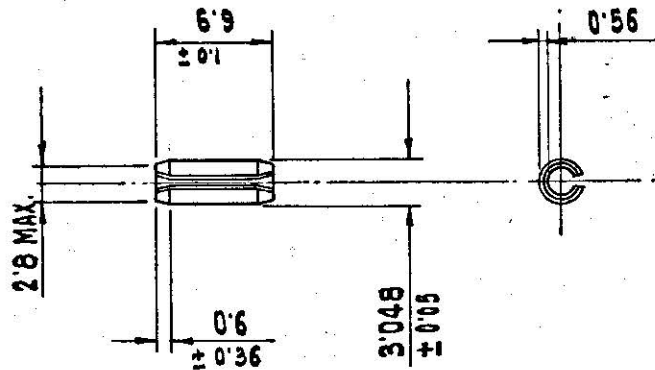


	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
A																	
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ACCEPTANCE DIAMETER: 120 ± 0.02 OR 3.048 ± 0.05

ALT. MATL: - IS: 2507-1975 DESIGNATION 75C6

HEAT TREATMENT: - HEAT TREATMENT UP TO SPRING TEMPER.

PROTECTIVE FINISH: - PHOSPHATE TO SPECN. J6S:0465-01/1988, CLASS II,
OIL FINISH.

DC No. 27012-SA, DT. 14-01-2017 - MATERIAL AMENDED.	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH	DAC	SIG.
25359-SA	10.05.2002	AUTHY	DATE
BRIEF RECORD		ZONE	

22811-SA	19-1-95	ALT. MATERIAL DELETED, MATL. & PROTECTIVE-FINISH AMENDED.	JSS
20280-SA	4.1.89	ALT. MATL. ADDED	PKS SSO
16538-SA	11.9.80	D S CAT NO. ADDED	DSS
15536-SA	19-3-78	METL. HEAT-TREATMENT AND PROTECTIVE FINISH ADDED. CL. NEG. PREPARED. DRG. SEALED AS A RECORD OF RECEIPT.	DSS
AUTHY.	DATE	ZONE	BRIEF RECORD
			SIG.

25359-SA	10.05.2002	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH.
AUTHY	DATE	BRIEF RECORD
		SIG.

D S CAT NO. 5315-001527

DGN.	DRN.	CHD.	TRD.	COMP.	DATE	NAME	ASSY.	CISA 391, CISA 390 & CISA 483	CI(SA)	ICHAPUR
							MATERIAL: - AS STATED.			
							DIMENSIONS ARE IN MILLIMETRES.			
							STOP PIN, EJECTOR		APPROVED (CL. NEG. PREPARED) FOR CI(SA)	
									DRG. NO. A4-211	
									PART. NO. 3/01/07/11/X01	