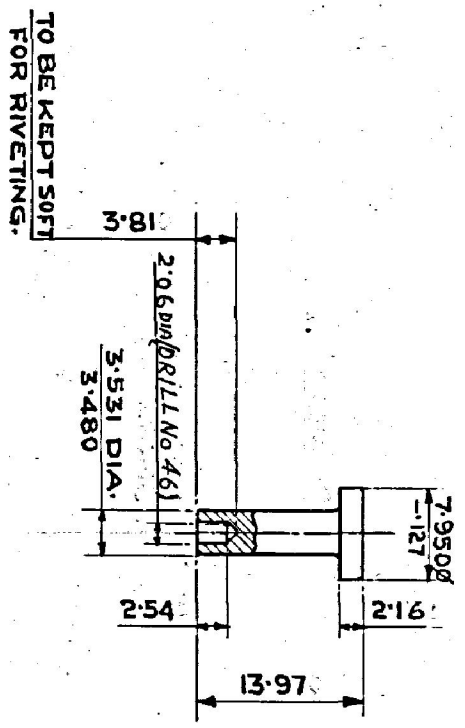


DS. CAT. NO.
5315-001766

FOR EXPLANATION SEE D.D. NOTE. SHEET NO. 3
THIRD ANGLE PROJECTION. DIMENSIONS ARE IN MILLIMETRES.



NOTE :-

WHERE TOLERANCES ARE NOT SHOWN, DIMENSIONS IN WHOLE NUMBER OR WITH ONE DECIMAL PLACE ± 0.27 mm. DIMENSIONS WITH TWO DECIMAL PLACES ± 0.13 mm.

MATERIAL: BS: 970 PT.1:1983 GR. 826 M-31

PROTECTIVE FINISH.

PHOSPHATE TO SPECN.JSS.0465-01:1980 CLASS 1 OIL FINISH.
HARDNESS:- 300 TO 350 HV (47.5-52.5 HRD)

METRIC

23.7.91	21300-SA	MATERIAL AMENDED	ASSTY. DRG. 1005-001577
23.3.91	21158-SA	PROT. FINISH AMENDED	INSR INSTRNS.
15.3.78	15529-SA	D S CAT NO. AMENDED	DRAWN CHECKED TRACED TRN. CHD.
7.1.77	14976-SA	DRAWING SEALED	APPROVED
DATE AUTHY.	ZONE	NATURE	SIG.

AMENDMENTS

SEALED :- D.C.(1) 14976-SA DT. 7.1.77

MATERIAL :- ~~AS ON DRG.~~ SEE ABOVE

PROTECTIVE FINISH :- AS ON DRG.

ESTIMATED WEIGHT :-

DATE - 19.6.67 FOR CISA. MAST

DESIGNER'S REF. ARDE 657/50.

DS. CAT. NO. 5315-001766

CISA. ICHAPUR

PIN AXIS ROD