSO

5.9.79 16058-SA MATL. AMENDED DSS

26.9.77 15332-SA DRG. SEALED LP MAS.

DATE AUTHY. ZONE NATURE SIG. FOR CISA. MAJ.

AMENDMENTS DATE:- 27.6.67. M.L. H. H.C.D.O.

SEALED:- D.C. (I) 15332-SA; DT. 26.9.77

MATERIAL:- STEEL BS. 970 PT. 1: 1983 SEC. 2 GR. 080 M 40 'R'

PROTECTIVE FINISH:- AS STATED

ESTIMATED WEIGHT:-

SCALE:- 1/L

DESIGNER'S REF. CISA/71

DS. CAT. NO. 1005-005631

CISA. ICHAPUR.

ROD NO. 1.