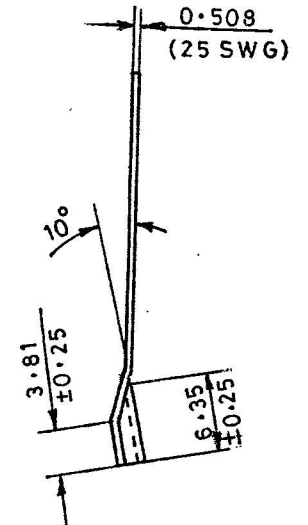
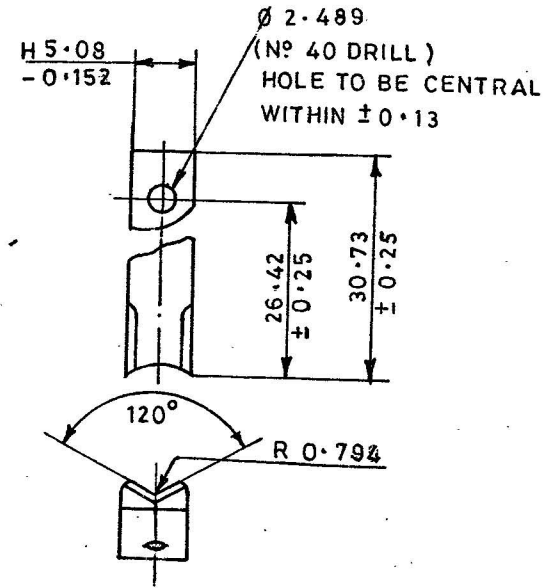
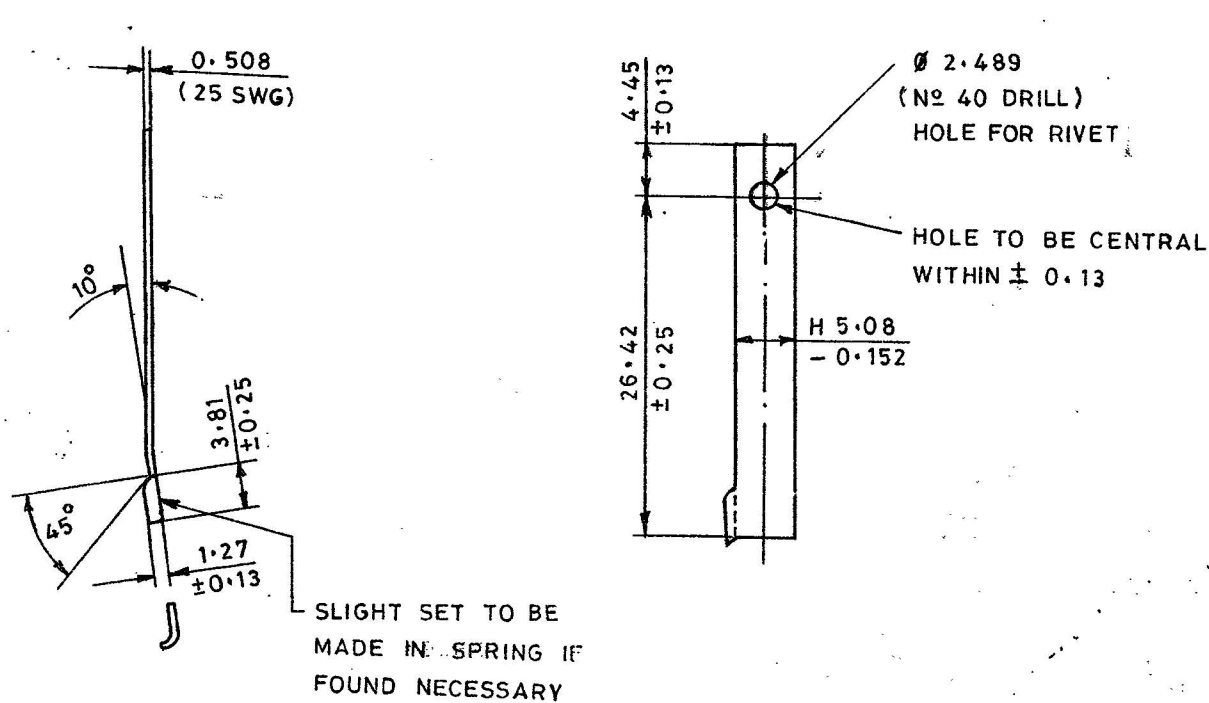


002 X0
PART NO

DRG CONVENTIONS CONFORM TO IS: 696
DIMS. ARE IN mm UNLESS OTHERWISE STATED.

D.C.I. 16300-A



ALTERNATIVE METHOD OF MANUFACTURE

MATERIAL:-

STEEL B.S. 5770 1981 22 (38) RC5 802
HARDNESS 450 TO 550 VERNING STEEL SHEET.

NOTE:-

TOL. ON UNTOL. DIMNS.
FOR ONE DECIMAL PLACE ± 1.3
FOR TWO OR MORE DECIMAL PLACES ± 0.13

R.Nº	DATE	AUTHORITY	REVISION	ZONE	AHSP	D.O.
8-9-87		D.C.I. 34217-A.	MATERIAL HARDNESS ADDED.			
27.6.87		D.C.I. 34168-A	MATERIAL AMENDED AND D.S.CAT. Nº ADDED.			
21/4/85			RETRACED WITHOUT CHANGE			
			PREVIOUS D.C.S (I.) Nos :- 16300-A, 19509-A, 20885-A, 21823-A, 27208-A, 28423-A, 30146-A, 30721-A & 31398-A.			

DRN:-	CHD:-	TRD:- <i>gms</i>	COMP:- <i>B</i>
C.D. MAN	o/c D.O.	SCALE:- 2/1	ASSY DRG.
APPD	FOR C.I.(A)	EST MASS:-	
		GAUGE SCHD:-	
		DATE:-	DESIGNER'S REF
		MATL :- AS STATED ABOVE	F. D. 905
		PROTECTIVE FINISH:-	PART Nº

DRG. SEALD :- 23+6-30

SPRING

QX 200
D.S.CAT Nº
1390-000205
AHSP:- C.I.(A) KIRKEE