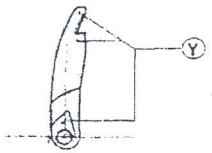
DRG.NO.SK-02046



ACTUAL SIZE

NOM. SIZE & FIT	DEVIATION

केवल निविदा हेतु

सन्दर्भ माँग पत्र सं० 2101100992

दिनांक 30/11/2021

MATERIAL FOR MIM COMPONENT:- MIM4650

C:- 0.3-0.6%, Ni:- 1.5-2.5%

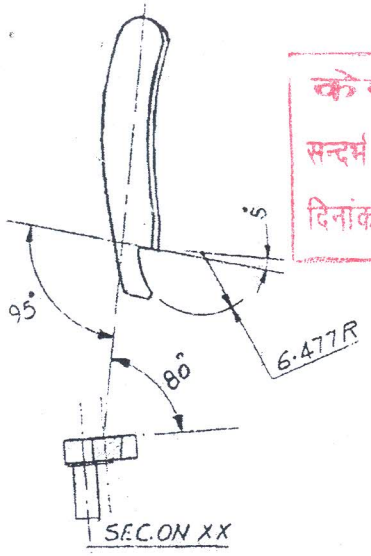
Cr:- 0.5% MAX, Si:- 0.5%

Mo:- 0.5% MAX, Mn:- 0.3%

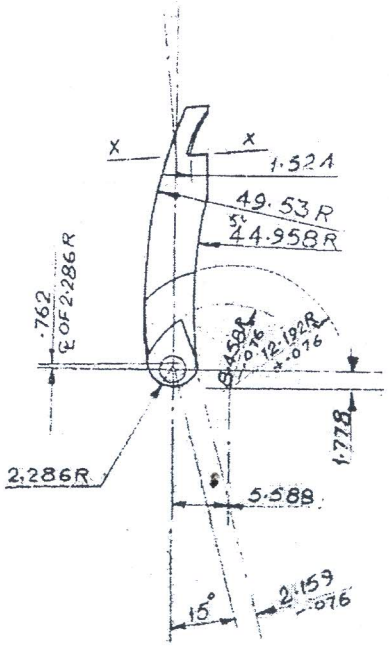
P:- 0.03% MAX, Fe:- BALANCE

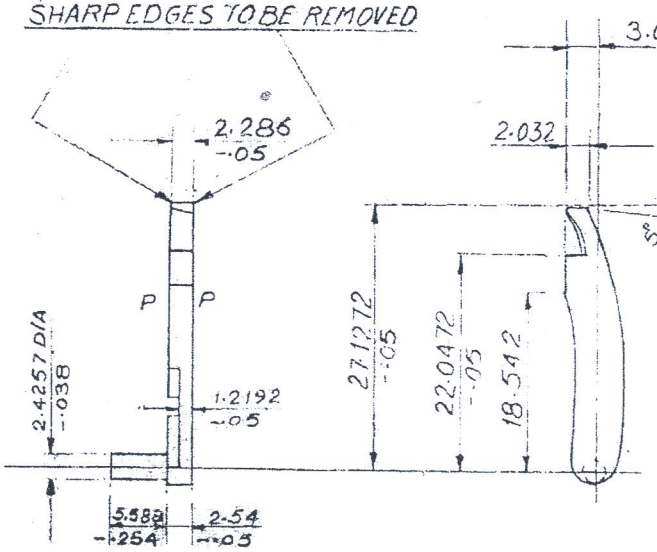
S:- 0.03% MAX

SINTERED DENSITY:- 7.5 g/cm³ MIN.



SHARP EDGES TO BE REMOVED





HARDNESS:- COMPONENT MUST CONFORM TO THE FOLLOWING HARDNESS NUMERALS AT THE POSITION INDICATED

LETTER	D.P.N.
Y	400-500

FINISH:- BROWNED

SURFACES MARKED 'P' TO BE POLISHED. A TOLERANCE OF -.050 IS ALLOWED ON ALL PROFILES.

ALL DIMENSIONS ARE IN M.M. THIRD ANGLE PROJECTION.

ITEM	DESCRIPTION	NO/OFF	MATERIAL	TREATMENT	STD.	REMARKS
SCALE NTS		COMPONENT 0.32" REVOLVER	STORE ORG. NO. 32-0100		FIELD GUN FACTORY KANPUR	
UNSPECIFIED TOLERANCES IS : 2102 (MEDIUM)						
2021	DATE	NAME	PAWL		APPROVED	
DRN					DO/SHOP	AD/ODC
CHD.					DRG. NO. SK-02046	
TCD.					SHTS 1	SHT. NO. 1
COMP.						
JWM/DCS						
JWM/SEC.	1/12/21					